

Optimization of parabolic steel box arches.

Hani Mahmoud Mohamed Hasan Mohdaly

Civil Engineering

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Abstract

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The applicability of the developed optimization program has been demonstrated with several illustrative examples, which also provide some interesting observations with regard to optimum design. A parametric study related to rise to span ratio, span length, load intensities and web plate thickness is carried out through several examples. The sensitivity of a parabolic arch to the two important design variables, the span to rise ratio and the web thickness, is investigated.

Optimization of Parabolic Steel Box Arches

by

Hani Mahmoud Mohamed Hasan Mohdaly

A Thesis Presented to the

FACULTY OF THE COLLEGE OF GRADUATE STUDIES

KING FAHD UNIVERSITY OF PETROLEUM & MINERALS

DHAHRAN, SAUDI ARABIA

In Partial Fulfillment of the
Requirements for the Degree of

MASTER OF SCIENCE

In

CIVIL ENGINEERING

January, 1997

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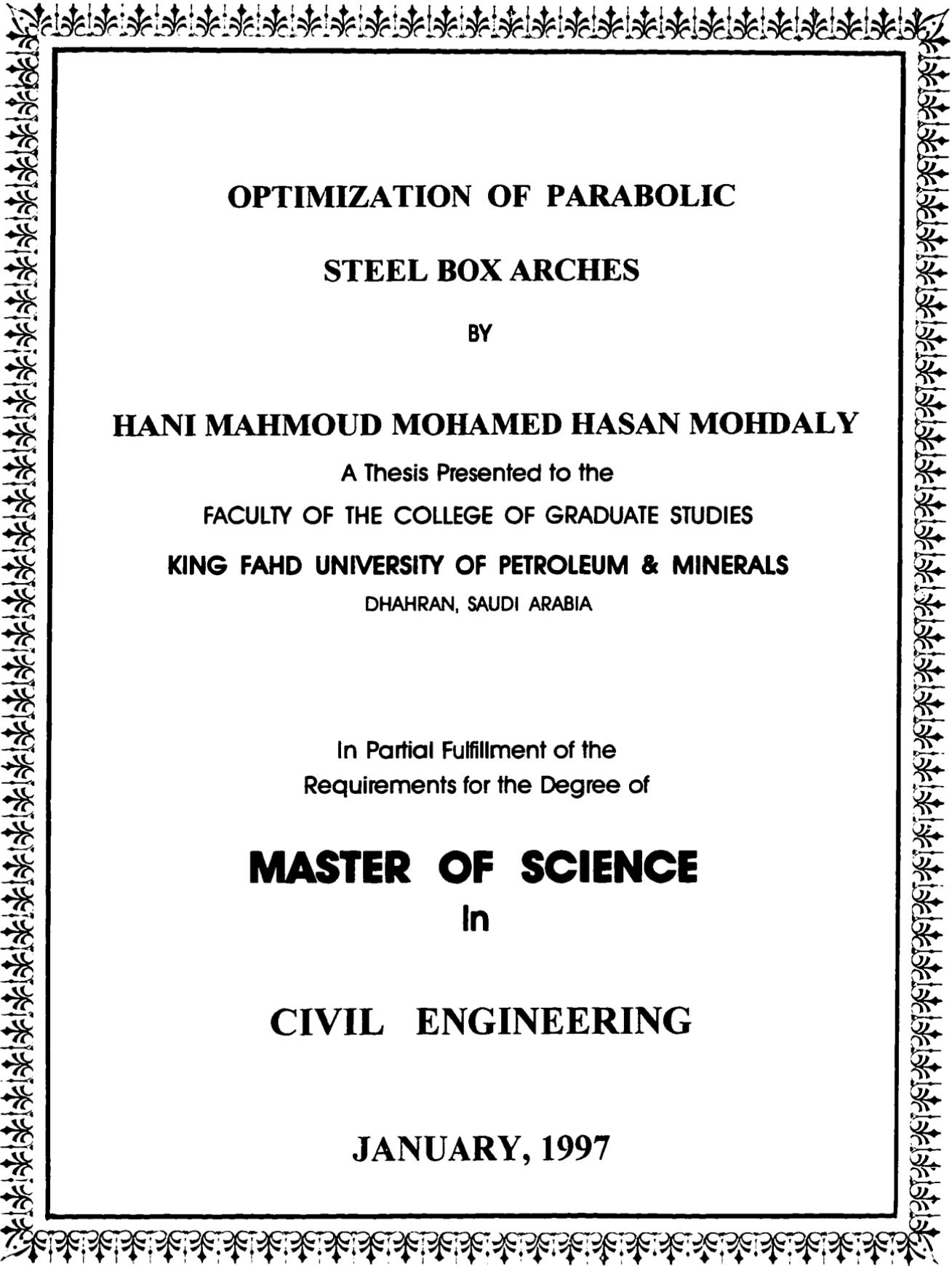
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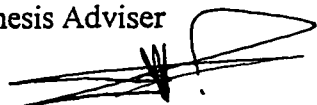
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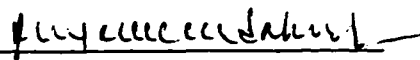
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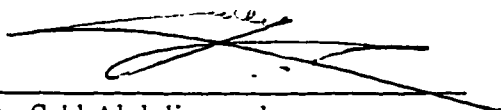
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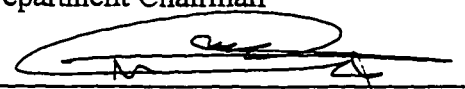
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This thesis is dedicated to my parents.

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ABSTRACT

FULL NAME OF STUDENT : Hani Mahmoud Mohmed Hasen Mohdaly
TITLE OF STUDY : Optimization of Parabolic Steel Box Arches
MAJOR FIELD : Civil Engineering (Structures)
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خلاصة الرسالة

اسم الطالب الكامل : هاني محمود محمد حسن مهدي
عنوان الدراسة : إيجاد التصميم الأمثل للأقواس الحديدية ذات الأشكال الإقطاعية المكافئة والمقاطع العرضية الصندوقية
التخصص : هندسة مدنية
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تناولت الرسالة تطوير طريقة شاملة للتصميم الأمثل للأقواس الحديدية ذات الأشكال الإقطاعية المكافئة والمقاطع العرضية الصندوقية غير المنتظمة والمعرضة لمجموعة من القيود المتعلقة بالشكل والأبعاد الهندسية وقوة الإجهاد والاعتبارات العملية. إن وزن الحديد المستخدم لصناعة القوس هي الدالة التي يراد الوصول إلى حدها الأدنى. إن التصميم الأمثل يتفق مع شروط مواصفات البناء AISC. إن عمق المقطع متغير متغير منتظم ناعم. كما يستخدم عدد محدد سابقاً من الصفائح متغيرة السماكة لعرض المقطع. وقد تم استخدام النهج البحثي التكراري المدمج مع برنامج فرعي للبرمجة الديناميكية وآخر لتتبع المنحني للوصول إلى التصميم الأمثل. ولقد تم ترجمة النهج إلى برنامج حاسب آلي.

وقد تم توضيح إمكانات البرنامج من خلال دراسة عدة حالات أمدتها بملاحظات وإرشادات جيدة عن التصميم الأمثل للأقواس. كما تم عمل دراسة ثوابت تتعلق بإيجاد نسبة الارتفاع إلى طول باع القوس المثلي، وتأثير طول باع الجسر ومقدار شدة التحميل بالإضافة إلى سماكة الصفيحة المستخدمة لصناعة العمق من خلال إجراء تطبيقات عدة علي أمثلة مختلفة. وقدمت ملاحظات عن حساسية وزن القوس للتغير في نسبة الارتفاع إلى طول باع القوس المثلي وسماكة الصفيحة المستخدمة لصناعة العمق.

درجة الماجستير في العلوم

جامعة الملك فهد للبترول والمعادن

الظهران، المملكة العربية السعودية

يناير ١٩٩٧

CHAPTER I

INTRODUCTION

1.1 GENERAL

Increasing construction cost and limitation in available resources together with our improved understanding of material behavior and the significant improvement in computing technology have given impetus to seek optimum design either on the basis of minimum cost or minimum weight of the material, while satisfying the criteria for safety, performance and function of the structure.

Arch type structures, which are often used in bridges, dams and vaulted roofs, are frequently encountered in civil engineering works. They are known for their aesthetical lines and the larger distance they can span. Examples of such structures are, the Rainbow arch near the Niagara falls (USA) Fig.1.1, the Moldava bridge (CSSR) Fig.1.2, the Malaren bridge (Stockholm) Fig.1.3 and the Matoya bridge (Japan) Fig.1.4.

Arches derive their strength from their midsurface shapes, as well as their cross sectional properties. It is well known that the shape has a great influence on the economy. Within an upper limit and lower limit of height, an arch may take any shape.

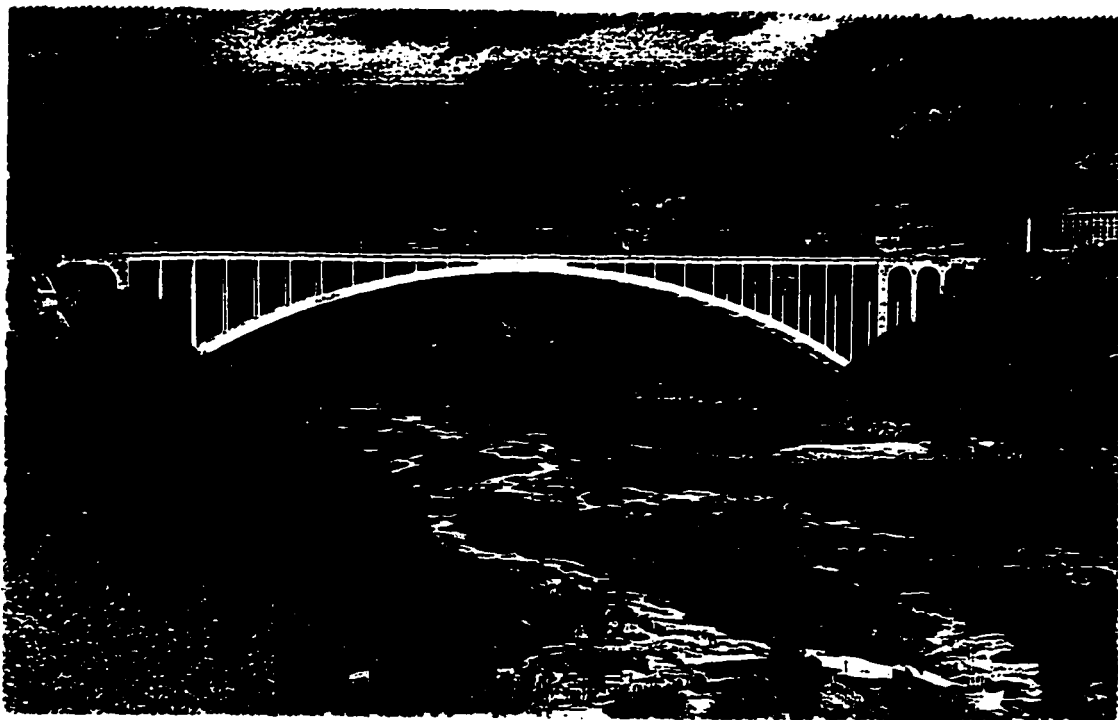


Figure 1.1 : Rainbow arch near the Niagara falls, USA.

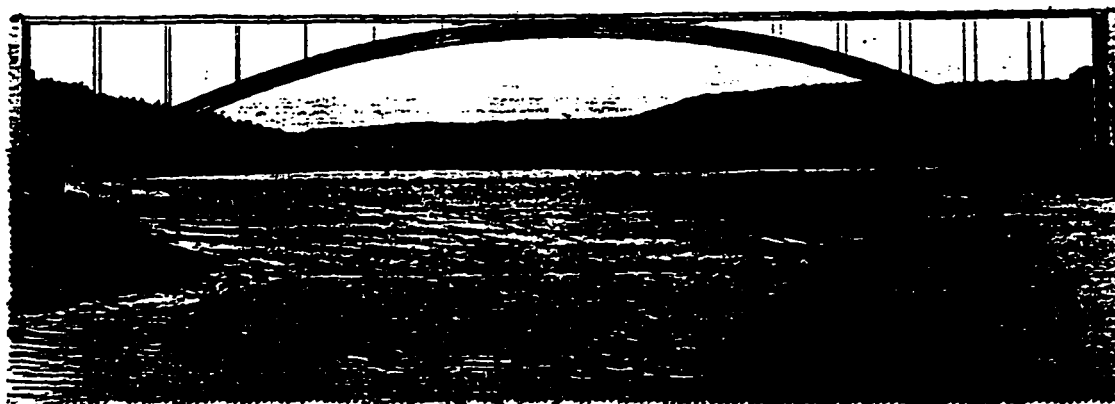


Figure 1.2 : Arch bridge near the Moldava reservoir, CSSR.



Figure 1.3 : Western bridge across the Malaren lake in Stockholm.



Figure 1.4 : Motoya bridge, Japan.

Parabolic arches are frequently used in practice due to their aesthetic appeal and better geometrical configuration. Moreover, parabolic shape is the optimal or near optimal shape for a wide range of loads.

On cross-sectional properties, the same cross section of the arch may be used all over, or it can be varied to achieve saving in material cost. However, too many variations of cross sections are not encouraged to avoid increase in construction cost. In some cases the shape is continuously changed in a way that makes it practical and easy to construct. It is emphasized that optimal variation of arch cross-sections along its span has not yet been investigated. The parabolic variation of cross section depth, proposed in this study, saves material, yet it is easy to construct.

Optimal design of steel arches in terms of minimum weight of material is investigated in this study. An iterative procedure is usually employed to choose the best geometry and cross-section of the arch. This is a tedious and a time consuming process. Usually, engineers will stop the iteration if a feasible solution is obtained. The arch obtained by this way is not necessarily optimum or even economical. The computer coded programs of automated search can be used to seek optimal solution. Recent developments in numerical methods, and the use of computers have made it possible to obtain a near optimum practical design for almost any engineering problem.

1.2 SCOPE AND OBJECTIVES

This study focuses on the optimal design of parabolic steel box arches subjected to prescribed loading. The proposed work is significant because it yields a near optimal design that satisfies all relevant provisions of the American Institute of Steel

Construction (AISC) specifications (1), practical design considerations and geometrical restrictions if any exist.

The scope of this study is to find a least-weight design of a steel arch of a parabolic shape having a box-type cross-section conforming to both structural and practical requirements. The box section is selected for its stiffness and lateral buckling resistance. It is assumed to be non-uniform in depth, having different flange areas with constant width. The scope of the work is limited to the parabolic arch shape only. The arch is assumed to have adequate lateral supports, so that premature lateral buckling is prevented.

In seeking an optimum arch design, an optimization procedure has been formulated and then coded into the computer. The total steel weight of the arch is taken as the objective function, and the constraints are related to the arch rise, allowable stresses, section properties and the combined action of axial compression and bending moments. The interaction equation for AISC specification (1) is used to determine the required section. The section is proportioned so that its optimum properties are obtained by satisfying AISC requirement of width-thickness (d/t) ratio, shear and moment requirements and the practical steel plate thickness. Mathematical methods are used to obtain a smooth profile of the web and a selected number of flange areas of the arch.

The primary objectives of this study are as follows :

1. Develop an analytical approach for optimization of a parabolic arch of non-uniform box-type cross-section, with variable depth and flange areas for a prescribed loading and support conditions. The design would be based on the

strength requirements of the AISC specifications. And the arch geometry would show a smooth profile with varying flange areas.

2. Develop a generalized computer program to find an optimum feasible design of arch, based on the proposed methodology.
3. Conduct a parametric study to observe the sensitivity of the optimum design to changes in rise, span and load.
4. Suggest some guidelines for design of arches based on findings of this study.

CHAPTER II

LITERATURE REVIEW

Optimization of arches, has received general attention, resulting in a number of publications. In this literature review, references on the subject of structural optimization of arches are only reviewed to focus the general state of the art.

Optimum arch design have been obtained in various ways using various optimization criteria such as zero moment, unit value of the square of the arch slope and minimum weight. Different approaches to optimum arch shape that varies from classical variational procedure to mathematical programming are used. Fundamentals of these approaches are well covered in various books like for example [2-7].

A number of the earlier work dealing with the optimal design of arches has been reported in literature [8-11]. In most of these studies, the general arch shape is assumed a priori. Farshad (11) investigated the optimal design of arches both from the point of view of arch shape and the cross-sectional area. In all these studies, a classical variational procedures were applied to determine the optimal arch and the resulting equations were solved exactly. Because of the analytical difficulties inherent in these studies, optimal designs are obtained for simple cases.

In 1979, Prager and Rozvany (12) derived a slightly modified version of a theorem previously developed by Michell in 1904 (13). Michell's theory formulated the basis for optimization of structural layout (14), but it was limited only to least weight trusses and least weight grillage until Prager pointed out that a very dense grillage may be regarded as an anisotropic plate. Then, he considered curved structures as a dense system of intersecting arches. Prager structure consists of intersecting arches or cables for which the shape of the middle surface and the member layout are to be optimized. Prager and Rozvany derived an optimality criteria for an archgrid, on the assumption that optimal solution for a single load condition consists of arches which are subject only to compression and no bending moments so that all cross-sections are stressed uniformly to a prescribed stress. Thus, Prager structure is a special class of Michell frame for which : (a) either the compressive or the tensile permissible stresses tend to zero, (b) the position of the loads is unspecified and to be optimized .

In a similar investigation to Ref. (12), but for "one-way system" of parallel arches, Rozvany and others (15) derived an optimality condition for fully stressed flexureless arches : a necessary condition for the minimum weight is that the mean square value of the arch slope is unity . Based on this, they obtained a closed form analytical solution for flexureless arches of uniform cross-section subjected to design-dependent loads such as self weight and weight of roof sheeting in addition to symmetrical or non-symmetrical, uniformly distributed or concentric external loads. He also carried a cost sensitivity analysis.

Shape optimization of arches under bending and axial compression briefly treated by Rozvany, Wang and Dow (16) in 1980. The most important conclusion of this paper is that, while for a single system of point loads, the optimal arch consists of straight

segments, curved geometry is the optimal solution if several alternative system of point loads are considered .

Latter, Rozvany and Wange (17) provided a full derivation of optimality criteria from both Prager layout theory, and from Michell theory. Moreover, they provided a systematic method for constructing plane Prager structure for any system of vertical load. Also they extended the method to be applicable to non parallel load system, with or without self weight, and pinned jointed supports at different levels (18).

Lipson and Haque (19) presented a numerical study of optimal design of arches of uniform depth and width but variable plate thickness, using an automated design routine. The optimization process is conducted in two levels: Y-coordinates are found first, then required section is calculated. Results show that for a wide range of uniformly distributed loads, the optimal arch shapes closely resemble the parabolic curve. As the loads deviate further and further from the uniformly distributed load cases, they tend to produce higher moments in the parabolic arch. The optimal arches become shallower in general while the arch heights at $1/4$ and $3/4$ span lengths tend to increase above the parabolic curve.

Wassermann (20) used eight-node isoparametric solid finite elements to model a double-curved arch dam with the positions of some key points and tangent vectors of surfaces as design parameters, and solved the optimization problem by a sequential linear programming method (2).

Ernopoulos and Ioannidis (21) presented an analytical investigation and sensitivity analysis of the optimum rise of steel arch bridges. A computer program that uses an

iteration procedure is designed to examine two cases: a constant moment of inertia case and a variable moment of inertia case using a previously defined geometric function. The most important conclusion of this paper is as follows, in all pin-ended arch bridges the value of the optimum rise to span ratio is almost constant and the total weight is not sensitive to changes in this ratio around the optimum value

Ang, Teo and Wang (22) investigated the optimal shape of plastically designed arches under a uniformly distributed load. Using the specific cost function derived by Rozvany (16), they presented a numerical procedure to obtain the optimum arch shape under bending and axial load. Because of the difficulties inherent in their procedure, the procedure is limited only to arches under uniformly distributed loads. Later (6), Teo and Wang studied briefly the effect of equal end moments and height constraint on the optimal arch total weight.

Yao and Choi (23), developed a general three-dimensional surface design optimization model. In their work, the double-curved arch dam solved by Wassermann is treated using a higher-order finite element approximation, to obtain continuum shape design sensitivity expressions. The total volume of the arch dam is taken as the cost of the design problem, and constraints are imposed on the principal stresses on the surface of the arch dam, since the highest stresses are observed on the surfaces.

Bong and others (24) developed in 1992 a rational and practical mathematical model that uses a series of methods of mathematical programming to determine the optimum shapes of arch dams made of plain concrete and subjected to static and dynamic loads. The dam shape consists of simple smooth vertical and horizontal curves subjected to geological, topographical conditions and even to requirements of traffic. Other

constraints ,stress and stability constraints , are to satisfy design code requirement and some empirical conditions proposed by design engineers. Consequently, their model is reasonable and acceptable to design engineers. About 30 dams have been optimized by the writers, resulting in a considerable reduction in investment of resources and a higher speed of design.

Review of the literature indicates that arches are optimized based on closed form solutions and numerical methods. Although closed form solutions provide interesting insight into the optimum design of arches, they are applied without meaningful constraints on the geometric form. As a result, they yield impractical solutions. Only, a few numerical works are conducted for two dimensional arches. Neither of the closed form solutions nor numerical studies provided an investigation for the variation of optimal arch cross-section along its axis.

The present study addresses the problem designwise, by adhering to the practical design shape and design requirements. The use of proper geometrical and practical engineering constraints, the simplicity of the selected parabolic shape and the smooth variation of the depth resulted in a practical arch design.

CHAPTER III

GENERAL FORMULATION

3.1 GENERAL

Structural optimization seeks the selection of design variables to achieve its goal of optimality defined by the objective function for specified loading or environmental conditions within the limits (constraints) placed on the structural behavior, geometry, or other factors. The three basic features - **design variables, objective function and constraints** - contrive to form the design problem. The optimal design problem can be formulated mathematically as one of choosing the vector of design variables $\{Z\}$ that minimize the objective function $W(Z)$, subject to the constraints

$$g_j(Z) \geq 0 \quad j = 1, \dots, m \quad (\text{Inequality constraints}) \quad (3.1)$$

$$g_j(Z) = 0 \quad j = m + 1, \dots, k \quad (\text{Equality constraints}) \quad (3.2)$$

with explicit bounds on design variables

$$Z_i^l \leq Z_i \leq Z_i^u \quad (3.3)$$

where,

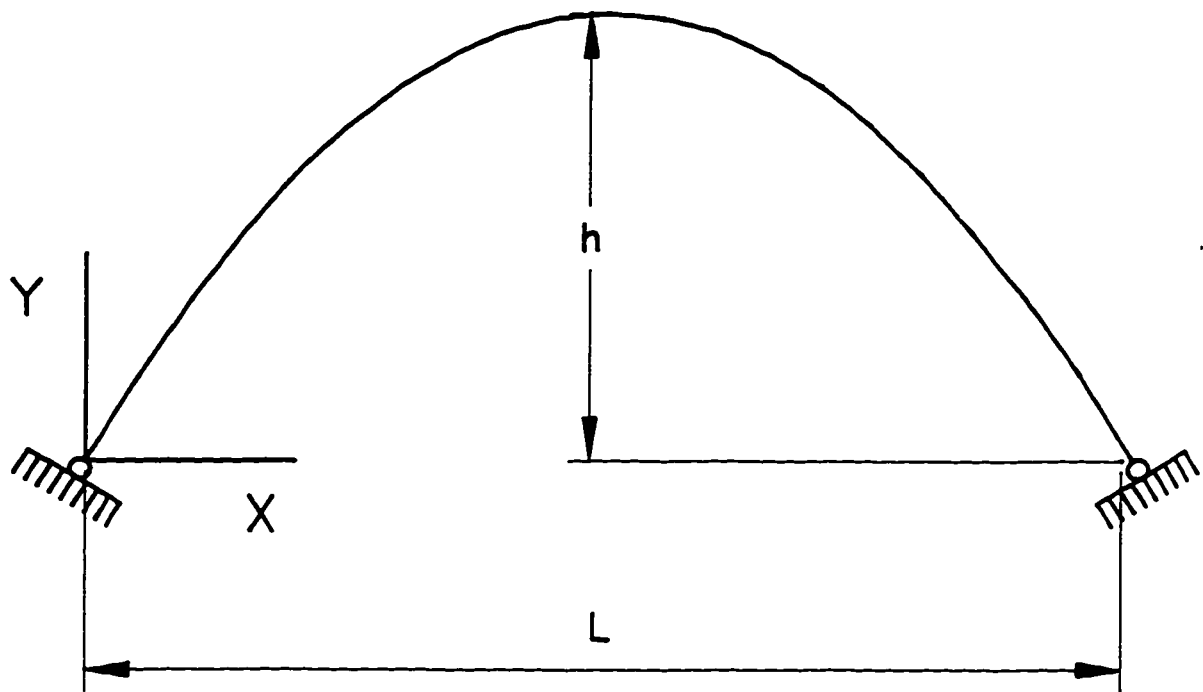
- Z_i^l = the lowest allowed value for the i^{th} design variable,
- Z_i^u = the highest allowed value for the i^{th} design variable,
- k = the total number of constraints,
- m = the total number of inequality constraints.

Design may be defined as matching member response to required capacity at each limit state. Selection of the optimal solution from amongst any number of feasible design alternatives requires the development of a suitable merit function which reflects the desired criterion. An optimal design is then defined as a feasible solution which best satisfies the required criteria.

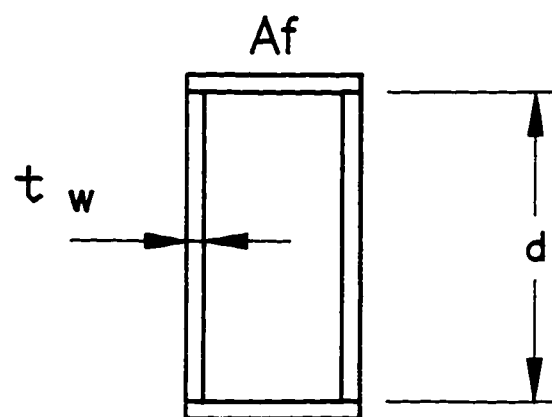
3.2 PROBLEM STATEMENT

The pertinent variables of the design problem are shown in Figure 3.1, which represent an arch of a parabolic profile. The variables L , h denote, respectively, the arch span, which is preassigned and the arch rise, whose optimum value is to be defined. The typical cross-section of the arch consists of a symmetrical box section whose dimensions are described by the variables A_f , d , t_w , as shown in Figure 3.1.

The arch cross section is assumed to be non-uniform in depth, having different flange areas and with constant width. It is made of unstiffened web, non-composite steel sections. Considering available plate thickness, a uniform web plate thickness is chosen, while the depth is allowed to vary in a prescribed geometry. Unlike the web, the flange area has to be varied in steps, for which the number of cut of points has to be preassigned. Although any number of cut of points is possible, from practical design



(a)



(b)

Figure 3.1 : Definition Sketch (a) Parabolic Arch Profile (b) Arch Cross-section

point of view, the number has to be limited only to a few to reduce the cost of welding.

The problem then is to find an arch shape and its cross-sectional dimensions subjected to both geometry constraints and stress constraints, so that the structure is able to carry safely the external loads and at the same time attains the minimum weight .

3.3 DESIGN VARIABLES

A structural system can be described by a set of parameters, some of which are viewed as variables during the optimization process. Those quantities defining a structural system that are fixed during the automated design are called preassigned parameters and they are not varied by the optimization algorithm. In the problem under investigation, the preassigned parameters represent the mechanical or physical properties of the material, the number of flange cut offs, the type of support and the total span of the arch. Those quantities that are not preassigned are called design variables. The preassigned parameters together with the design variables, will completely describe a design.

A proper optimization process requires appropriate selection of design variables. In this research the design variables considered are

- (a) the arch shape or geometry and
- (b) member sizes or cross-sectional dimensions.

3.3.1 Arch Geometry

The profile of the arch is assumed to be parabolic (Fig. 3.1). As the total span of the

arch is a preassigned value, the only geometric design variable is the arch rise, h . The equation of the arch can be defined as

$$Y = \frac{4h}{L^2}(X)(L - X) \quad (3.4)$$

where :

X = horizontal coordinates of the arch,
 Y = vertical coordinates of the arch.

3.3.2 Cross-sectional Dimensions

The typical section of the arch is shown in Figure 3.1. The typical cross-section of the arch is taken as a symmetrical box-section. The three design variables are the web plate thickness, the web depth and the flange area are as indicated in Figure 3.1.

(a) Web Plate Thickness: A uniform web plate thickness, t_w , is used through the whole arch. Among all available plate thickness, the optimum thickness of the web plate has to be chosen which would yield least weight design .

(b) Web Depth: The depth, d , varies in a geometry, prescribed as a parabolic form, to provide a smooth, practical profile. The optimum profile of the web has to be determined which would yield least weight design .

(c) Flange Area: As the flange area is a discrete variable, it has to be varied in steps, for which the number of cut off points has to be preassigned. In practical design , a few cut of points are often preferred, as too many cut off points are not cost-effective.

3.4 OBJECTIVE FUNCTION

Generally, a design objective function is the function whose least, or greatest, value is sought. It constitutes a basis for the selection of one of several alternative acceptable designs. In this work, total weight of the arch is taken as the objective function. It's required to find the minimum weight of the arch that satisfies design constraints.

For mathematical formulation, the arch is discretized into n-number of nodal points, as shown in Figure 3.2. For convenience, a segment is considered as a straight line and the objective function becomes

$$W = \sum_{i=1}^n \rho A_i L_i \quad (3.5)$$

where A_i is the cross-sectional area at node i. A_i is given as

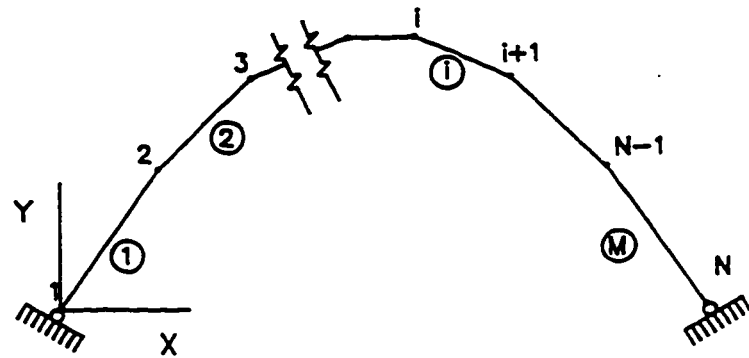
$$A_i = 2(d_i t_w + A_{fi}) \quad (3.6)$$

where,

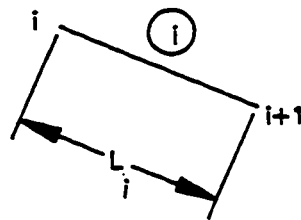
- A_{fi} = flange area at node i,
- d_i = depth at node i,
- t_w = web plate thickness.
- L_i = length of element i between nodes (i+1) and i,
- n = number of nodes.
- ρ = unit weight of steel.

Thus W is a function of the four design variables h , t_w , d_i and A_{fi} . That is

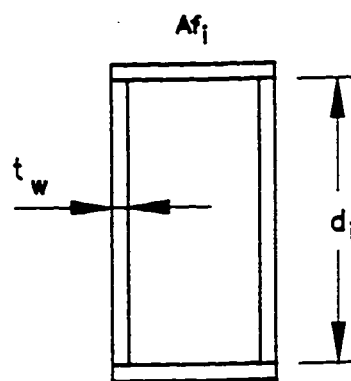
$$W = f(h, t_w, d_i, A_{fi}) \quad (3.7)$$



(a)



(b)



(c)

Figure 3.2 : Arch Discretization into n-number of points. (b) Typical Element (c) Typical Element Cross-section

3.5 CONSTRAINTS

Any set of permissible values for the design variables represents a design. Clearly, some designs are useful solutions to the optimization problem, but others may be inadequate in terms of function, strength, or other considerations. If a design meets all requirements placed on it, it will be called a feasible design. The restrictions that must be satisfied in order to produce a feasible design are called constraints.

In this study, the constraints are of types: geometry constraints and stress constraints. Deflection constraints have not been considered, although they can be included. It is assumed that as deflections of arch structures are relatively small, deflection conditions are normally satisfied by feasible designs that satisfy stress and geometry constraints.

3.5.1 Geometry Constraints

Meaningful restrictions in the geometry are imposed to satisfy the bounds of a practical or an acceptable design. It includes two categories.

(a) Constraints on Rise:

$$g_1 = h - h^u \leq 0 \quad (3.8)$$

$$g_2 = h^l - h \leq 0 \quad (3.9)$$

Where h^u represent an upper bound on the height, and h^l represent the lower bound. These restrictions are imposed from practical considerations which generally include requirements of clearance, aesthetic and construction.

(b) Constraints on Cross-sectional Dimensions:

$$g_3 = d^l - d \leq 0 \quad (3.10)$$

$$g_4 = A_f^l - A_f \leq 0 \quad (3.11)$$

$$g_5 = t_w - t_w^u \leq 0 \quad (3.12)$$

$$g_6 = t_w^l - t_w \leq 0 \quad (3.13)$$

Where d^l , A_f^l and t_w^l represent the lower bound on the depth, the area of the flange plate and the thickness of the web plate and t_w^u represents the upper bound on the thickness of the web plate. These constraints on the minimum and maximum dimensions are generally ascertained from practical considerations.

(d) Local Buckling Constraint on d/t Ratio : Unstiffened web section is used in this study. The aspect ratio limit is as follows :

$$g_r = \frac{d}{t_w} - 100 \leq 0 \quad (3.14)$$

3.5.2 Stress Constraints

The allowable stress design method under service load is used in this study. Although the allowable stresses used in this work are based on AISC -Allowable Stress Design code (1), any other specification can be easily adopted. As a section is subjected to the combined action of compressive normal force N , bending moment M and shear force V , the combined normal stress from N and M and the shear stress from V must be calculated at a section and checked with the allowable stresses prescribed by the code.

(a) Combined Normal Stress Constraint : AISC interaction equation, to satisfy the full stress design criterion for a given arch, is

$$\frac{f_a}{F_a} + \frac{f_b}{F_b} = 1.0 \quad (3.15)$$

where,

$$f_a = \text{computed axial stress} = \frac{N_i}{A_i},$$

$$f_b = \text{computed compressive bending stress} = \frac{M_i}{S_i},$$

$$F_a = \text{axial compressive stress that would be permitted if axial force alone existed,}$$

$$F_b = \text{compressive bending stress that would be permitted if bending moment alone exist,}$$

$$N_i = \text{axial force at node } i,$$

$$M_i = \text{bending moment at node } i,$$

$$S_i = \text{elastic section modulus about the major axis at node } i.$$

The section is proportioned on the basis of a non compact section. Thus

$$\frac{F_b}{0.60F_y} \leq 1 \quad (3.16)$$

in which F_y = yield stress of steel used.

It is assumed that lateral buckling is prevented by providing lateral bracing and F_a is calculated from rational methods.

(b) Shear Stress Constraint : The AISC-ASD specifications define

$$C_v = \frac{240300}{(d / t_w)^2 F_y} \quad \text{if } C_v \leq 0.8 \quad (3.17)$$

$$C_v = \frac{190}{(d / t_w)} \sqrt{\frac{5.34}{F_y}} \quad \text{if } C_v > 0.8 \quad (3.18)$$

the shear stress constraint is

$$g_v = f_v - \frac{C_v}{2.89} F_y \leq 0 \quad \text{if } \frac{C_v}{2.89} < 0.4 \quad (3.19)$$

$$g_v = f_v - 0.4 F_y \leq 0 \quad \text{if } \frac{C_v}{2.89} \geq 0.4 \quad (3.20)$$

where,

$$F_v = \text{computed shear stress} = \frac{V_i}{d_i t_w},$$

$$V_i = \text{shear force at node } i.$$

3.6 ANALYSIS

The arch is a structural system in which the primary internal force is axial compression. Most arches do develop some bending in addition to the compression. However, the bending moments that a given set of loads produces in an arch are much smaller than those produced in a beam of the same length. As a sequence, arches are able to span much larger distances than beams.

Unlike a beam, which develops only vertical reactions at its support, the arch gives rise to both horizontal thrusts and vertical forces at its supports. In fact, it is the horizontal

reactions that are responsible for the relatively small bending moments in an arch. Thus, the moment at midspan for the beam in Fig. 3.3 is equal 500 KN.m. By comparison, the moment at the middle of the arch is only 158 KN.m.

Structural analysis is an essential part in any optimal design formulation and solution. The basic objective of frame analysis is to determine the bending moments, shear, and thrusts, at each section. The design of the arch is based on these analysis results.

Furthermore, in this work, the analysis must be repeated many times during optimization process. This require the use of a simple representative model.

In this study, finite element method is used to conduct a linear elastic analysis of the arch. For the purpose of analysis, the structure is discretized as an assembly of straight beam elements joining the nodes. Internal forces are then calculated at each element.

3.7 PROPORTIONING OF OPTIMUM BOX-SECTION

At a typical cross-section, the total area is simply given as

$$A = 2(dt_w + A_f) \quad (3.21)$$

Since the thickness of the flange is small compared with d , the elastic section modulus about the major axis, S , can be written approximately as

$$S = \frac{t_w d^2}{3} + A_f d \quad (3.22)$$

Substitution of the value of A_f from Eq. (3.21) in Eq. (3.22), the elastic section

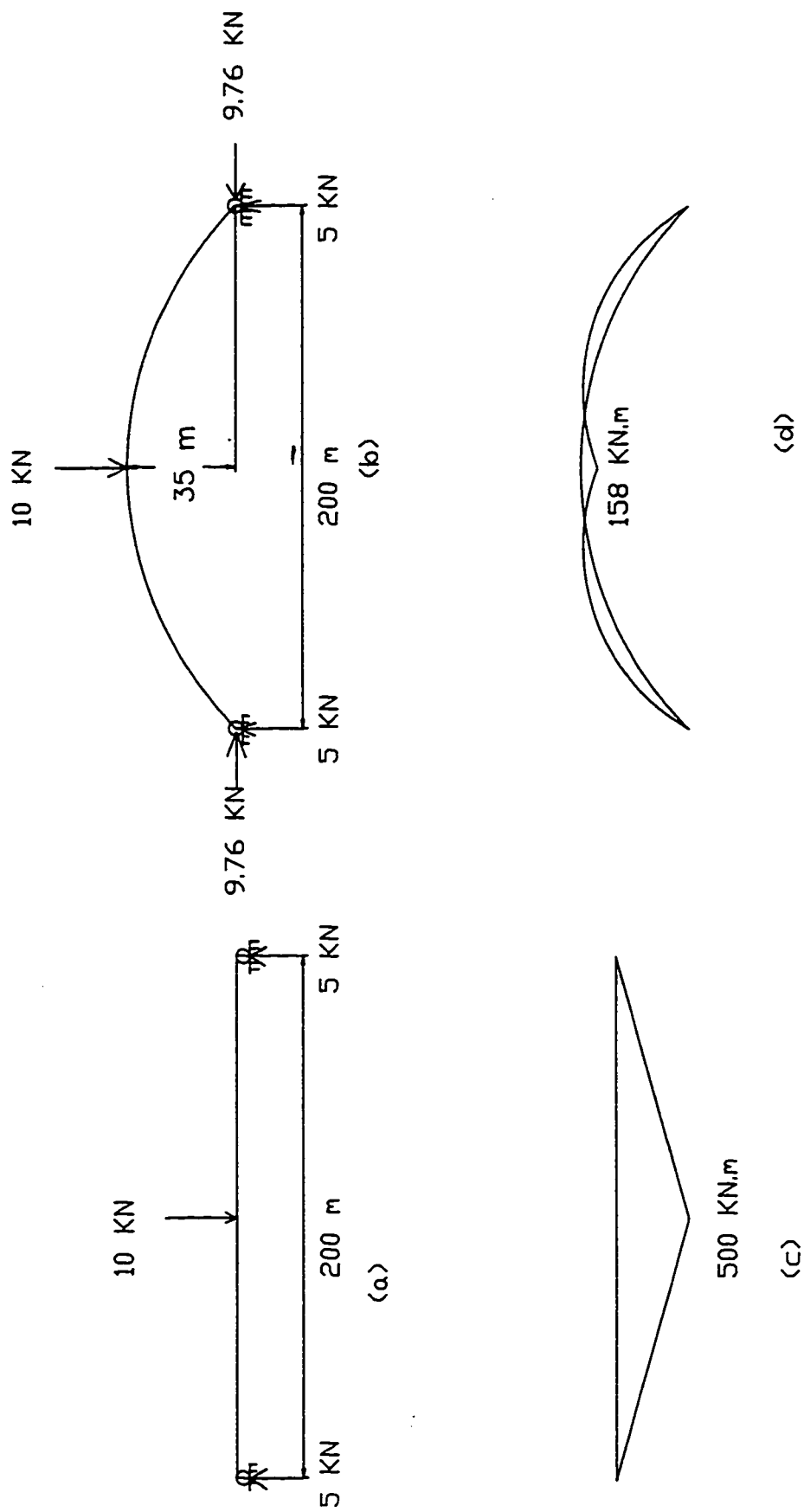


Figure 3.3: Comparing an arch system with a beam of equivalent span and subjected to the same load

(a) a beam example (b) an equivalent span arch (c) the beam moment diagram (d) the arch moment diagram.

modulus may be rewritten as

$$S = \frac{Ad}{2} - \frac{2}{3}t_w d^2 \quad (3.23)$$

For a given area, the section modulus is maximized by setting

$$\frac{dS}{dd} = 0 \quad (3.24)$$

which leads to optimum depth d_{opt} for a given area A as

$$d_{opt} = \frac{3A}{8t_w} \quad (3.25)$$

the area in terms of optimum d is

$$A = \frac{8}{3}t_w d \quad (3.26)$$

and the corresponding

$$A_r = \frac{1}{8}A \quad (3.27)$$

Thus the optimum section modulus is given as

$$S = \left(\frac{d}{4}\right)A \quad (3.28)$$

3.8 CALCULATION OF REQUIRED OPTIMUM SECTION

If M is the design moment and P is the design axial force then the AISC interaction equation (3.15) can be written as

$$\frac{P}{A F_a} + \frac{M}{S F_b} = 1.0 \quad (3.29)$$

Substituting Eq. (3.28) in Eq. (3.29) and multiplying both sides by (Ad) yields

$$Ad = \frac{Pd}{F_a} + \frac{4M}{F_b} \quad (3.30)$$

substituting the value of A from equation (3.25) in Eq. (3.30.) yields

$$\left(\frac{8t_w}{3}\right)d_{opt}^2 - \left(\frac{P}{F_a}\right)d_{opt} - \left(\frac{4M}{F_b}\right) = 0 \quad (3.31)$$

Solving

$$d_{opt} = \frac{-b + \sqrt{b^2 - 4a c}}{2a} \quad (3.32)$$

where,

$$a = \frac{8t_w}{3}$$

$$b = -\frac{P}{F_a}$$

$$c = -\frac{4M}{F_b}$$

3.9 PROBLEM FORMULATION

The aforementioned problem can be formulated as follows : find a design vector

$$W = (w_i) = (h, t_w, d_i, A_{fi}) \quad i=1, 2, \dots, n \quad (3.33)$$

subject to the geometrical constraints of Eqns. 3.8 - 3.14 and the stress constraints of Eqns. 3.15 - 3.20 , so that the objective function

$$W = \sum_{i=1}^n \rho A_i L_i$$

where,

$$A_i = 2(d_i t_w + A_{fi})$$

attains minimum value within a specified design space.

CHAPTER IV

METHOD OF SOLUTION & COMPUTER PROGRAM

4.1 GENERAL

In this chapter, the method of solution for the problem formulated in Chapter-3 is presented, and a computer code for optimization of the problem under investigation in this research called **POPSAR** (**P**rogram for **O**ptimization of **P**arabolic **S**teel **A**Rches) is introduced. It can handle parabolic box-shaped steel arches subjected to prescribed loading, and can be extended to solve general shape arches .

The problem begins with an initial feasible point in the design space, using upper limit of height and maximum thickness of web plate. The resulting formulation of the problem and the method of solution under investigation are employed to obtain the optimum solution for the height and the thickness of web plate, and to calculate the corresponding merit function. The merit function will be checked for convergence. If convergence is satisfied within the specified tolerances, then the optimum design is reached, otherwise another design cycle will be necessary and so on till convergence is being satisfied. The method of solution is described in the following sections.

4.2 STRUCTURAL ANALYSIS

An essential part in any optimum structural design system is to prepare the analysis module which predicts and demonstrates the behavior and response of the structure under the functional requirements. This module analyzes the structure for the initial value of height and thickness of web plate, and generates all the necessary information that will be used in cost function and constraints.

For this purpose, a general frame analysis routine called **ANASYS** is used for linear elastic analysis of the arch. The program was first varied by comparing results with **STAAD III** package. Sample results from this program are shown in Appendix A to show that the program is fairly accurate.

For the initial value of height and thickness of web plate, the arch is idealized as (n) straight elements, linear analysis is conducted and the member end forces for each element are calculated. The worst values of axial load, bending moment and shear force, $\{ P_i, M_i, V_i \}$, will be placed in a matrix named Force.

Now, the required data for optimum section calculations is obtained, and the program is ready to start the next step: determination of optimum depth.

4.3 DETERMINATION OF DEPTH

Formulas derived in Chapter 3 are now used to find optimal arch cross-sectional dimensions (d_i, A_{fi}) , subjected to geometrical and stress constraints, so that the arch attains its minimum weight for a specified height. **SODESH**, a subroutine for

Optimum Design for a Specified Height and thickness of web plate, is employed as an optimizer to determine an optimal solution for the design problem of a specified merit function and constraints.

Optimum depth is determined, for each node, by using Eq. 3.32, derived in chapter 3, with the element forces and initial design data. Cross-sections are proportioned in accordance to Eqns. 3.25, 3.27 and 3.21. Optimum flange area, optimum section area, and optimum section modulus are calculated.

Next, geometrical constraints of Eqns. 3.8 - 3.14 and stress constraints of Eqns. 3.15 - 3.20 are checked. If required, the optimum depth will be modified to incorporate any of these constraints, and hence the flange area.

The outcome of these steps is in the form of discrete data points. The theoretical optimum arch for a given height and thickness of web plate may be obtained by connecting these points together, but this leads to an irregular depth profile which is an impractical design.

4.4 SMOOTHENING OF WEB PROFILE :

Instead of requiring the depth profile to pass by all calculated points, the chosen profile should fit the data as closely as possible. In other words, it's required to determine a function $y(x)$ for the depth profile that fits the data points by a smooth curve, or profile for $(d/2)$ above and below the arch mid-surface. Figure 4.1 shows an example of smooth curve profile in comparison with the calculated one ; the solid lines and the dashed lines represent a polynomial curve fitting and the calculated $(d/2)$ respectively.

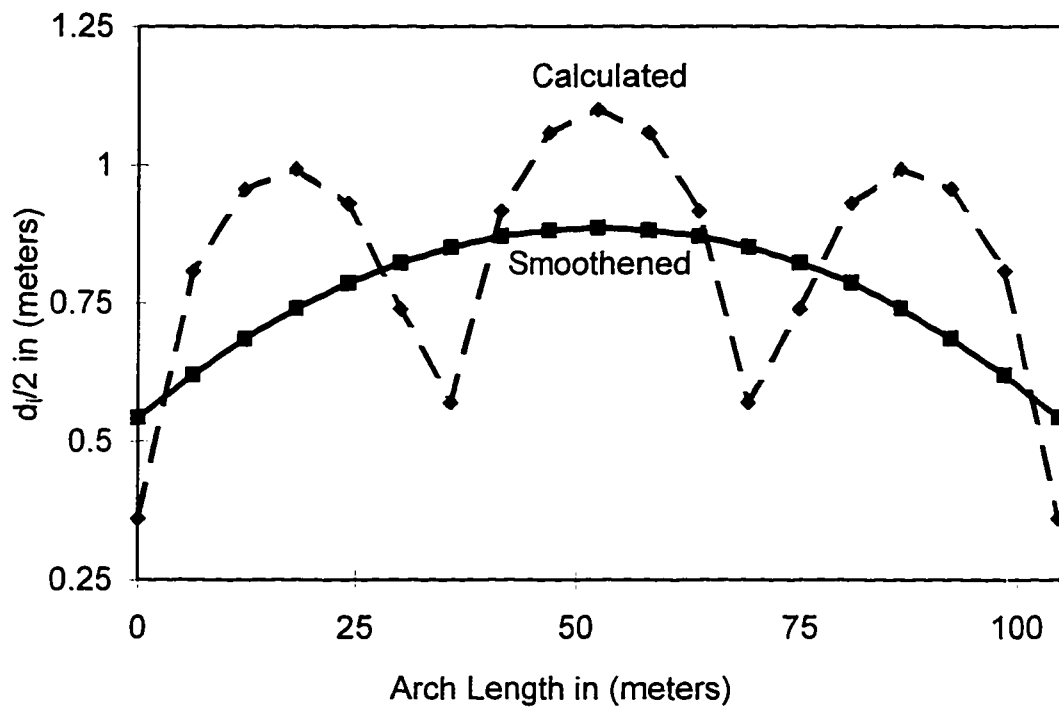


Figure 4.1 : Plot of Smooth and Calculated Depth Profile versus Arch Length.

4.4.1 The Polynomial Fitting :

In polynomial fitting, the paired points $(x_i, f(x_i))$ resulted from the previous step are approximated by the function (x_i, y_i) where x_i = arch length at node i , $f(x_i)$ = calculated $d_i/2$ at node i and y_i smoothened $d_i/2$ as per the following function :

$$y_i = a + bx_i + cx_i^2 \quad (4.1)$$

It is required to find the best values for a , b , and c , so that the approximating polynomial gives the best possible trend of the data points with least error.

The least square principle states that for the best fit, the sum of the squares of the deviations, SS , of the data points from the corresponding model points should be a minimum. The sum of the squares of the deviations can be expressed as

$$SS = \sum_{i=1}^n [y_i - f(x_i)]^2 \quad (4.2)$$

$$SS = \sum_{i=1}^n \left[(a + bx_i + cx_i^2) - f(x_i) \right]^2 \quad (4.3)$$

Differentiating SS with respect to a , b and c yields

$$\begin{bmatrix} n & \sum x_i & \sum x_i^2 \\ \sum x_i & \sum x_i^2 & \sum x_i^3 \\ \sum x_i^2 & \sum x_i^3 & \sum x_i^4 \end{bmatrix} \begin{bmatrix} a \\ b \\ c \end{bmatrix} = \begin{bmatrix} \sum f(x_i) \\ \sum x_i f(x_i) \\ \sum x_i^2 f(x_i) \end{bmatrix} \quad (4.4)$$

Solving, the values of a , b and c that give the best approximation of Eq. 4.1 are obtained. Thus, the smooth depth can be formulated as

$$(d/2)_{\text{smoothen}} = a + bS + cS^2 \quad (4.5)$$

Figure 4.2 shows an example of web profile smoothened using Eq. 4.5. It is observed from the figure that the polynomial fitting provides a smooth and feasible profile to construct for $(d/2)$. Polynomial fitting is further illustrated through a detailed example in Appendix B.

4.4.2 Modifying the Polynomial Fitting :

After smoothening the web profile, the flange areas are recalculated, corresponding to the new value of d_i and the geometry and stress constraints are rechecked. As shown in Appendix B, the smoothening of the depth profile results in a slight increase in the total weight of the arch, due to the following two reasons : (i) the addition of the flange areas at some points as per the constraint g_4 , Eq. 3.11, although they are not required to satisfy AISC interaction equation and (ii) the departure from the optimum depth of box-section derived in Chapter 3.

As shown later in Chapter 5, the weight function is insensitive to the proportioning of the section in the vicinity of the global optimum. Thus, the increase in the weight function is mainly due to the addition of flange areas not theoretically needed at some points. The slight lowering of the smooth depth profile helps to minimize this addition of flange areas and hence the merit function.

After modifying the smooth depth profile, the flange areas are again recalculated, and the geometry and stress constraints are rechecked.

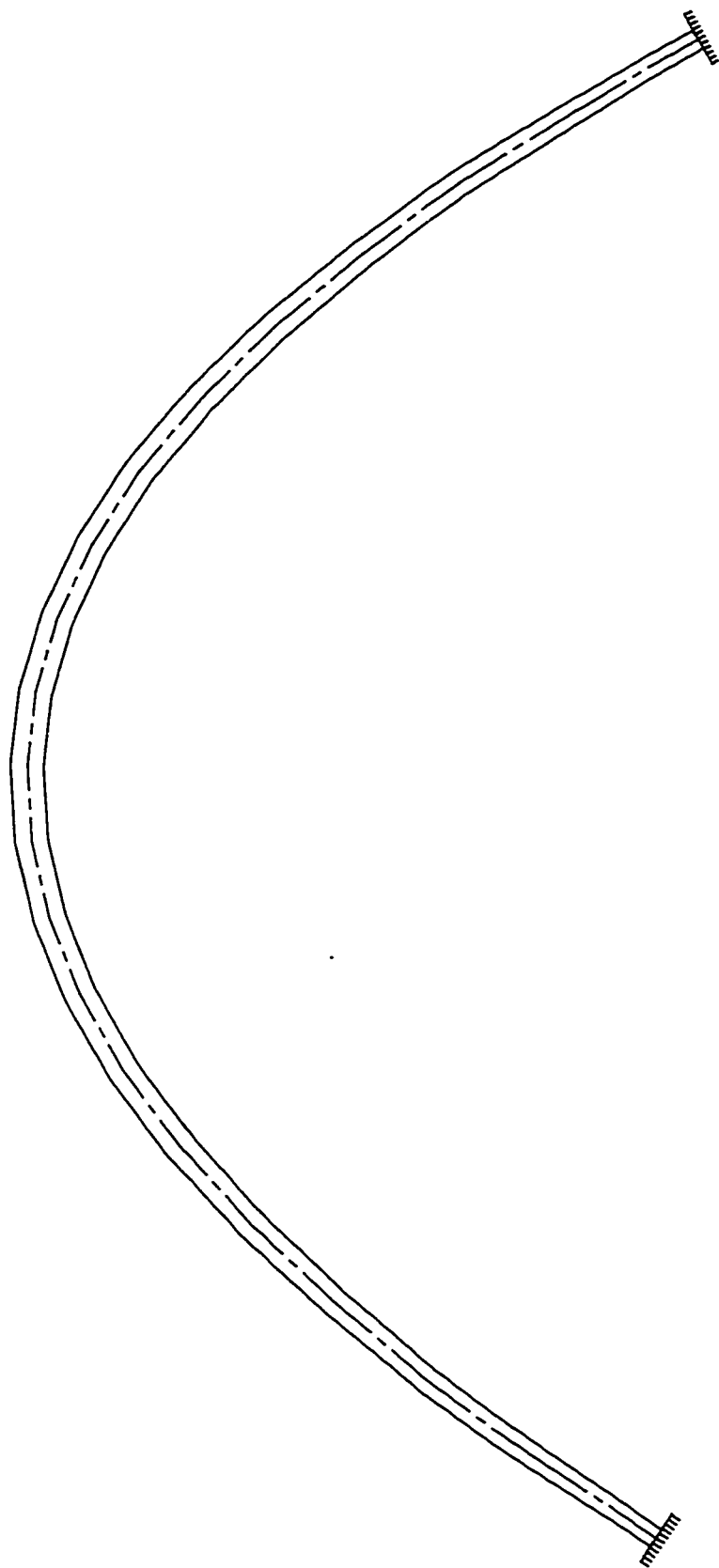


Figure 4.2 : An Example of Polynomial fitting of Web Profile for a Parabolic Arch.

4.5 CURTAILMENT OF FLANGE PLATES USING DYNAMIC PROGRAM :

As shown in Fig. 4.3, the calculated flange areas in the previous step are discrete values at elements. That is for each element, the flange plate is to be cut off and welded to another one with a different area, which is impractical. For a practical design, the number of cut off points has to be limited to only a few. Thus, it is required to divide the total arch length, S , into m segments or stages, each with independent flange area. An example of flange curtailment in which the arch length is divided into three segments S_1 , S_2 and S_3 each with uniform flange area is shown in Fig. 4.4.

As the curtailment of flange plates is the last step in the optimization process. The flange area in any segment shall fulfill the design requirements at this stage. Thus, the maximum flange area governs at each segment. For a preassigned number of flange cut offs, this losses of flange areas can be minimized by selecting the optimum subdivision of arch length. Thus, the objective is to determine the optimum subdivision of S that will minimize the total flanges weight.

$$W_f = \lambda \sum_{k=1}^m A_{fk} \cdot S_k \quad (4.6)$$

where,

- W_f = the total flange weight,
- λ = unit weight of steel,
- S_k = the total length for stage k ,
- A_{fk} = the flange area at stage k ,
- m = the preassigned number of flange plates.

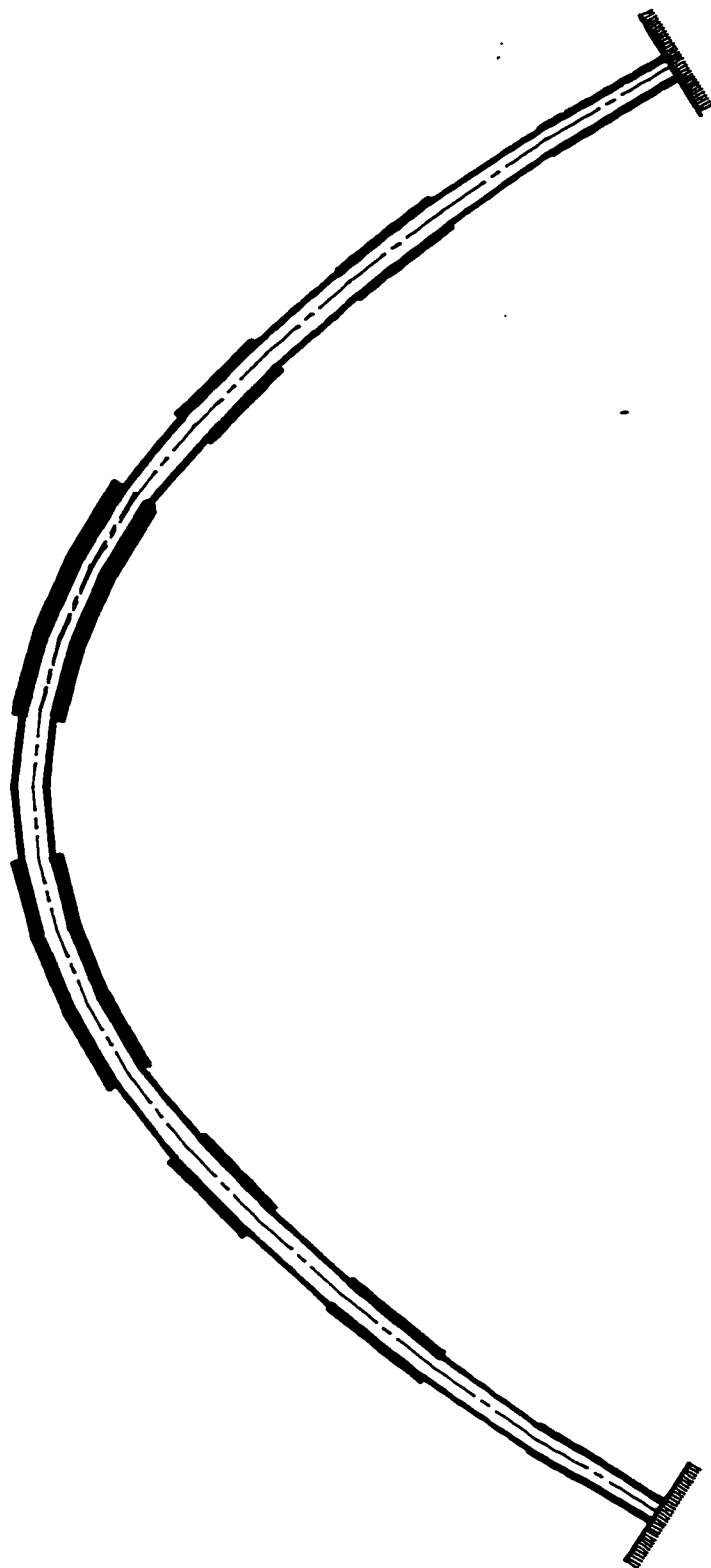


Figure 4.3 : An Example of the Flange Plates As Calculated.

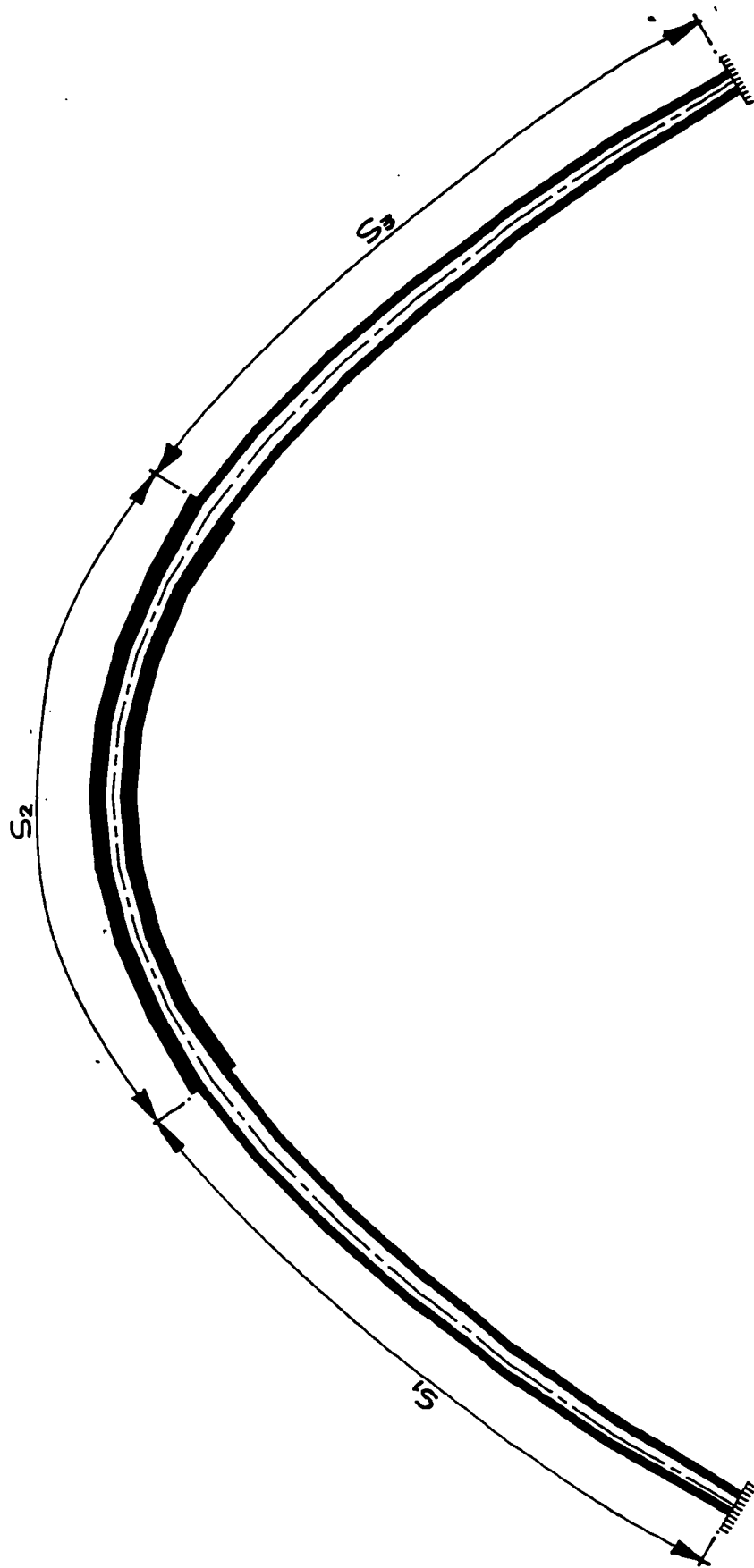


Figure 4.4 : An Example showing Curtailment of Flange Plates Using Dynamic Programming.

A Dynamic Programming procedure is developed to solve this problem in stages. An example explaining Dynamic Programming is provided in Appendix- C.

Defining flange area and the smooth depth profile, a step for the practical optimum design of arch for a given rise and thickness of web plate is completed. The next step is to iterate for optimum rise. Finally, the program iterates for optimum thickness of web plate. Obtaining the optimum rise and the optimum thickness of web plate, the optimization process is completed.

4.6 FLOW CHART

The method of solution described above is coded into a computer program. The following is the step by step breakdown of the program:

1. The input data includes the span of arch, limits of the rise, loads, material properties, allowable yield and compression strength, limits of web plate thickness, preassigned number of flange cut offs, and the number of elements.
2. An initial geometry is assumed using the specified maximum rise, the maximum thickness of web plate and a hypothetical uniform cross section for the entire arch.
3. For the assumed geometry, the structure is analyzed for the given loading, and the maximum values of bending moment, axial compressive force and shear force are calculated at nodal points.
4. For the computed forces, optimum cross sections are obtained at each node, using

Eqns. 3.33, 3.21, 3.26 and 3.27 and constraints of Eqns 3.8-3.20 are checked.

5. The web profile is smoothed using *polynomial curve fitting* .
6. Flange areas, and total weight are then calculated for the smoothed depth profile
7. Smoothed depth profile is modified to minimize the increase in the arch weight due to curve fitting.
8. For the recalculated flanges, *dynamic programming* is used to determine the optimum curtailment of flange plates corresponding to the chosen cut off number. Now the design is completed.
9. The structure is then reanalyzed and steps (3-8) are repeated to seek convergence in the design. The final design represents the optimum design corresponding to the chosen rise of the arch and thickness of the web plate.
10. The optimum rise is searched iteratively by sequentially reducing the value of h , and repeating the above steps until the least weight of the arch, corresponding to the chosen thickness of the web plate, is obtained.
11. The optimum thickness of the web plate is searched iteratively by sequentially reducing the value of t_w , and repeating the above steps until the least weight of the arch is obtained.
12. Results, optimum rise, smoothed depth profile and flange areas cut offs for the

optimum rise are written in the output file.

The flow chart of the computer program **POPSAR** is depicted in Fig. 4.5 and Fig.4.6. The program consists of a main subroutine called **SOPSAR** that iteratively searches the optimum arch rise and web plate thickness. **SOPSAR** uses two subroutines : (i) **Geom**, a subroutine that generates all the necessary geometric data and (ii) **SODESH**, a root subroutine that determines the local optimum design corresponding to a specified rise and a chosen web plate thickness.

SODESH employs four subroutines : (i) **ANASYS**, a general analysis subroutine, (ii) **OPTIMM**, a subroutine that computes the optimum cross-section ,(iii) **SMOOTH**, a subroutine that smoothen the web profile and (iv) **DYNAMIC**, a subroutine that determine the flanges cut offs.

Program listing, typical input file, and typical main output file are listed in Appendixes D, E and F .

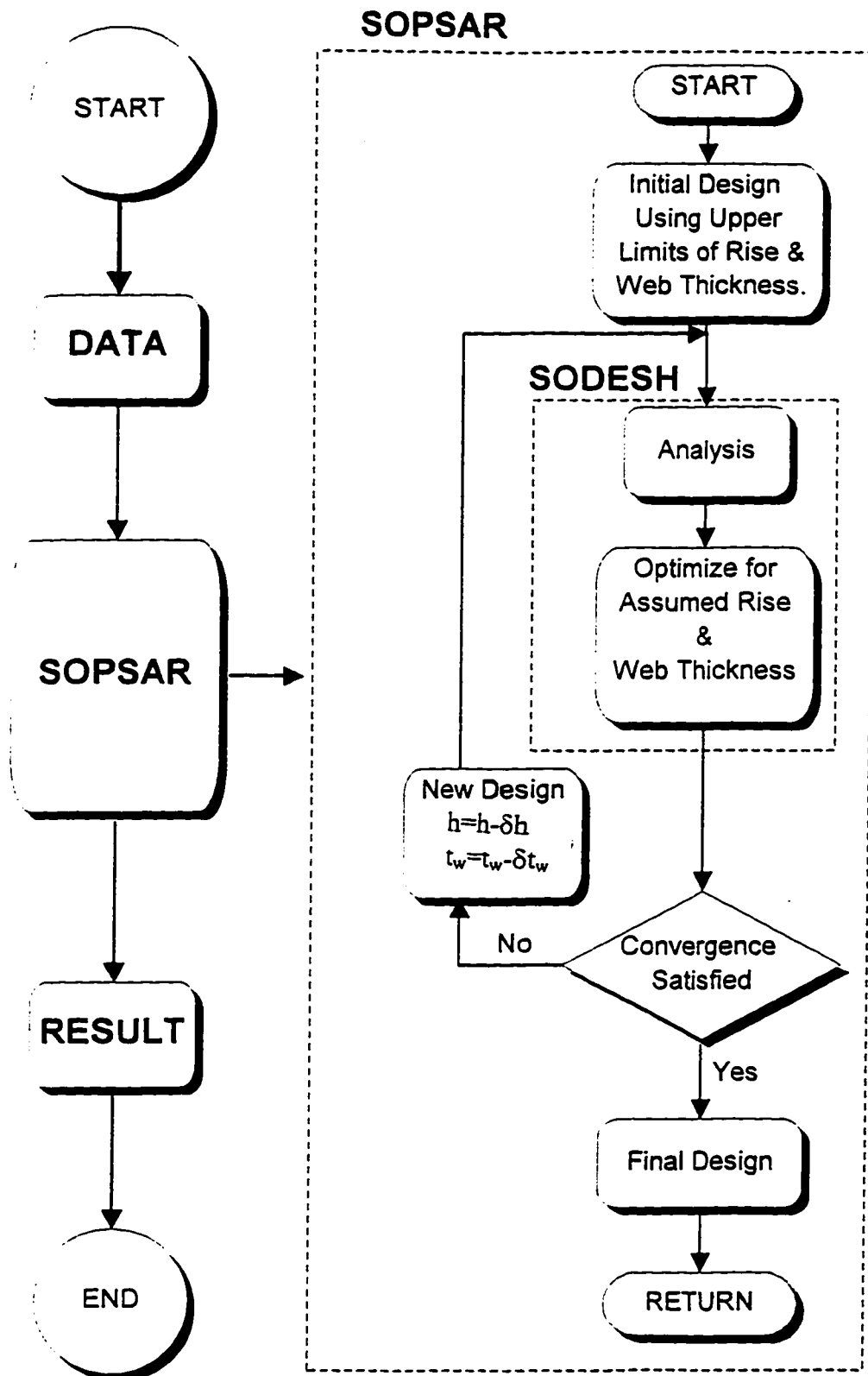


Figure 4.5 : Flow Chart of POPSAR

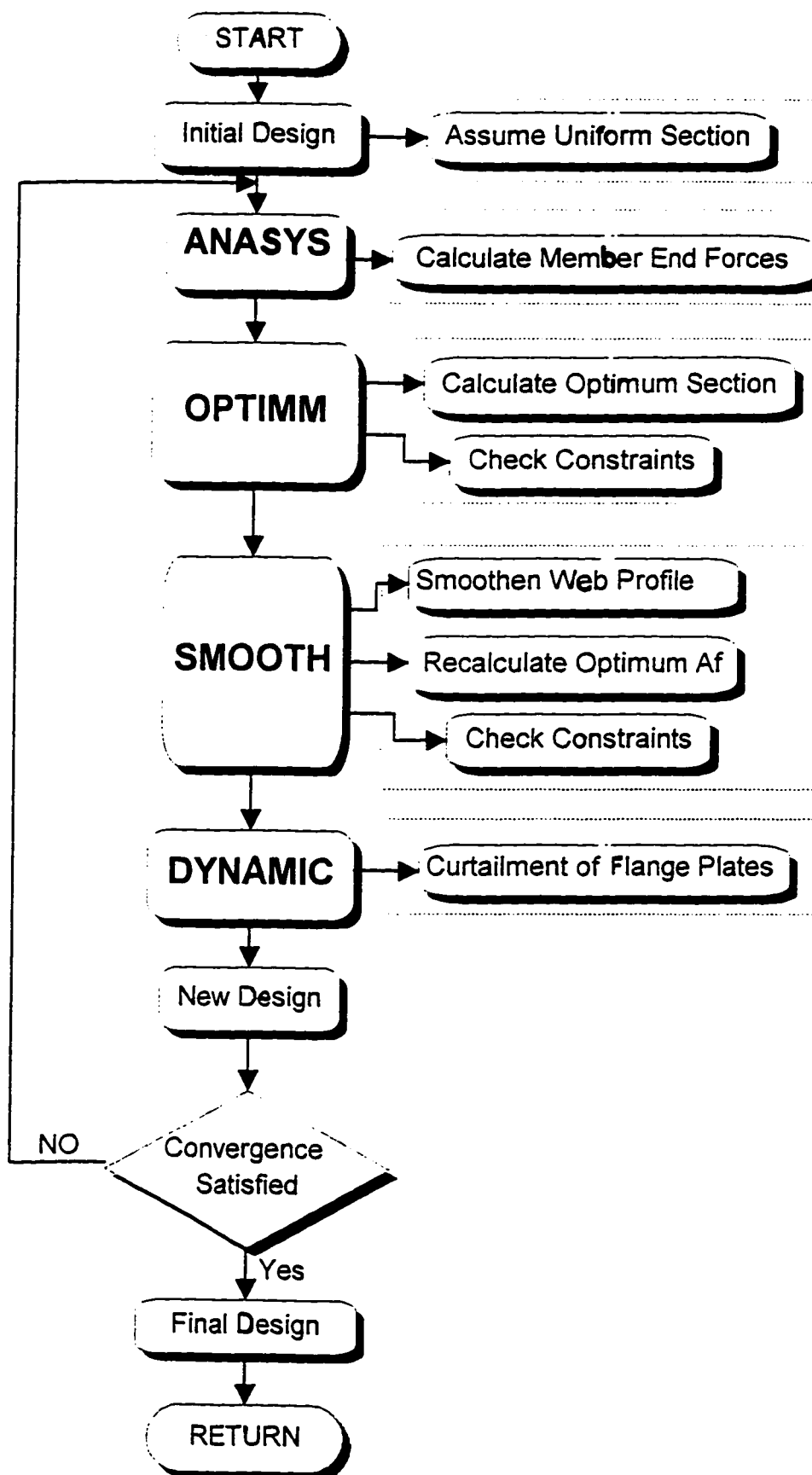


Figure 4.6 : Flow Chart of SODESH

CHAPTER V

APPLICATIONS, RESULTS AND DISCUSSIONS

5.1 GENERAL

The capabilities of POPSAR as developed in this study are illustrated through different examples. The cases selected provide information about the trend of the cost function, the optimum arch rise and cross-sections and the influence of important design variables on the optimal solution. The geometry of these example arches and the loading are chosen at random.

Four cases are considered with one case having a uniformly distributed load of full length which is used to ascertain the reliability and performance of the present computational scheme in optimizing the design of an arch for which the optimal solution is obtained analytically. Two cases having uniformly distributed loads of partial lengths are used to study the effect of the design variables on the applied design. The last case is an arch subjected to unsymmetrical loading which is used to show the applicability of the computer program to readily solve various design problems.

5.2 EXAMPLES

CASE 1 : a Hinged Arch Subjected to a Uniformly Distributed Load of Full Length:

The following data is applicable to a hinged arch, subjected to a uniformly distributed load of full length as shown in Fig. 5.1, whose

span, $L = 100$ meter.

The rise will be conforming to the limits : $10 \leq h \leq 100$.

Uniform load intensity, $w = 100$ KN/m .

Preassigned number of flange plates, $m = 3$.

Limits for web plate thickness : $15 \leq t_w \leq 25$ mm .

Material Properties :

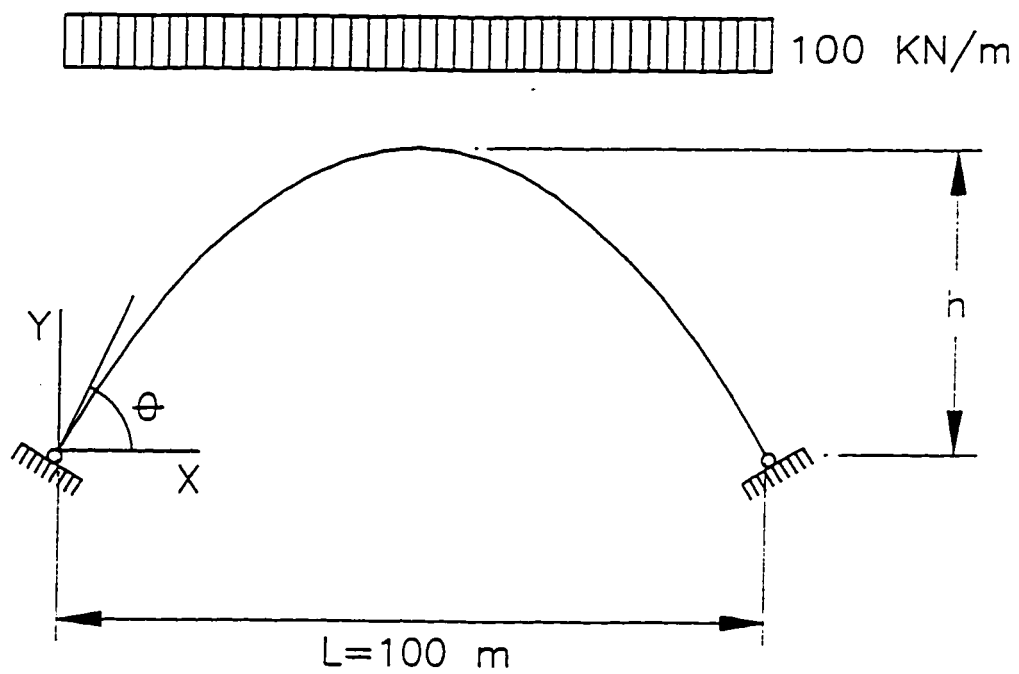
Modulus of elasticity of steel , $E = 200$ GPa .

Steel yield strength , $F_y = 248$ Mpa .

Allowable compression strength, $F_a = 100$ Mpa .

The optimal arch shapes are obtained using the present automated design routine developed earlier in this study . In this case, the arch is represented by 20 straight members. The program starts with an initial design using the upper limit of rise, the maximum thickness of web plate and a uniform cross section.

The optimum arch rise is searched iteratively by sequentially reducing the value of h . The variation of the merit function which is the weight of the parabolic arch, with the ratio h/L is plotted in Figure 5.2, by nondimensionalizing the merit function as



5.1 : Case 1, a Hinged Arch Subjected to a Uniformly Distributed Load of Full Length.

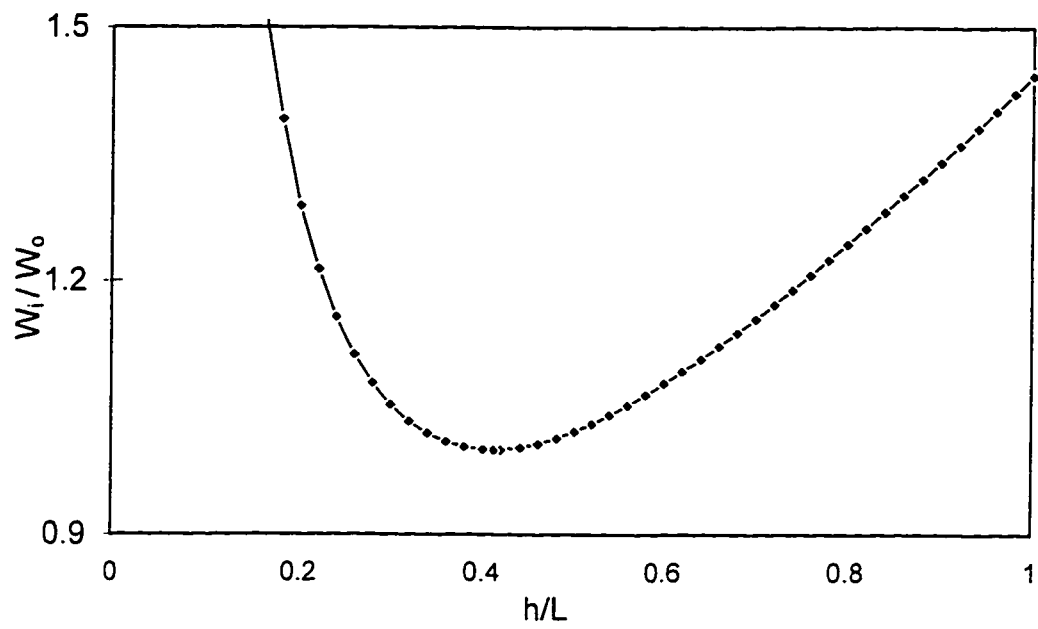


Figure 5.2 : Plot of Total weight Versus h/L ratio for Case 1.

W_i/W_o , where W_i is the weight of the arch at $(h/L)_i$ at the i th step of iteration and W_o is the optimum weight at the optimum h/L ratio . The plot shows that the minimum weight of the parabolic arch occurs at a ratio $h/L = 0.41$, below and above which the weight increases.

This can be explained as follows. The arch in this case is subjected to pure compression only. Thus the weight function is a function of two variables the total arch length and the cross-sectional areas which is a function of axial compressive stresses. As the h/L ratio increases, the total arch length increases and the axial stresses decreases. On the other side, as the h/L ratio decreases, the total arch length decreases and the axial stresses increases. At a ratio $h/L = 0.41$, the optimum combination of arch length and cross-sectional area exists.

Comparing the resulting ratio of h/L with the previous analytical work of Rozvany and Prager (12) who derived an optimum h/L ratio = 0.433 for parabolic arches, it is evidently clear that the numerical method developed in this research demonstrated reliable result conforming to the almost exact solution.

The plot also shows that any parabolic arch shape having h/L ratio ranges between 0.34 and 0.50 can at most be 2% heavier than the optimum arch. Thus, for an economical design of an arch, subjected to a uniformly distributed loads of full length, a ratio of h/L between 0.34 and 0.48 can be chosen.

The required depth profile from Eq. 3-32 is shown in Figure 5.3 by nondimensionalizing the depth as d_i/d_c , where d_i is the depth at node i and d_c is the depth at crown. It is obvious from the figure that the resulting depth has a smooth

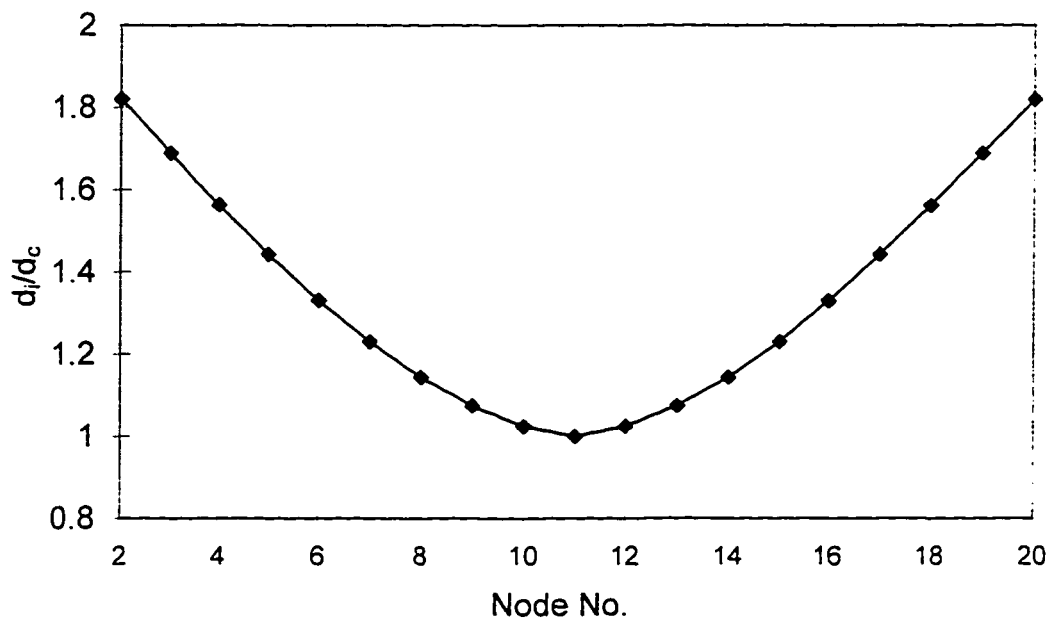


Figure 5.3 : Plot of Required Depth Profile (Case 1, $h=41$ m , $t_w = 15$ mm)

regular profile. It resembles a function which can be derived as follows. As a parabolic arch under uniformly distributed loads is subjected to pure compression only, Eq. 3.29 reduces to

$$A = \frac{P}{F_a} \quad (5.1)$$

and as the thrust is expressed as

$$P = \frac{H_F}{\cos\theta} \quad (5.2)$$

The area and hence the depth, can be represented as

$$A_i = \frac{A_c}{\cos\theta} \quad (5.3)$$

$$d_i = \frac{d_c}{\cos\theta} \quad (5.4)$$

where,

- H_F = horizontal reaction at the arch support,
- θ = angle between the tangent of the arch and the horizontal axis,
- A_c = area at the crown of the arch,
- d_c = depth at the crown of the arch.

As the parabolic variation of depth is the chosen profile in this study, the parabolic smoothed depth profile is plotted in Figure 5.4 by nondimensionalizing the depth as before. And Figure 5.5 shows the optimum flange plates cut offs. Both the smoothening of the web profile and the flange cut offs would result in 4% weight increase compared with the cosine function profile of web and flange.

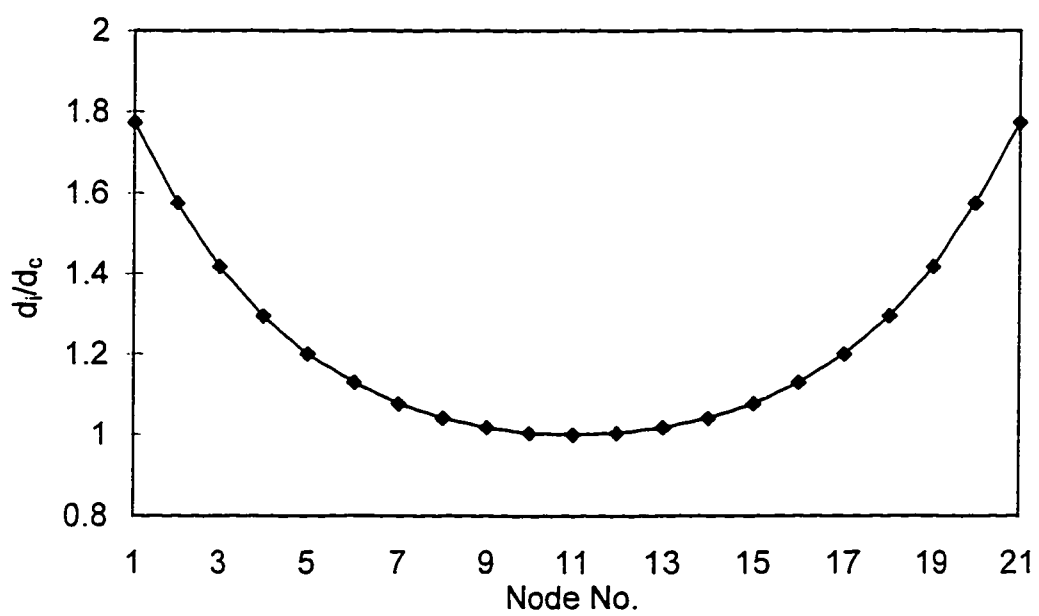


Figure 5.4 : Plot of Smoothed Depth Profile (Case 1, $h=41$ m , $t_w = 15$ mm)

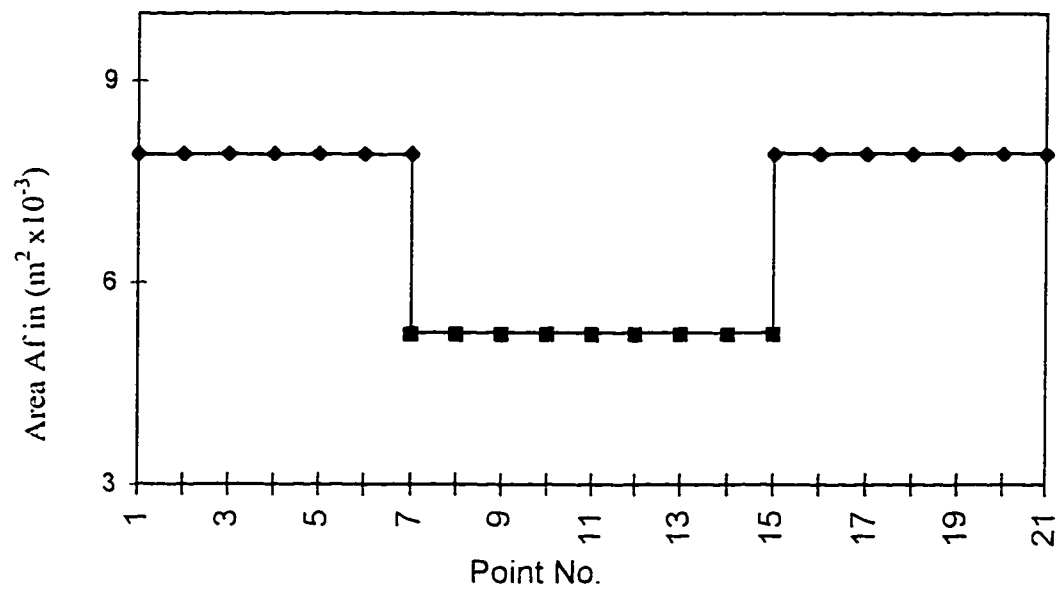


Figure 5.5 : Plot of Optimum flange Cut offs (Case 1, $h=41$ m , $t_w = 15$ mm)

Figure 5.6 indicates that hinged arches subjected to a uniformly distributed load of full length is insensitive to thickness of web plates. This can be explained by Eq. 5.1, which indicates that the required area is a function of applied compressive force and the total cross-sectional areas. As long as the total cross-sectional areas are provided, any thickness of web plate may be used.

In order to verify the independence of the optimum h/L ratio for uniformly loaded arches on their span, several designs were performed considering different spans from 50 m to 200 m. The optimum h/L ratios for spans 50, 100, 150 and 200 are 0.4081, 0.4075, 0.4092 and 0.4054 respectively, which establishes the fact that the h/L ratio can be approximated as 0.41 for all spans. Figure 5.7 shows the variation of the total weight of the arch with respect to all examined spans and h/L ratios. It is observed from the figure that the optimum h/L ratio is almost constant for different spans, at around 0.41. The plot also shows an interesting observation. The weight of arch is less sensitive to the change in rise in the vicinity of the optimum only for short span arches. As the span increases, the curve has a better defined minimum weight and hence optimum h/L .

Parabolic arches, subjected to uniformly distributed loads of full lengths, were also studied for different load intensities, to examine the independence of the optimum h/L ratio on the load intensity. Figure 5.8 shows the variation of the total weight with respect to all examined load intensities and h/L ratios. It is evident from the figure that the optimum h/L ratio is invariant with the load intensity.

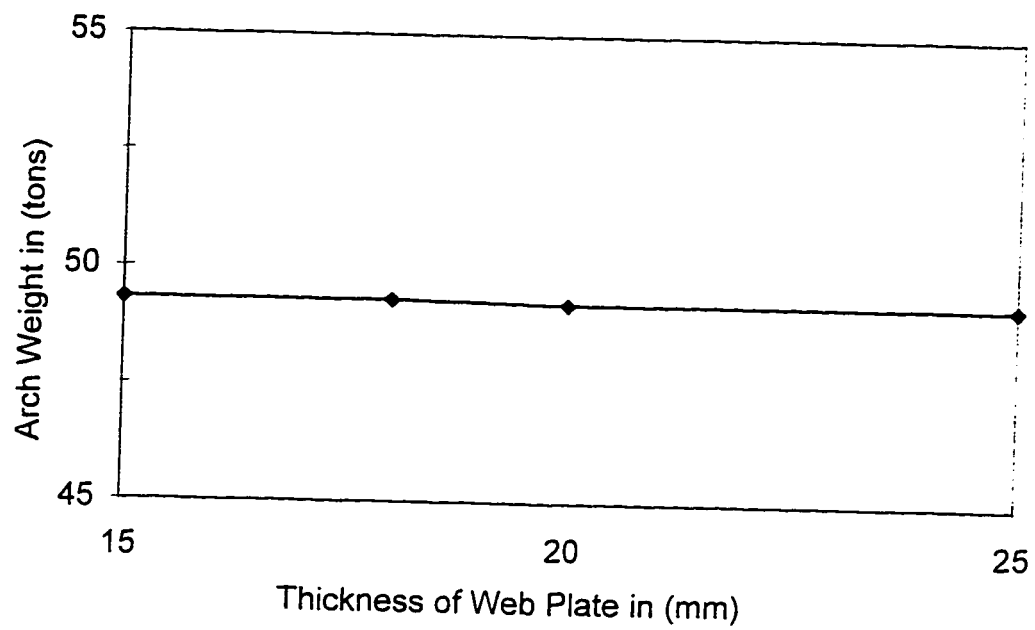


Figure 5.6 : Plot of Optimum Arch Weight Versus Plate Thickness, for Case 1

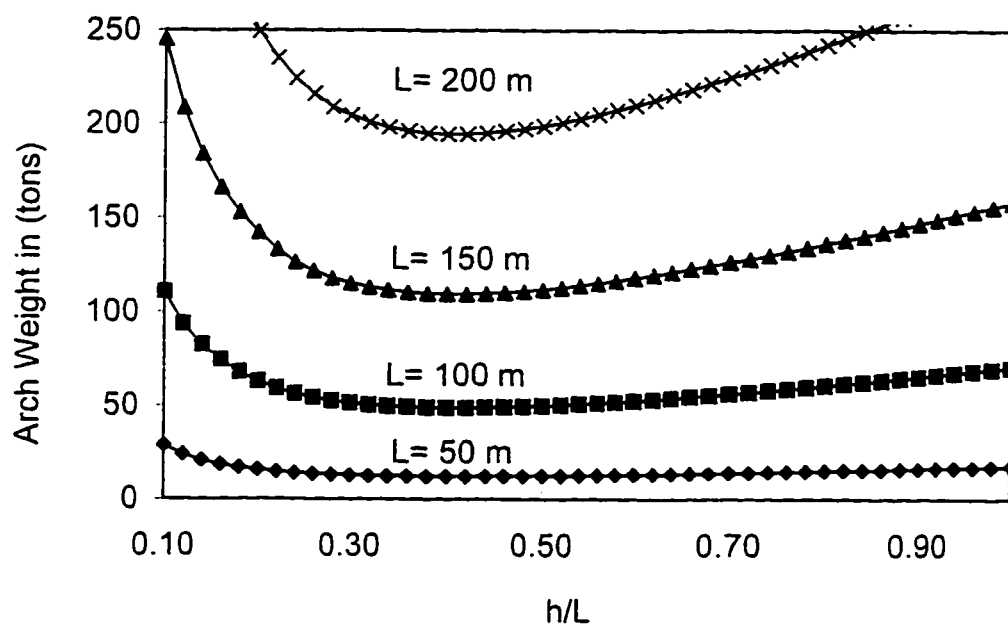
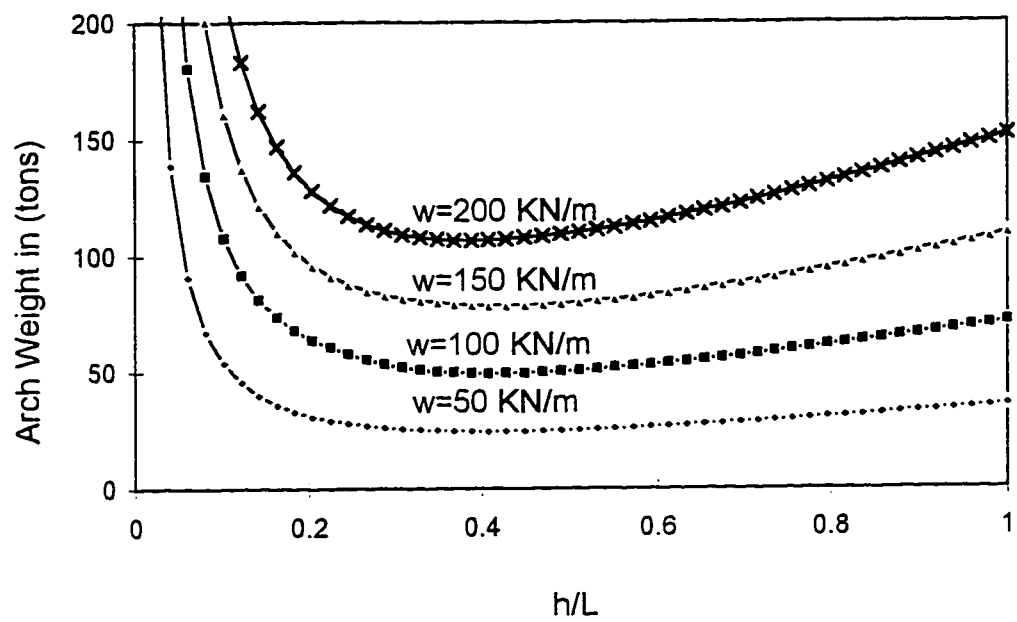


Figure 5.7 : Plot of Arch Weight for Different Spans versus h/L ratio, for Case 1.



5.8 : Plot of Arch Weight for Different Loads Intensities versus h/L ratio, for Case 1.

CASE 2:a Hinged Arch Subjected to a Uniformly Distributed Load of Partial Length

This load case produces axial compression, bending moment and shear force in the arch. The following data is applicable to a hinged arch, subjected to a uniformly distributed load at middle third as shown in Fig. 5.9, whose

span $L = 100$ meter.

The rise will be conforming to the limits : $5 \leq h \leq 100$.

Uniform load intensity, $w = 100$ KN/m .

Preassigned number of flange plates, $m = 5$.

Range of web plate thickness : $8 \leq t_w \leq 30$ mm .

Material Properties :

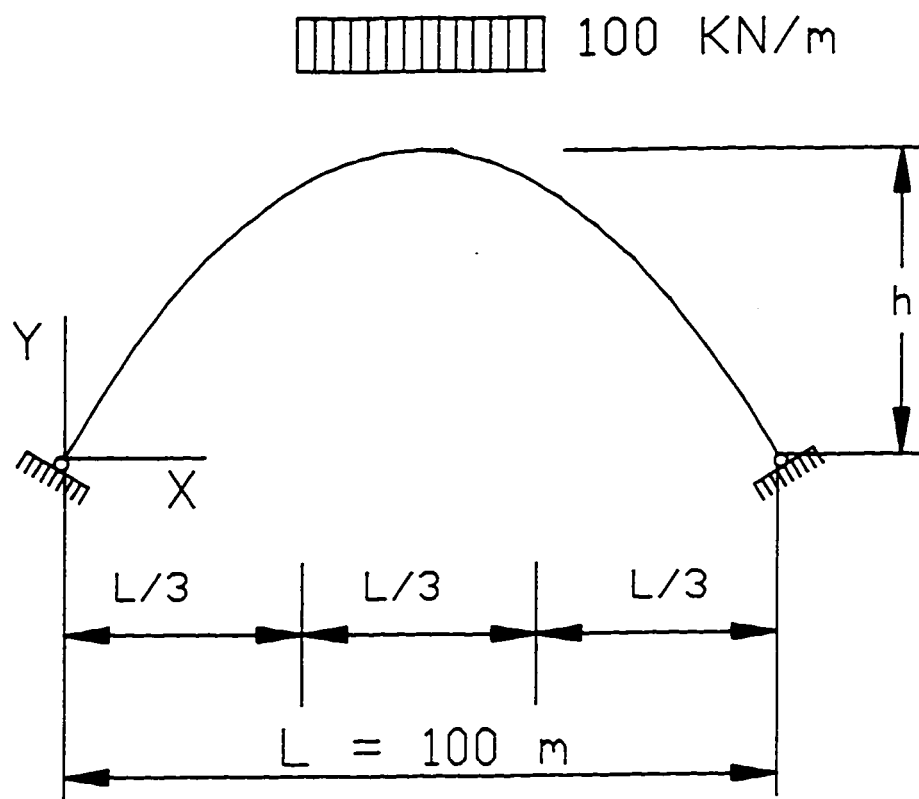
Modulus of elasticity of steel, $E = 200$ GPa .

Steel Yield Strength , $F_y = 248$ Mpa .

Allowable compression strength, $F_a = 100$ MPa .

The structure is discretized into 18 elements . The program starts with an initial design using an upper bound of rise, and a uniform cross section. Then, the arch is analysed. Fig. 5.10 shows a typical moment diagram for this case.

The optimum arch rise is then searched iteratively by sequentially reducing the value of h from the initial value of 100 m. The plot of the nondimensional merit function W_i/W_o versus h/L ratios is shown in Figure 5.11. The plot shows that the minimum weight of the parabolic arch occurs at a ratio $h/L = 0.207$. Comparing with Case 1, this is almost half the ratio found in Case 1.



5.9 : Case 2, a Hinged Arch Subjected to a Uniformly Distributed Load of Partial Length.

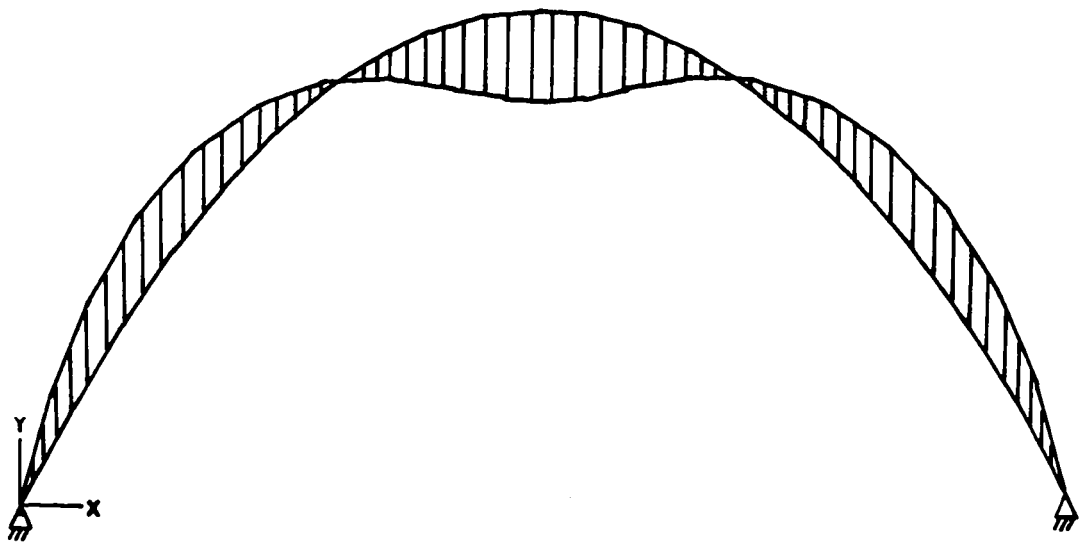


Figure 5.10 : Case 2, Moment Diagram.

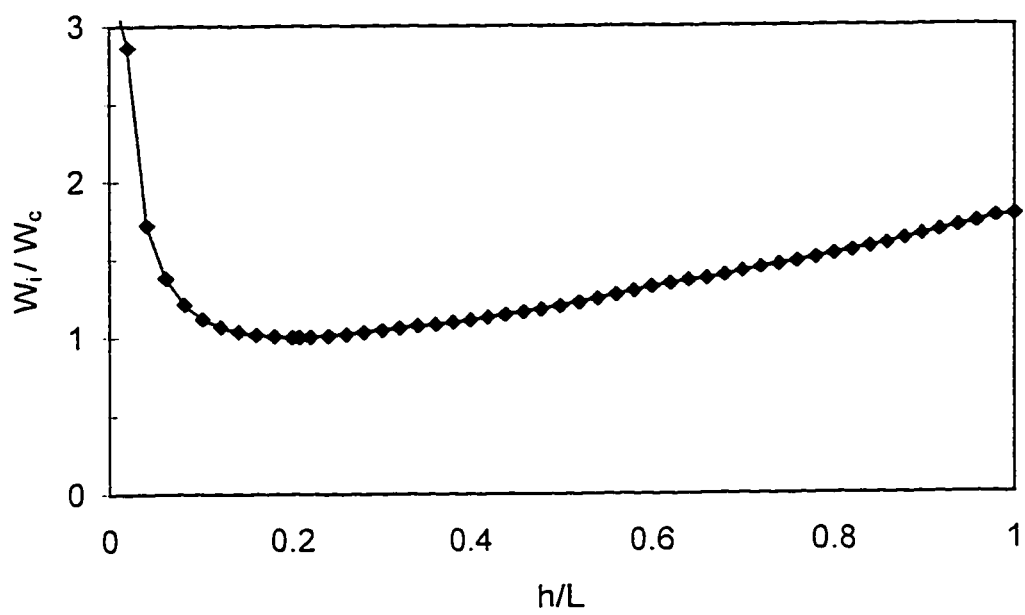


Figure 5.11 : Plot of Total weight Versus h/L ratio for Case 2.

This can be explained as follows. The arch in this case is subjected to both compression and bending moment. As the h/L ratio increases, the total arch length increases and the axial stresses decrease but the moment diagram does not show a tendency to decrease nor increase. Thus at lower h/L ratio than case 1, the optimum weight function is reached.

Of some practical importance is the fact that the weight of the parabolic arch for this case is rather insensitive to changes in the arch rise near the optimum solution, in the h/L range from 0.175 to 0.225. Furthermore, as the ratio h/L changes between 0.16 and 0.27, the weight of the parabolic arch varies by about 2% only from the optimal weight.

The optimum thickness of web plate is also searched iteratively by sequentially reducing the value of t_w from the initial value of 30 mm. The effect of web thickness on the total arch weight is shown in figure 5.12 for various h/L ratios. It is observed from the figure that the minimum weight occurs at a web thickness equals to 18 mm. Also, the optimum h/L ratio slightly varies with the variation of web thickness. The variation is in the insensitive area defined above, from 0.175 to 0.225.

To show more clearly the influence of web thickness on the height, Figure 5.13 is drawn to summarize data in figure 5.12. In Figure 5.13, W_t is the minimum weight corresponding to a plate thickness t and W_0 is the minimum weight corresponding to the optimum web thickness of 18 mm. The figure shows that as the thickness increases from 8 mm to 15 mm, the weight decreases rapidly. Then, from 15 mm to 18 mm the change is virtually negligible. Thereafter weight increases again. This proves that the optimum arch weight is sensitive to the web thickness.

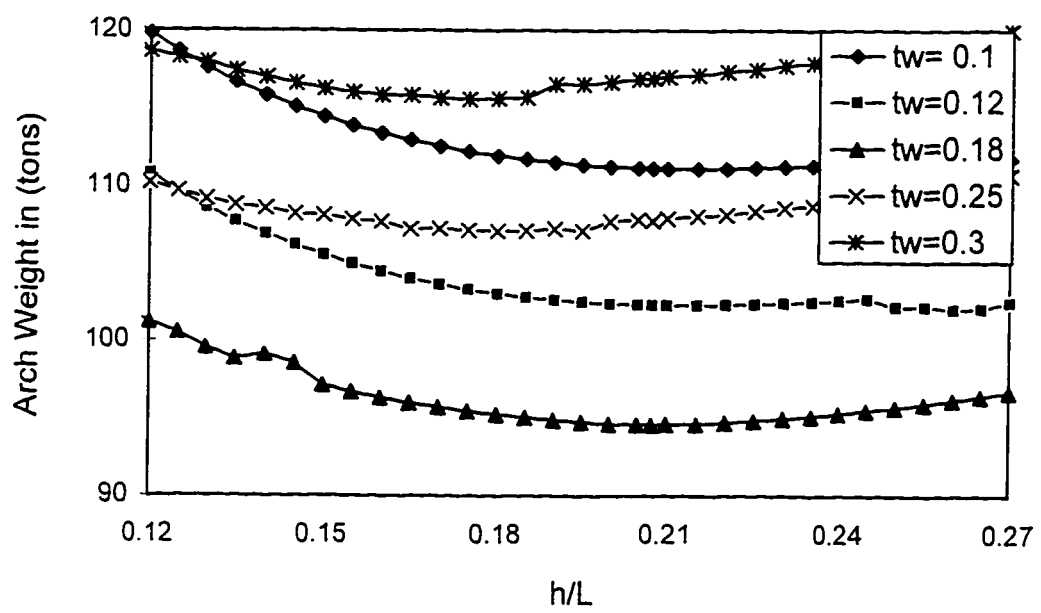


Figure 5.12 : Plot of Arch Weight for Different Web Thickness versus h/L , for Case 2 .

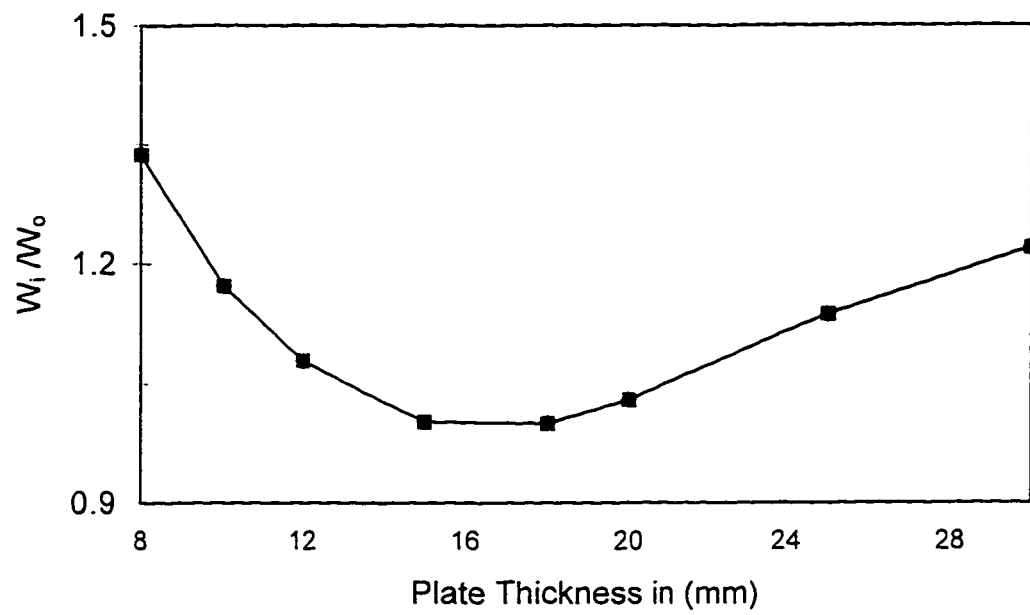


Figure 5.13 : Plot of Weight versus Web Thickness, for Case 2 .

Plots of optimum section properties of the arch are shown in Figures 5.14 and 5.15. Figure 5.14 shows smoothed depth profile by nondimensionalizing the depth as before. Figure 5.15 shows variations of flange areas which is obtained through the use of dynamic programming.

Case 2, was also studied for different spans to see the influence of span on optimum h/L . Figure 5.16 shows the variation of the total weight of the arch with respect to all examined spans and h/L ratios. As noted from the figure the optimum h/L ratio is almost constant for different spans. It is also clear that, as the span increases, the curve has a better defined minimum and therefore an easily determine optimum h/L .

Case 2, was also investigated for different load intensities. Figure 5.17 shows the variation of the total weight with respect to all examined load intensities and h/L ratios. It is observed from the figure that the optimum h/L ratio is invariant with the load intensity.

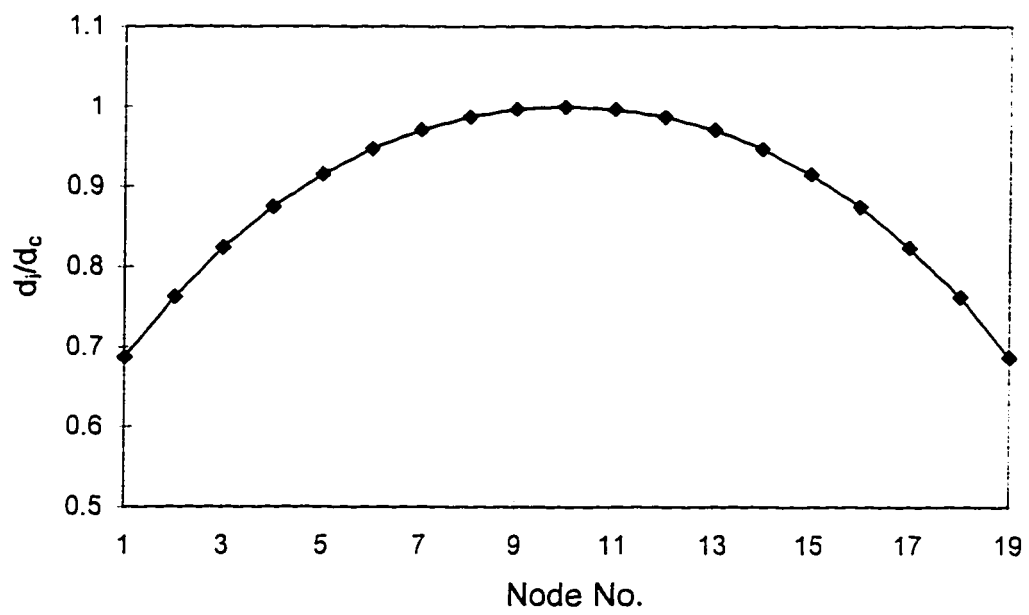


Figure 5.14 : Plot of Optimum Depth Profile (Case 2, $h=20.7$ m , $t_w = 18$ mm)

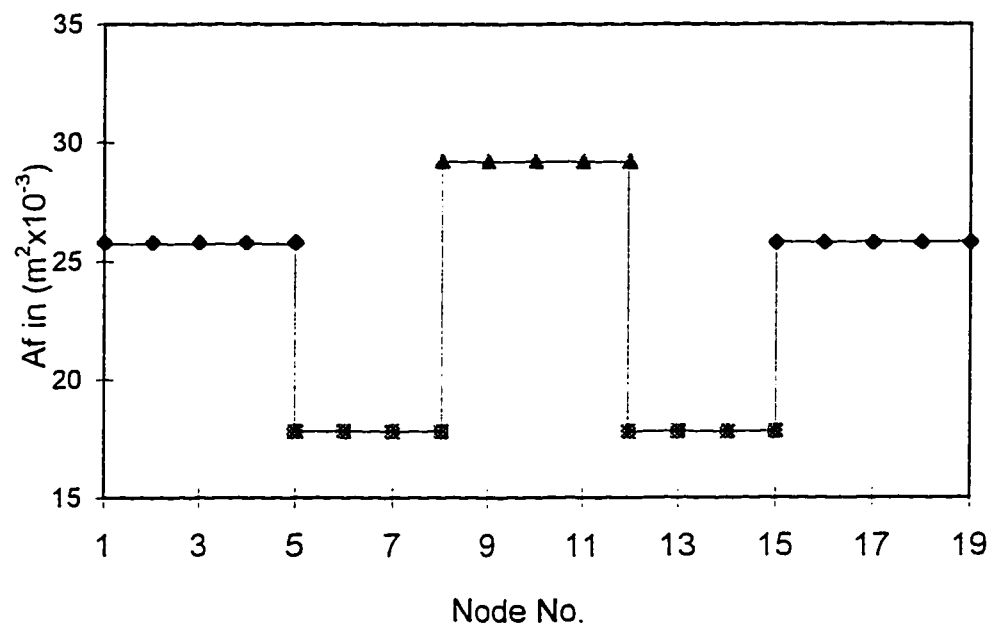


Figure 5.15 : Plot of Optimum flange Cut offs (Case 2, $h=20.7$ m , $t_w = 18$ mm)

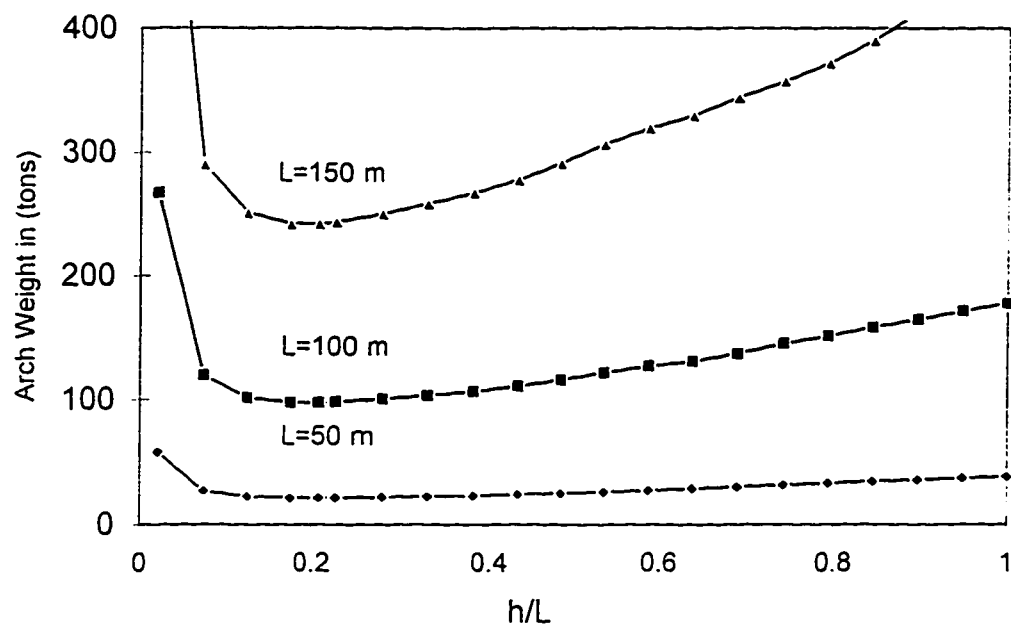


Figure 5.16 : Plot of Arch Weight for Different Spans versus h/L ratio, for Case 2.

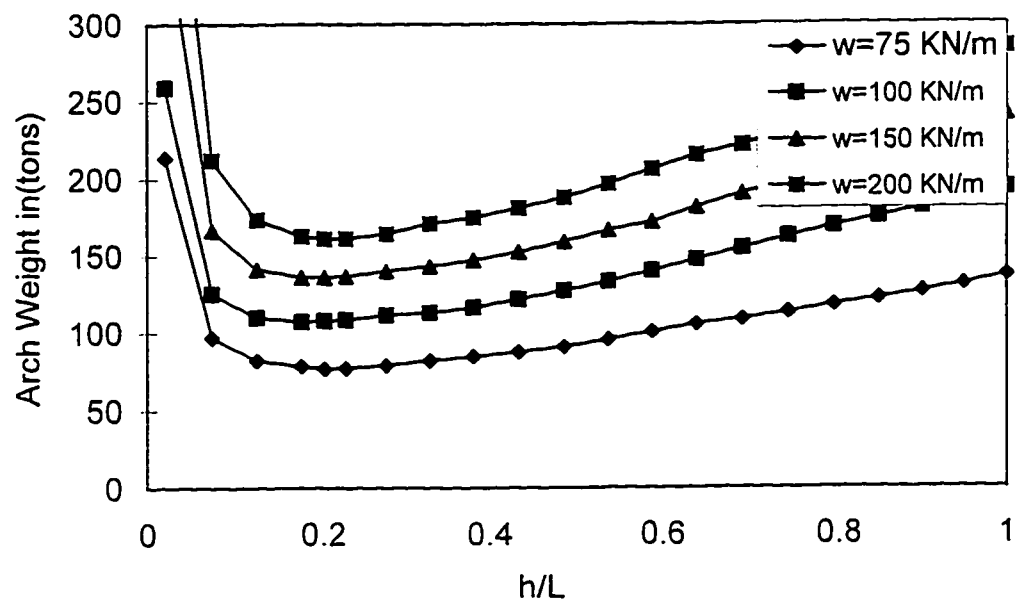


Figure 5.17 : Plot of Arch Weight for Different Loads Intensities versus h/L ratio, for Case 2.

CASE 3: a Fixed Arch Subjected to a Uniformly Distributed Load of Partial Length

The following data is applicable to a fixed arch, subjected to a uniformly distributed loads at middle third as shown in Fig. 5.18, whose

span, $L = 100$ meter .

The rise will be conforming to the limits : $5 \leq h \leq 100$.

Uniform load intensity, $w = 100$ KN/m .

Preassigned number of flange plates, $m = 5$.

Range of web plate thickness : $10 \leq t_w \leq 30$ mm .

Material Properties :

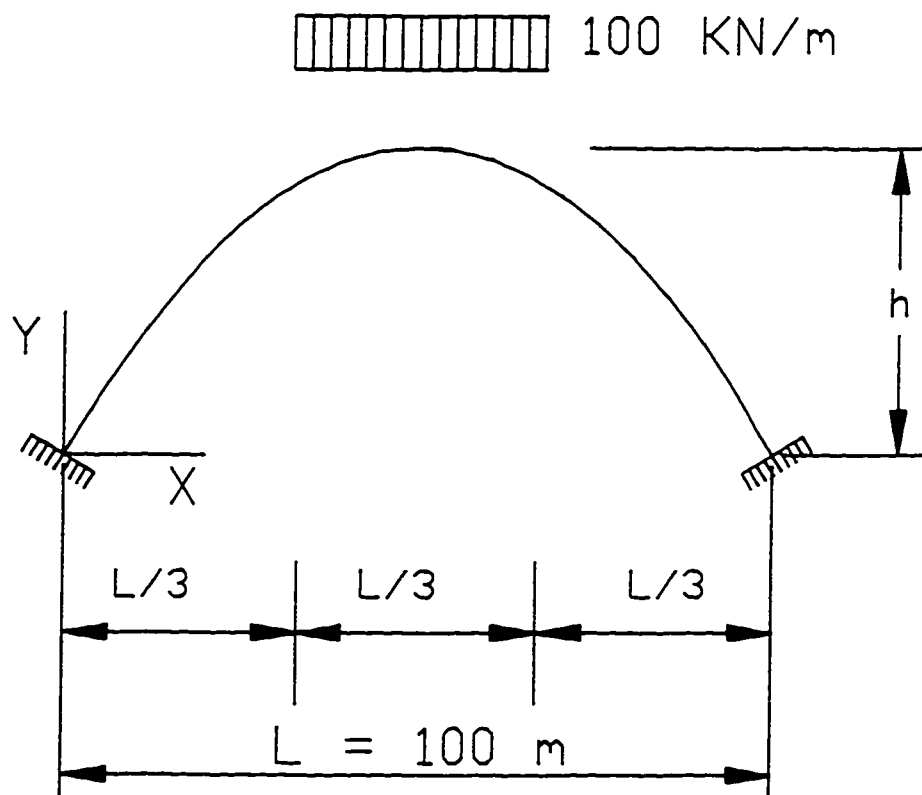
Modulus of elasticity of steel, $E = 200$ GPa .

Steel Yield Strength , $F_y = 248$ MPa .

Allowable compression strength, $F_a = 100$ MPa .

The structure is discretized into 18 elements. Similar to case II, the optimum rise, and the optimum cross section properties are calculated. The plot of the optimum parabolic non dimensional depth profile of the arch is shown in Figure 5.19 . unlike the pin-ended arch, the plot is observed to have a flatter web profile. A plot of a typical moment diagram for case 3 is shown in Fig. 5.20. It is observed from the Figure that both maximum positive and negative moments exists and they occur at different locations. Consequently, the depth profile is so irregular that the smoothening of it results in an almost flat profile. Figure 5.21 shows the optimum cut offs of flange areas.

As the variation of the optimum depth is less than 10% (Figure 5.19), one can use the



5.18 : Case 3, a Fixed Arch Subjected to a Uniformly Distributed Load of Partial Length.

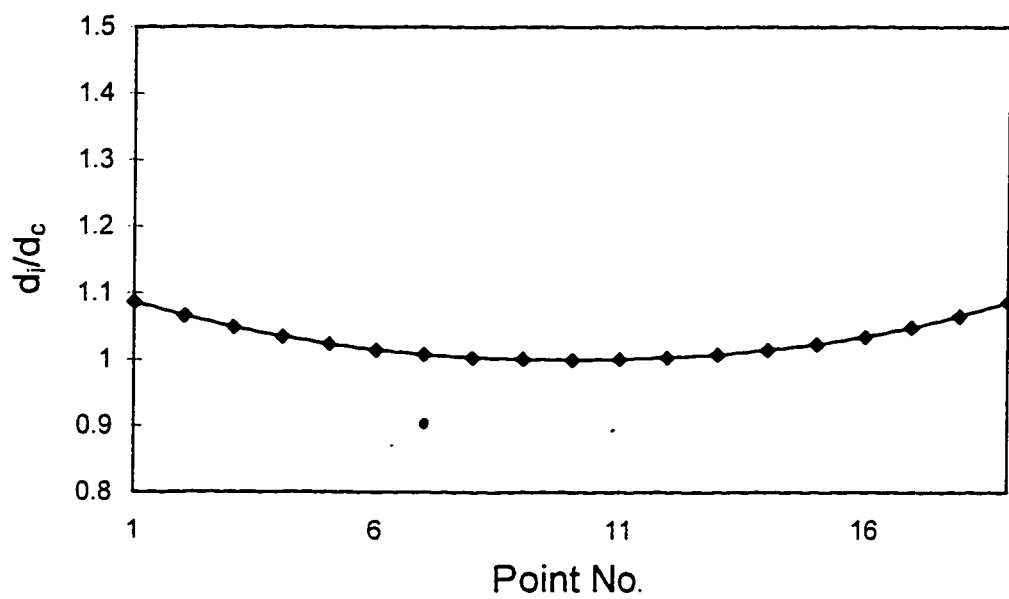


Figure 5.19 : Plot of Optimum Depth Profile (Case 3, $h=21.5$ m , $t_w = 18$ mm)

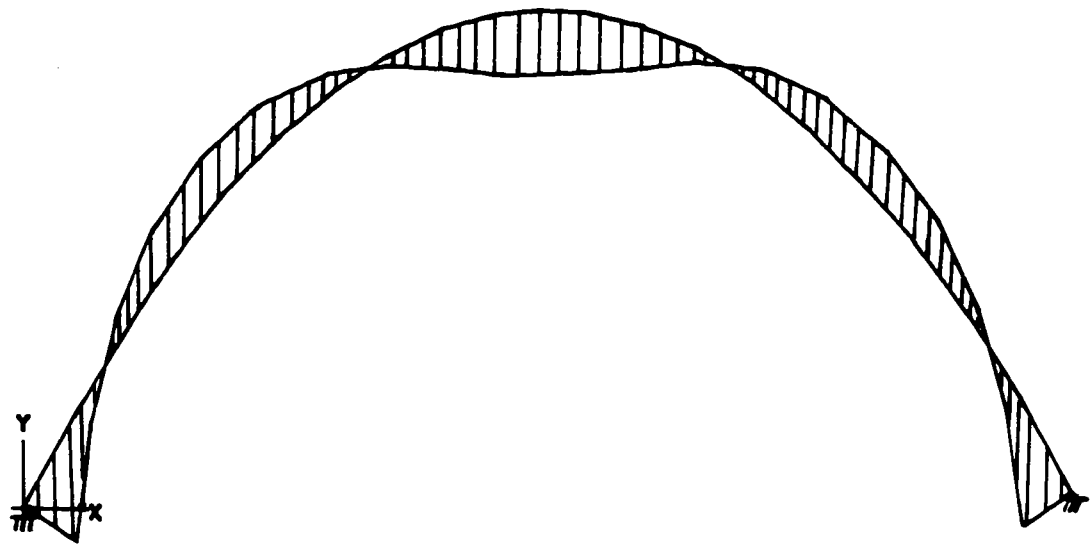


Figure 5.20 : Case 3, Moment Diagram.

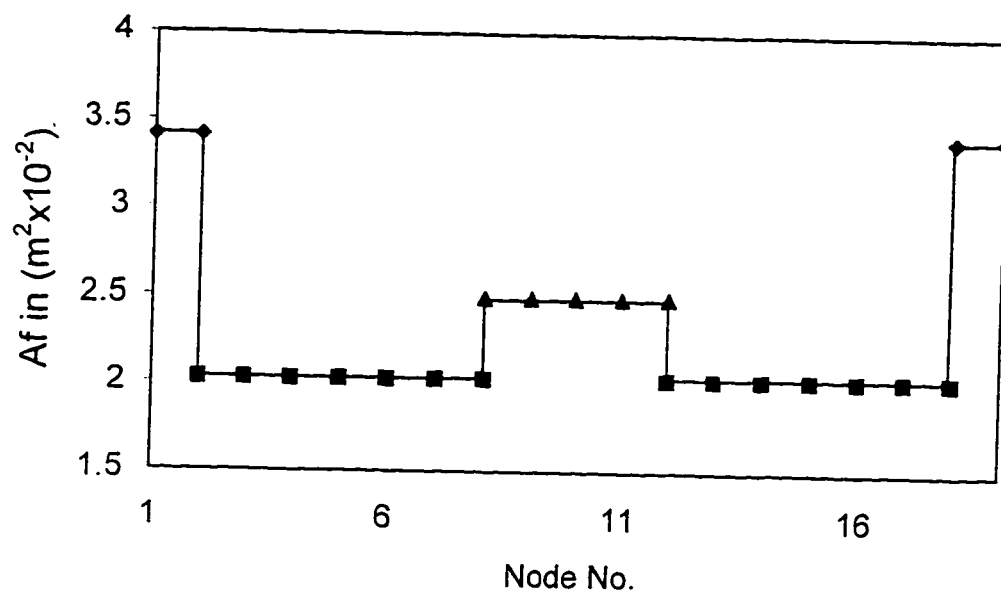


Figure 5.21 : Plot of Optimum flange Cut offs (Case 3, h=21.5 m , $t_w = 18$ mm)

straight line curve fitting (uniform depth) for this case. Figure 5.22 shows the calculated depth, smooth depth using both the line fitting and the polynomial fitting. Figure 5.23 shows the total weight of the arch using: (i) polynomial fitting of web and flange cut offs, (ii) uniform depth and the same number of flange cut offs and (iii) uniform depth and uniform flange. It is observed from the figure that the total weight of the arch resulted using (i) and (ii) is almost equivalent for h/L ratio greater than 0.20, below which the polynomial fitting is more economical. It is also observed that both proposals are economical than (iii). The flanges cut offs, in (i) and (ii) results in a 20% saving in the total weight of the arch at optimum h/L ratio. Thus for Case 3, the use of uniform depth and a few number of flange cut offs is a good alternative.

The plot of the nondimensional merit function W_i/W_o , versus h/L ratios is shown in Figure 5.24. The plot shows that the minimum weight of the parabolic arch occurs for this case at a ratio $h/L = 0.215$. The plot also shows that any fixed-ended parabolic arch having h/L ratio ranges between 0.16 and 0.28 can at most be 2% heavier than the optimum arch. Thus, for an economical design of a fixed-ended arch, subjected to a uniformly distributed loads of partial length, a ratio of h/L between 0.16 and 0.28 can be chosen.

The optimal shape of the arch for Case 3 is investigated for various spans. Figure 5.25 shows the variation of the total weight of the arch with respect to all examined spans and h/L ratios. As noted from the Figure, the optimum h/L ratio varies with spans between 0.215 and 0.17. Thus it can be concluded that for a fixed-ended arch, the optimum h/L ratio, unlike hinged arches, depends on the span.

Case 3, was also investigated for different load intensities. Figure 5.26 shows the

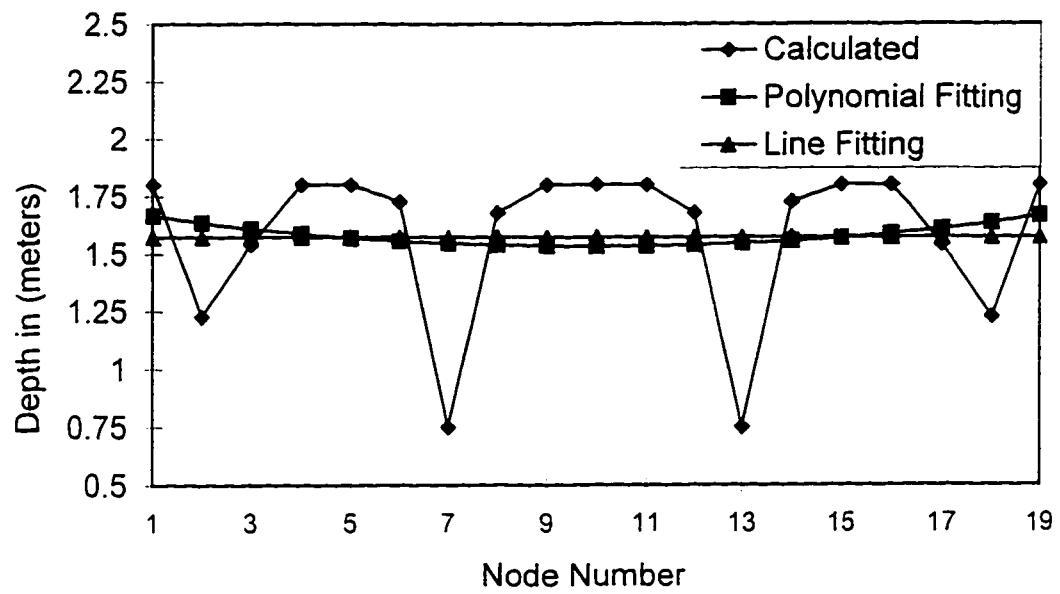


Figure 5.22 : Plot of Calculated Depth Profile, Smoothened depth profile using the polynomial fitting and the uniform depth (Case 3, $h=21.5$ m , $t_w = 18$ mm)

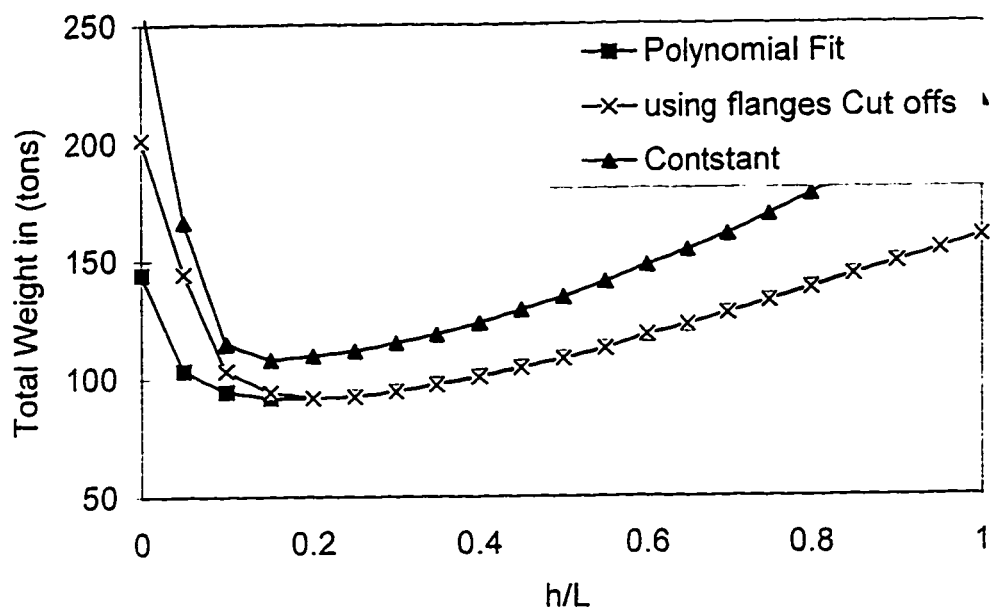


Figure 5.23 : Plot of the total weight of the arch using: (i) polynomial fitting of web and flange cut offs, (ii) uniform depth and the same number of flange cut offs and (iii) uniform depth and uniform flange (Case 3, $h=21.5$ m , $t_w=18$ mm).

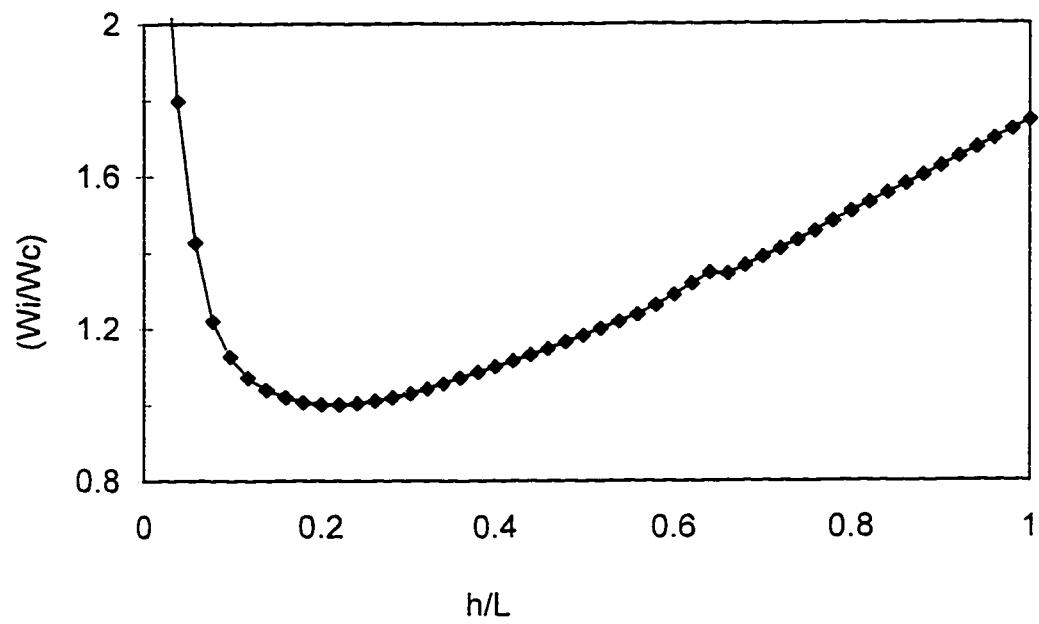


Figure 5.24: Plot of Total weight Versus (h/L) ratio for Case 3.

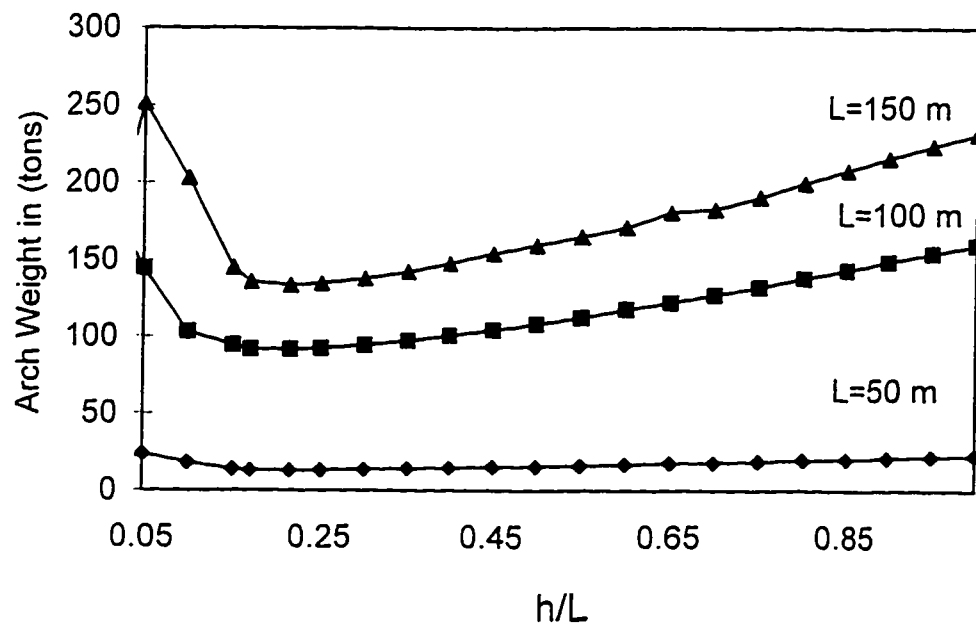


Figure 5.25 : Plot of Arch Weight for Different Spans versus h/L ratio, for Case 3.

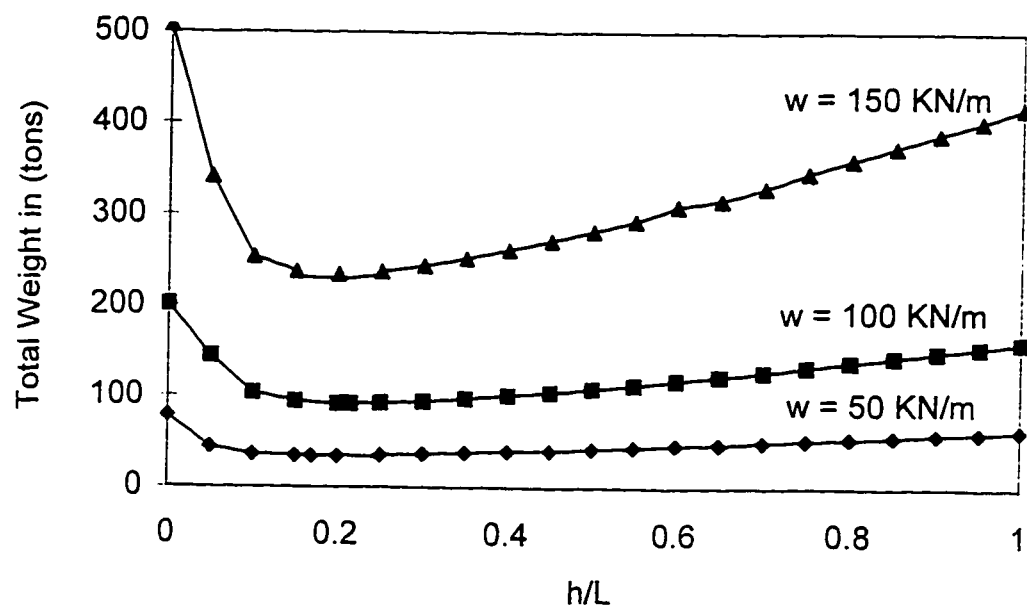


Figure 5.26 : Plot of Arch Weight for Different Loads Intensities versus h/L ratio, for Case 3.

variation of the total weight with respect to all examined load intensities and h/L ratios. Unlike hinged arches, the optimum h/L ratio varies with the load intensity from 0.215 to 0.18 . Thus, for a fixed-ended arch , the optimum h/L ratio, also depends on the load intensity.

A comparison of optimum arch weight at optimum rises for different plate thickness is plotted in figure 5.27 , by nondimensionalizing the weight function as before . The plot shows similar conclusion as in Case 2.

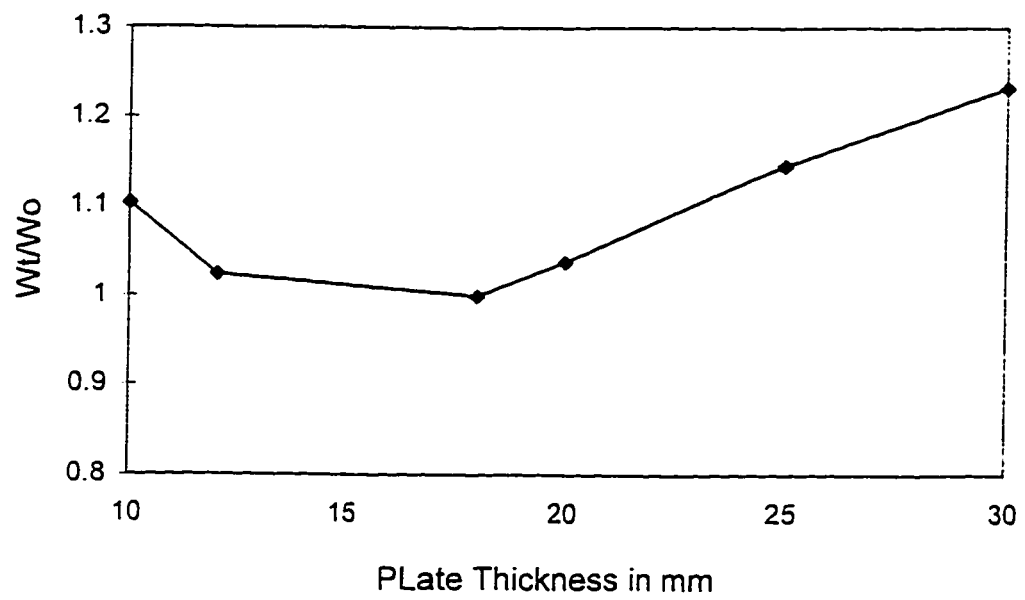


Figure 5.27 : Plot of Weight versus Web Thickness, for Case 3 .

CASE 4 : Hinged Arches Subjected to a nonsymmetrical Concentrated Loads

The following data is applicable to a hinged arch, subjected to a nonsymmetrical concentrated Load at $L/4$ as shown in Fig. 5.28, whose span, $L = 100$ meter :

The rise will be conforming to the limits : $5 \leq H \leq 45$.

The concentrated load, $P = 1000$ KN .

Preassigned number of flange plates, $m = 5$.

Limits for web plate thickness : $10 \leq t_w \leq 20$ mm.

Material Properties :

Modules of elasticity of Steel , $E = 200$ GPa .

Steel Yield Strength , $F_y = 248$ MPa.

Allowable compression strength, $F_a = 100$ MPa.

The structure is discretized into 20 elements. Similar to cases I, II and III, the optimum rise, and the optimum cross section properties are calculated. Figure 5.29 shows the optimum parabolic depth profile for both the selected case and for an alternating load case in which the concentrated load is alternating between $L/4$ and $3L/4$. The solid line represents case 4, while the dashed line represents the case of an alternating concentrated load. Figure 5.30 shows the optimum flange cut offs.

The plot of the nondimensional merit function W_i/W_o , versus h/L ratios is shown in Figure 5.31. The plot shows that the minimum weight of the parabolic arch occurs at a ratio $h/L = 0.10$. The plot indicates that for the alternating load case, the total arch weight is more due to the addition of unnecessary areas to make the arch symmetrical despite the fact that loading is nonsymmetrical (Figure 5.29).

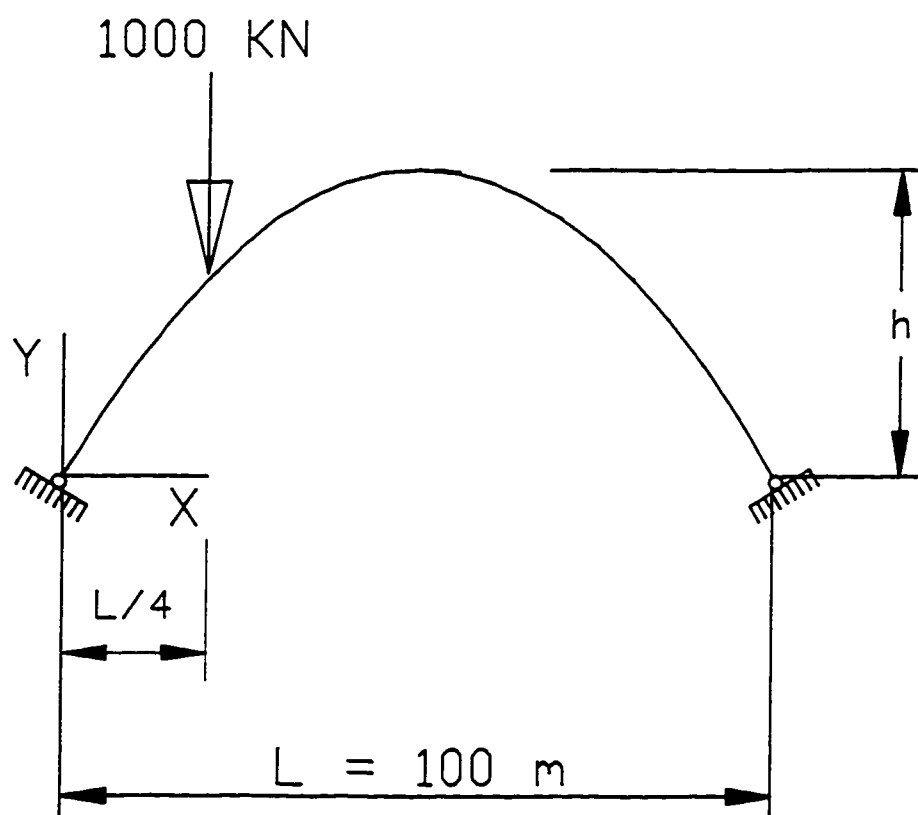


Figure 5.28 : Case 4, a Hinged Arch Subjected to a non symmetric Concentric Load at $L/4$.

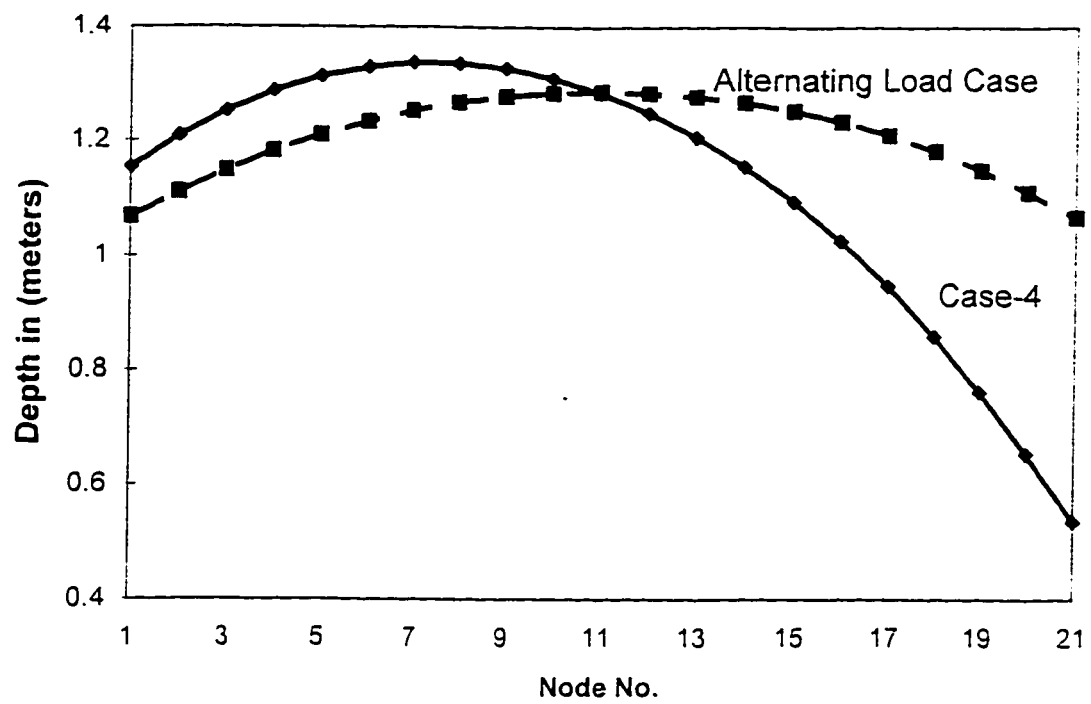


Figure 5.29 : Plot of Optimum Depth Profile (Case 4, $h=10$ m , $t_w = 16$ mm)

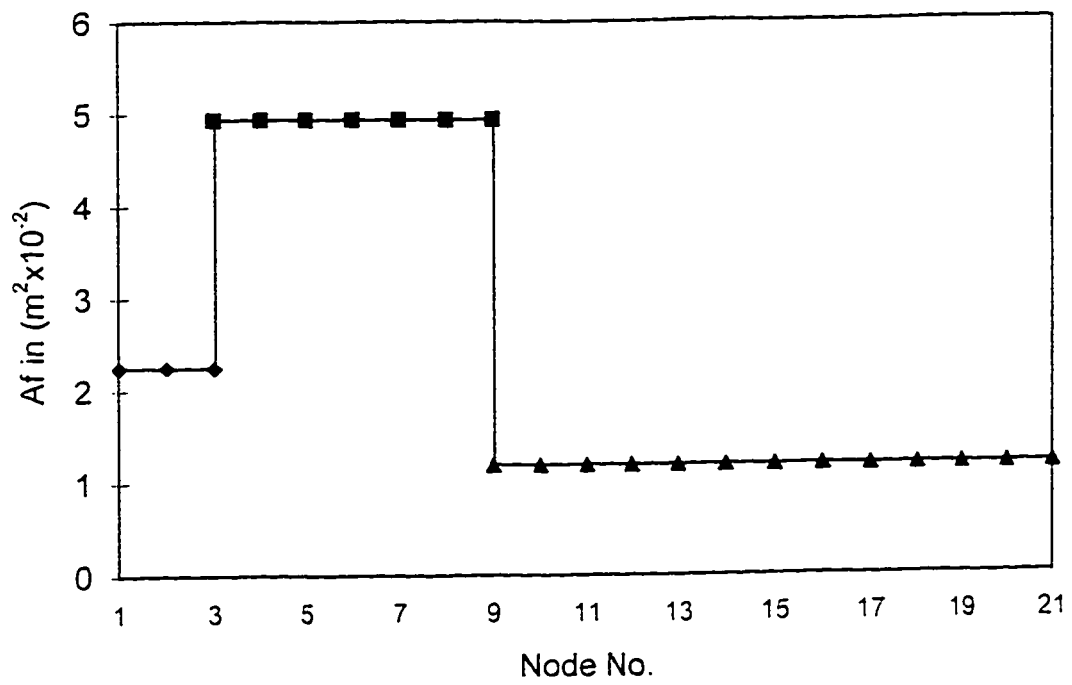


Figure 5.30 : Plot of Optimum flange Cut offs (Case 4, $h=10$ m , $t_w = 16$ mm)

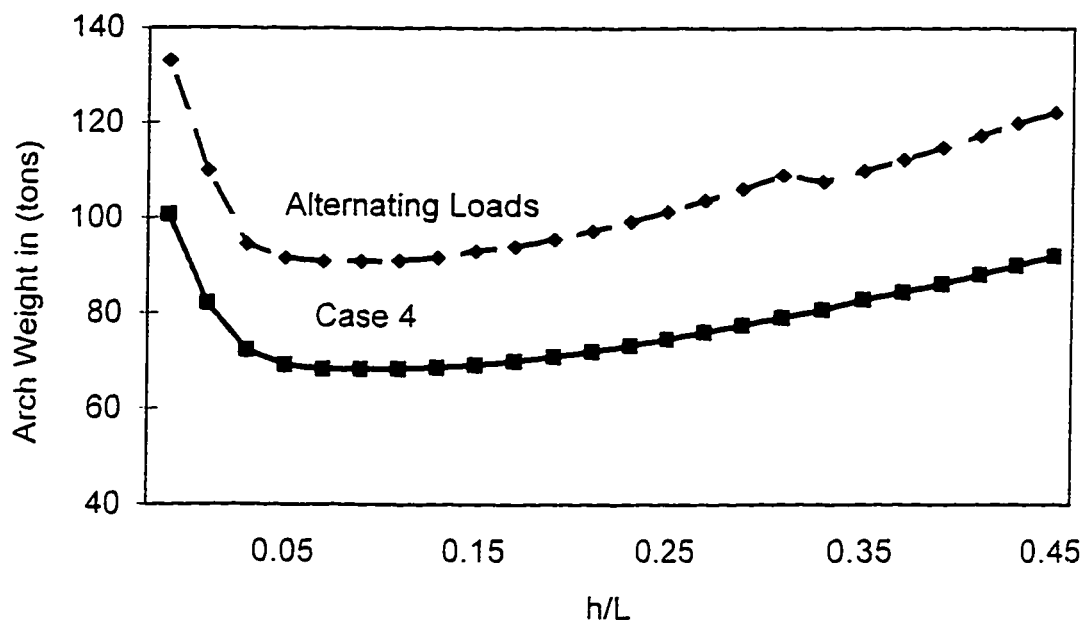


Figure 5.31 : Plot of Total Arch Weight Versus h/L Ratios for case 4.

5.3 REMARKS ON SENSITIVITY ANALYSIS

A study of the sensitivity of the total weight of arches in the proceeding examples with regard to changes in the design variables indicates that the total arch weight is sensitive to two design variables: h/L ratio and web plate thickness.

Figures 5.2, 5.11, 5.24 and 5.31 shows the variation of the weight of the parabolic arch with the ratio h/L for Cases 1, 2, 3 and 4 respectively. A study of the sensitivity of these curves reveals two noteworthy observations. One is related to the existence of the optimum h/L ratio and the other one related to the insensitiveness of the least weight solution in the vicinity of the optimum (h/L). First, the optimum h/L ratio for a parabolic arch subjected to a prescribed loading occurs at a well defined point in the curve below and above which the total weight increases. Second, the weight of the parabolic arch is insensitive to changes in the vicinity of optimum h/L . Thus, within a range of h/L ratios, 10% to 15% in the proceeding examples, an economical design may be obtained. Moreover, it is observed from Figures 5.7, 5.15 and 5.23 that the weight of arch is less sensitive to changes in the rise in the vicinity of the optimum only for short span arches. As the span increases, the curve has a better defined minimum weight and hence optimum h/L .

The choice of web thickness has a great influence on the weight of the parabolic arch subjected to both axial force and bending moment. For example, for Case 2, from Figure 5.12, the use of 8 mm thick web plate instead of the optimum one which is 18 mm thick, results in 33% increase in the weight. Thus, the arch is very sensitive to web thickness. But, unlike the h/L design variable, the optimal value is not well defined. This is because of the following 2-constraints: d/t constraint (Eq. 3.14) and constraint

on A_f (Eq. 3.11). During step No. 4, Section 4.6, the use of thin steel plate together with the d/t constraint result in limited depth, smaller A_w/A_t ratio and a smaller section modulus. The optimum web thickness will minimize both effects for most elements of the arch. This may be easily determined for one element, but doing this process for a set of variant elements results in a random global optimum thickness. Thus several acceptable web thickness must be tried to find the optimum web thickness.

CHAPTER VI

CONCLUSIONS AND RECOMMENDATIONS

6.1 CONCLUSIONS

This study deals with the development of an optimization procedure to find a least-weight design of a parabolic box-shaped steel arch of variable cross section subjected to a set of constraints, imposed by geometrical, strength and practical requirements. The strength requirements of AISC specifications have been followed and the arch is assumed to be laterally supported. The web profile is considered to have a smooth profile. The flange areas are varied on the basis of a preassigned maximum number of cut-off points. The applicability of the developed optimization program has been demonstrated with several illustrative examples, which also provide some interesting observations with regard to optimum design.

Based on this study, the following conclusions are drawn :

1. A generalized computer program POPSAR has been developed to readily determine the optimum design of a non-uniform parabolic arch with a smooth web profile and variable flange areas. The iterative search

procedure which incorporates dynamic programming and curve smoothening subroutines yields an optimum design within the prescribed constraints.

2. The most important design variable for a parabolic arch is the h/L ratio. For a parabolic arch subjected to a prescribed loading an optimum h/L ratio exists, below and above which the weight increases. However, it has been observed that the optimum design is insensitive to h/L in the vicinity of the optimum for all parabolic arches.
3. For a parabolic arch subjected to uniformly distributed loads of full length, which represent the case of pure compression in the arch, the optimal arch rise is 0.41 times the span length, i.e. $h/L=0.41$. However, an economical design of a parabolic arch subjected to uniformly distributed loads of full length can be obtained with a h/L ratio between 0.34 and 0.50, as the arch weight is relatively insensitive to h/L within this range.
4. For a parabolic arch subjected to a uniformly distributed load of full length, the optimal h/L ratio is invariant with span length, load intensity and web plate thickness.
5. As loads deviate from the case of uniformly distributed loads of full length, they produce moments in a parabolic arch, and consequently, the optimal arch shape become shallower than $h/L = 0.41$. In other words, for any

parabolic arch (fixed or pinned) with partial load lengths or concentrated loads, the optimum $h/L < 0.41$

6. For a pinned pinned parabolic arch subjected to a uniformly distributed load w over a partial length of αL ($\alpha < 1$), the optimum h/L (< 0.41) is invariant to the load intensity w and the span L . However, for a fixed-fixed parabolic arch the same is not true, as the optimum h/L is dependent upon w and L .
7. Apart from the most significant design variable h/L , the other important variable is the web thickness, as it influences the weight to a high degree. For an arch subjected to both axial force and bending moment, an optimum web thickness must be determined by iterative procedure as prescribed.

6.2 RECOMMENDATIONS :

The following recommendations are made with regard to future work in this area

1. Future study has to be directed toward the determination of the allowable axial compressive stress.
2. Future research is recommended to be conducted on stiffened web arches.

APPENDIX A

Numerical Examples for Arch Analysis

In this appendix, two examples are analyzed to show that the frame analysis routine used in this study gives accurate results. The geometry of these examples and the loadings are chosen at random. The analysis routine was varied by comparing results with STAAD III package.

As a first example, member end forces are calculated for a hinged arch, subjected to a uniformly distributed load of full length as shown in Fig. A.1, whose span, $L = 40$ meter, rise, $h = 17.32$ meter and uniform load intensity, $w = 100$ KN/m . Twenty finite elements were chosen to approximate the arch and a uniform cross sections are assumed. The arch was analyzed twice using ANASYS routine and STAAD III. As the arch geometry and the loads are symmetric, element end forces and moments in the elements resulting from the load applied to the structure are shown in Table A.1 for the left half of the arch. These forces are in local element coordinate system. Figure A.2 shows the member end actions with their directions.

The arch in this case is subjected to pure compression only. It is evident from Table A.1 that axial forces calculated using both packages are identical. This is because, both packages uses finite element method and straight element approximations.

As a second example member end forces are calculated for a hinged arch, subjected to a uniformly distributed load at middle 30 % as shown in Fig. A.3, whose

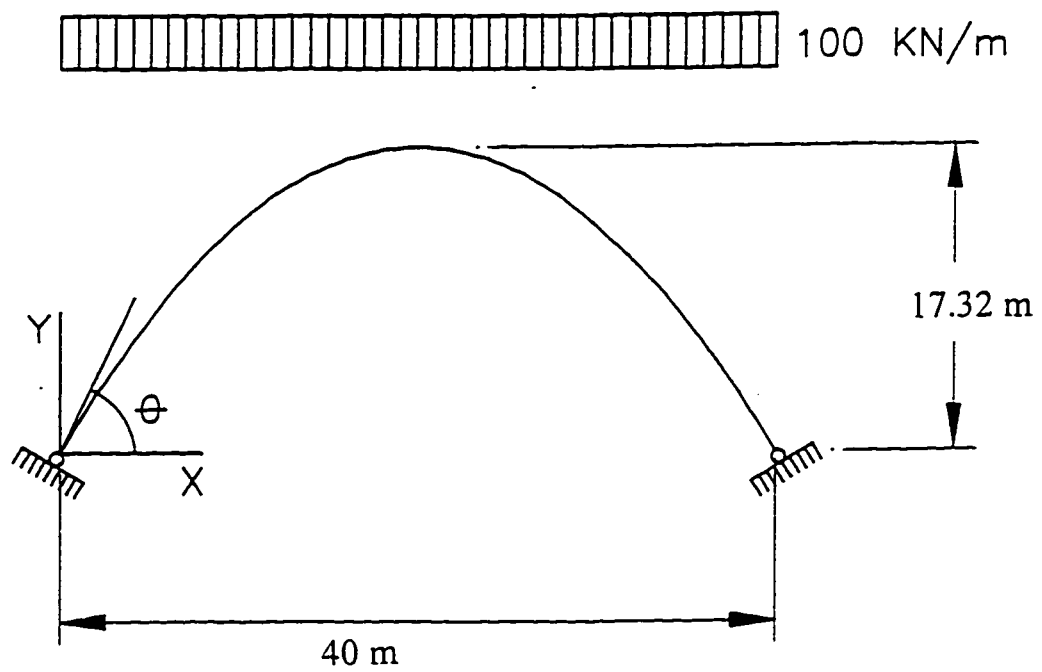


Figure A.1 : Example 1, a Hinged Arch subjected to a Uniformly Distributed Load of Full Length.

TABLE A.1 : Element End Forces for Example 1.

Element No.	Joint.	Joint Forces	
		Axial Forces (KN)	
		ANASYS	STAAD III
1	1	2223	2223
	2	-2223	-2223
2	1	2055	2055
	2	-2055	-2055
3	1	1893	1893
	2	-1893	-1893
4	1	1739	1739
	2	-1739	-1739
5	1	1595	1595
	2	-1595	-1595
6	1	1464	1464
	2	-1464	-1464
7	1	1350	1350
	2	-1350	-1350
8	1	1258	1258
	2	-1258	-1258
9	1	1193	1193
	2	-1193	-1193
10	1	1159	1159
	2	-1159	-1159

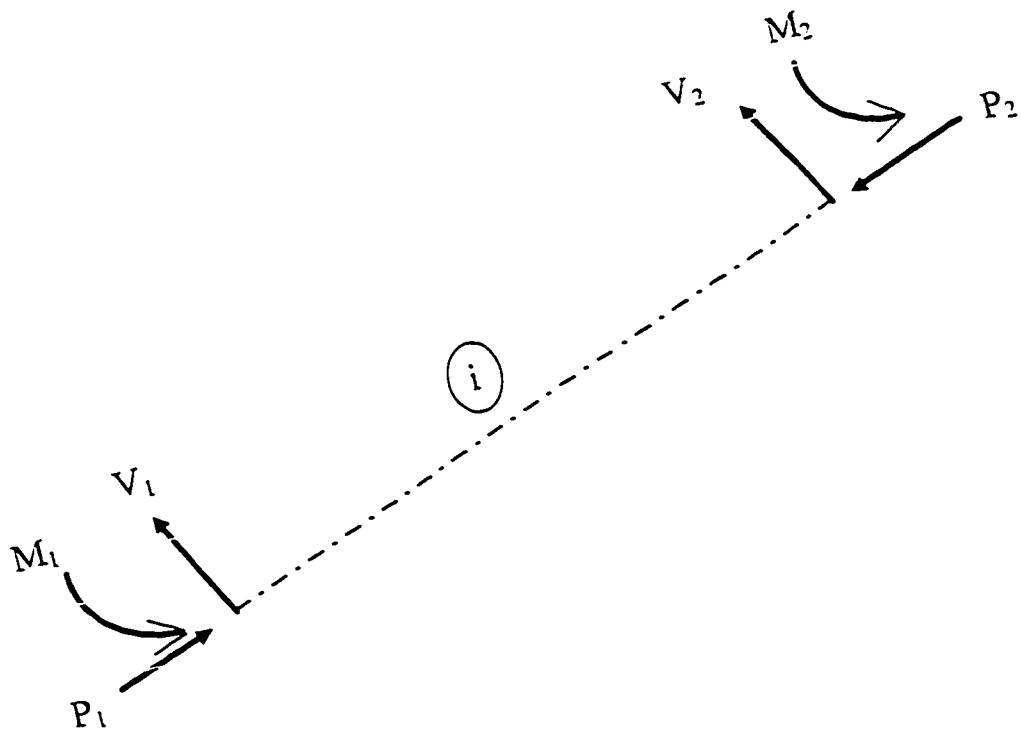


Figure A.2 : Local Coordinate system.

span, $L = 40$ meter, rise, $h = 17.32$ meter and uniform load intensity, $w = 100$ KN/m. The arch is discretized into 20 elements. Using both packages, the arch is analyzed and member end forces and moments are tabulated in Table A.2. It is evident from the Table that both the analysis routine results and STAAD III results are almost identical.

To sum up, comparing the analysis routine used in this study with the well known analysis package STAAD III, proves that the analysis package is sufficiently accurate.

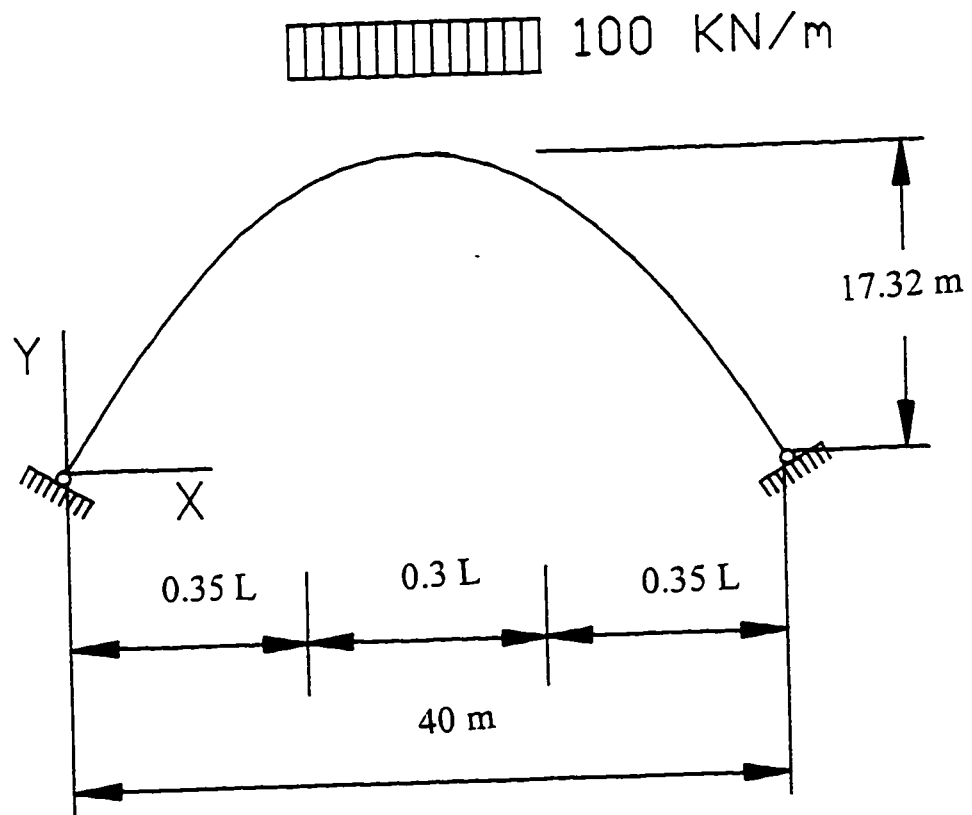


Figure A.3 : Example 2, a Hinged Arch subjected to a Uniformly Distributed Load at Middle 30%.

TABLE A.2 : Element End Forces for Example 2.

Elem. No.	Jt.	Joint Forces					
		Axial Forces (KN)		Shear (KN)		Moment (KN.m)	
		ANASYS	STAAD III	ANASYS	STAAD III	ANASYS	STAAD III
1	1	778.7	778.7	-125.9	-126.0	0.0	0.0
	2	-778.7	-778.7	125.9	126.0	-485.0	-485.0
2	1	784.0	784.0	-86.4	-86.4	485.0	485.0
	2	-784.0	-784.0	86.4	86.4	-792.6	-792.4
3	1	787.8	787.8	-39.7	-39.7	792.6	792.4
	2	-787.8	-787.8	39.7	39.7	-922.9	-922.6
4	1	788.6	788.6	15.6	15.6	922.8	922.6
	2	-788.6	-788.6	-15.6	-15.6	-875.7	-875.7
5	1	784.6	784.6	81.3	81.3	875.7	875.7
	2	-784.6	-784.6	-81.3	-81.3	-651.3	-651.1
6	1	772.7	772.7	158.5	158.4	651.3	651.1
	2	-772.7	-772.7	-158.5	-158.4	-249.4	-249.3
7	1	748.9	748.9	247.7	247.5	249.4	249.3
	2	-748.9	-748.9	-247.7	-247.5	329.8	329.6
8	1	668.5	668.5	255.4	255.4	-329.8	-329.6
	2	-668.5	-668.5	-255.4	-255.4	886.4	886.2
9	1	571.0	571.0	161.6	161.8	-886.4	-886.2
	2	-571.0	-571.0	-161.6	-161.8	1220.0	1220.5
10	1	518.7	518.8	55.5	55.2	-1220.0	-1220.5
	2	-518.7	-518.8	-55.5	-55.2	1332.0	1331.4

APPENDIX B

Polynomial Curve Fitting

The polynomial curve fitting, investigated in section 4.4, is illustrated through an example. The geometry of this example and the loading are chosen at random. The following data is for a hinged arch subjected to a partial distributed load. The arch is represented by 40 straight members. The optimum design for this arch is at an optimum h/L ratio = 0.20 and using a 15-mm thick web plate.

The optimum depth determined using formulas derived in chapter 3 are shown in Table B.1 . As the arch is symmetrical, only points 1 to 21, are tabulated. It is observed from the table that the (d/t) constraint controls the depth at points 4 to 10 and 17 to 21. Thus the optimum proportioning of the optimum box section (Eq. 3.25) is not reached. Instead of optimum A_w/A_t equals to 0.75, only a global 0.68 ratio is obtained. Table B.2 shows the calculated element properties at optimum design. While the depth is allowed to vary within an element, a uniform flange area is to be used. Thus the maximum of A_{f_i} and $A_{f_{i+1}}$ is used for an element i . Tables B.1 and B.2 are summarized as follows :

Total Flange Weight	=	67.5	tons
Total Web Weight	=	144	tons
Total Arch Weight	=	212	tons

TABLE B.1 : Calculated Optimum Depth.

Point No.	Required Depth (cm)	Required Af (cm ²)	Notes
1	81	40.5	
2	119	59.5	
3	140	70.1	
4	150	83.5	d/t controls
5	150	102	d/t controls
6	150	115	d/t controls
7	150	120	d/t controls
8	150	119	d/t controls
9	150	111	d/t controls
10	150	96.5	d/t controls
11	150	74.8	d/t controls
12	133	66.6	
13	108	54.0	
14	99	49.5	
15	130	65.0	
16	149	74.4	
17	150	99.6	d/t controls
18	150	119	d/t controls
19	150	133	d/t controls
20	150	141	d/t controls
21	150	143	d/t controls

TABLE B.2 : Calculated Element Properties at Optimum Design.

Element No.	d ₁ (cm)	d ₂ (cm)	A _f (cm ²)
1	81	119	59.5
2	119	140	70.1
3	140	150	83.5
4	150	150	103
5	150	150	115
6	150	150	120
7	150	150	120
8	150	150	119
9	150	150	111
10	150	150	96.6
11	150	133	74.8
12	133	108	66.7
13	108	99.0	54.0
14	99	130	65.0
15	130	149	74.4
16	149	150	100
17	150	150	119
18	150	150	133
19	150	150	141
20	150	150	143

The calculated depth profile is shown in Figure B.1. It is observed from the figure that the calculated depth is irregular. The figure shows also the smoothened depth profile. It is a parabola whose equation is as follows :

$$(d/2)_{\text{smooth}} = 0.6206 + 0.009563 S - 0.0002177 S^2 \quad (\text{A.1})$$

Table B.3 shows smoothened depth profile and corresponding flange areas. As the table shows, flanges are not required theoretically for the AISC interaction equation at points 1 and 14. However, as per the constrain g_4 , a minimum flange area of $(10\% t_w d)$ is used. Table A.4 shows element properties for the smooth depths. The result of tables B.3 and B.4 are summarized as follows :

Total Flange Weight	=	75.1	tons
Total Web Weight	=	143	tons
Total Arch Weight	=	218	tons

Comparing these results with the previous :

$$\begin{aligned} \text{\% Increase in Weight due to Curve Smoothening} &= \frac{218 - 212}{212} \times 100 \\ &= 2.8 \% \end{aligned}$$

It shall be noted that this percentage is not constant. It varies with different design examples. However both the d/t and the minimum A_f constraints play an important role in calculating the optimum depth and smoothening the depth profile, in various examples.

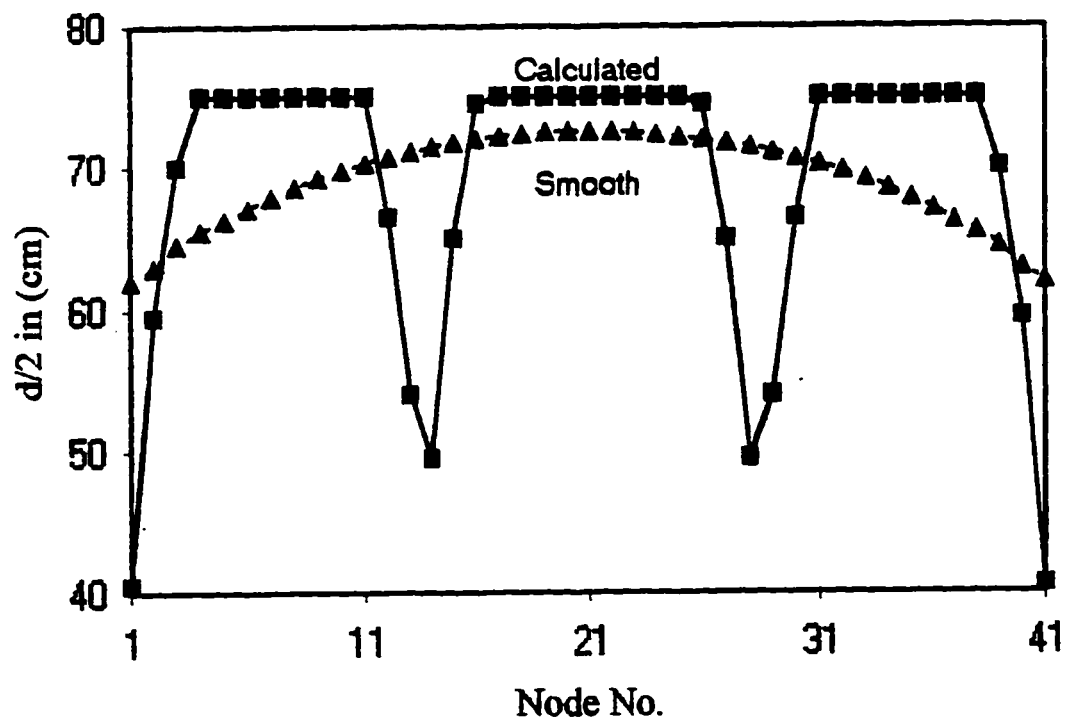


Figure B.1 : Plot of Calculated and Smoothed Depth Profile versus Node No. .

TABLE B.3 : Smooth Depth Profile and Corresponding Flange Areas.

Point No.	Smooth Depth (cm)	Required Af (cm ²)	Engineering Af (cm ²)
1	124	not required	18.6
2	126	48.6	48.6
3	129	88.0	88.0
4	131	115	115
5	132	133	133
6	134	143	143
7	136	146	146
8	137	142	142
9	138	131	131
10	140	114	114
11	141	88.7	88.7
12	141	54.7	54.7
13	142	6.52	21.3
14	143	not required	21.4
15	144	45.5	45.5
16	144	81.8	81.8
17	144	109	109
18	145	128	128
19	145	142	142
20	145	150	150
21	145	152	152

TABLE B.4 : Element Properties for Smooth Depth Profile.

Element No.	d ₁ (cm)	d ₂ (cm)	A _f (cm ²)
1	124	126	48.6
2	126	129	88.0
3	129	131	115
4	131	132	133
5	132	134	143
6	134	136	146
7	136	137	146
8	137	138	142
9	138	140	131
10	140	141	119
11	141	141	88.7
12	141	142	54.7
13	142	143	21.4
14	143	144	45.5
15	144	144	81.8
16	144	144	109
17	144	145	128
18	145	145	142
19	145	145	150
20	145	145	152

APPENDIX C

Curtailment of Flange Plates Using Dynamic Program :

The Dynamic programming, investigated in section 4.5, is illustrated through an example. The geometry of this example and the loadings are chosen at random. The following data is for a hinged arch subjected to a partial distributed load. The arch is represented by 20 straight members. The optimum design for this arch is at h/L equals to 0.20 and a 12-mm web thickness. The preassigned number of cut off points is 3. The calculated flange areas are shown in Table C.1 . The construction of such an arch requires the use of 20 flange plates welded together, which is impractical. Thus it is required to use dynamic programming to determine the optimum subdivision of S , into three subdivisions S_1 , S_2 and S_3 , that minimize the total flange weight (Eq. 4.6)

The DP model solve the problem in **stages**. For this problem, three stages existed S_1 , S_2 and S_3 These stages are interdependent because all three stages must compete for total arch length. The basic idea of DP is practically to eliminate the effect of interdependence between stages by associating a *state* definition with each stage. A **state** is normally defined to reflect the status of the constraints that bind all stages together. Thus in our example we define the state for stages 1,2 and 3 as follows :

State k_1 : the total length assigned to stage 1

State k_2 : the total length assigned to stages 1 and 2

State k_3 : the total length assigned to stages 1, 2 and 3.

TABLE C.1 : Calculated Flange Areas

Element No.	Element Length m	Cumulative Length m	Flange Area m ²
1	3.85089135	3.85089135	4.68709320E-03
2	3.55942297	7.41031456	6.52101263E-03
3	3.27865863	10.68897340	6.53968193E-03
4	3.01159477	13.70056820	6.53968193E-03
5	2.76220703	16.46277620	5.27188648E-03
6	2.53571630	18.99849320	2.84088985E-03
7	2.33878493	21.33727840	7.99999980E-05
8	2.17943907	23.51671790	3.72228911E-03
9	2.06639409	25.58311270	5.88338356E-03
10	2.00748563	27.59059910	6.53923629E-03
11	2.00748563	29.59808540	6.53923629E-03
12	2.06639409	31.66448020	5.88322617E-03
13	2.17943907	33.84391780	3.72214476E-03
14	2.33878493	36.18270110	7.99999980E-05
15	2.53571630	38.71841810	2.84102443E-03
16	2.76220703	41.48062520	5.27196703E-03
17	3.01159477	44.49221800	6.53972430E-03
18	3.27865863	47.77087780	6.53972430E-03
19	3.55942297	51.33029940	6.52101077E-03
20	3.85089135	55.18119050	4.68697352E-03

The value of k_1 and k_2 are not known exactly, but must lie between 0 and 55.18 (meters). On the other hand k_3 which is the total length in this case must be 55.18. Yet, as the flange area is defined over 20 elements. The total length must be a discrete value. Thus an **alternative** or a multiplier i_k that ranges between 0 and 20 is to be used.

The solution start with stage 1, given a specified i_k value ($i_k=0,1,2,\dots,20$) what would be the best alternative (proposal for 1) that fulfill Eq. 4.7. Table C.2 answer this. For example row number 4 stands for $i_k=3$, that is first three elements forms stage 1. From Eq. 4.7, the maximum flange area for elements 1,2,3 are used. That is A_f equal $4.667e-3 \text{ m}^2$. The total flange volume for this proposal is $1.8e-2 \text{ m}^3$. Similarly, all alternatives from 0 to 20 are tabulated where 20 stands for uniform A_f in this table.

Now consider stage 2 calculations. As State k_2 defines the total length assigned to stages 1 and 2, the best alternative for stage no 2 can be defined as :

$$\left(\begin{array}{l} \text{Best proposal} \\ \text{for stages 1\&2} \\ \text{given state } k_2 \end{array} \right) = \max. \text{ all feasible } \left[\left(\begin{array}{l} \text{proposal} \\ \text{for stage 2} \end{array} \right) + \left(\begin{array}{l} \text{proposal} \\ \text{for stage 1} \end{array} \right) \right].$$

Table C.3 shows stage 2. Similarly, stage 3, shown in table C.4, is defined by :

$$\left(\begin{array}{l} \text{Best proposal} \\ \text{for stages 1,2\&3} \\ \text{given state } k_3 \end{array} \right) = \max. \text{ all feasible } \left[\left(\begin{array}{l} \text{proposal} \\ \text{for stage 3} \end{array} \right) + \left(\begin{array}{l} \text{proposal} \\ \text{for stage 2} \end{array} \right) \right].$$

TABLE C.2 : Stage 1

i	ik(i,1)	AF(i,1) m ²	VOLF(i,1) m ³
0	0	0.00000000E-01	0.00000000E-01
1	1	4.68709320E-03	1.80494860E-02
2	2	6.52101263E-03	4.83227558E-02
3	3	6.53968193E-03	6.99024871E-02
4	4	6.53968193E-03	8.95973593E-02
5	5	6.53968193E-03	0.10766132
6	6	6.53968193E-03	0.12424410
7	7	6.53968193E-03	0.13953902
8	8	6.53968193E-03	0.15379186
9	9	6.53968193E-03	0.16730542
10	10	6.53968193E-03	0.18043374
11	11	6.53968193E-03	0.19356206
12	12	6.53968193E-03	0.20707563
13	13	6.53968193E-03	0.22132845
14	14	6.53968193E-03	0.23662336
15	15	6.53968193E-03	0.25320613
16	16	6.53968193E-03	0.27127010
17	17	6.53972430E-03	0.29096684
18	18	6.53972430E-03	0.31240836
19	19	6.53972430E-03	0.33568600
20	20	6.53972430E-03	0.36086977

TABLE C.3 : Stage 2

i	ik(i,l)	AF(i,l) m ²	VOLF(i,l) m ³
0	0	0.00000000E-01	0.00000000E-01
1	1	4.68709320E-03	1.80494860E-02
2	1	6.52101263E-03	4.12605293E-02
3	2	6.53968193E-03	6.27683699E-02
4	3	6.53968193E-03	8.24632421E-02
5	4	6.53968193E-03	0.10052720
6	1	2.84088985E-03	0.11486501
7	2	2.84088985E-03	0.12150925
8	3	3.72228911E-03	0.13391814
9	5	5.88338356E-03	0.15950693
10	9	6.53968193E-03	0.17329963
11	10	6.53968193E-03	0.18642795
12	11	6.53968193E-03	0.19994152
13	12	6.53968193E-03	0.21419434
14	1	7.99999980E-05	0.22151555
15	3	3.72214476E-03	0.23333140
16	4	5.27196703E-03	0.25882602
17	16	6.53972430E-03	0.28383255
18	17	6.53972430E-03	0.30527410
19	18	6.53972430E-03	0.32855174
20	1	4.68697352E-03	0.35373503

TABLE C.4 : Stage 3

i	ik(i,1)	AF(i,1) m ²	VOLF(i,1) m ³
0	0	0.00000000E-01	0.00000000E-01
1	1	4.68709320E-03	1.80494860E-02
2	1	6.52101263E-03	4.12605293E-02
3	1	6.53968193E-03	6.27019182E-02
4	2	6.53968193E-03	8.23967904E-02
5	1	5.27188648E-03	9.70252901E-02
6	1	2.84088985E-03	0.10773090
7	2	2.84088985E-03	0.11437513
8	3	3.72228911E-03	0.12678401
9	1	5.88338356E-03	0.14607553
10	2	6.53923629E-03	0.16055821
11	3	6.53923629E-03	0.17368564
12	4	6.53923629E-03	0.18719828
13	5	6.53923629E-03	0.20145014
14	1	7.99999980E-05	0.21438144
15	3	3.72214476E-03	0.22619729
16	1	5.27196703E-03	0.24789366
17	2	6.53972430E-03	0.27109045
18	3	6.53972430E-03	0.29253200
19	4	6.53972430E-03	0.31580964
20	5	6.53972430E-03	0.34099340

The final curtailment of flange plates is shown in Table C.5. Figures 5.5, 5.14, 5.19 and 5.28 are all examples of dynamic programming.

TABLE C.5 : Resulted Dynamic Flange Areas

Element No.	Element Length m	Cumulative Length m	Flange Area m ³
1	3.85089135	4.68709320E-03	7.99999980E-05
2	7.41031456	6.52101263E-03	4.68709320E-03
3	10.68897340	6.53968193E-03	6.52101263E-03
4	13.70056820	6.53968193E-03	6.53968193E-03
5	16.46277620	5.27188648E-03	5.27188648E-03
6	18.99849320	2.84088985E-03	2.84088985E-03
7	21.33727840	7.99999980E-05	7.99999980E-05
8	23.51671790	3.72228911E-03	7.99999980E-05
9	25.58311270	5.88338356E-03	3.72228911E-03
10	27.59059910	6.53923629E-03	5.88338356E-03
11	29.59808540	6.53923629E-03	6.53923629E-03
12	31.66448020	5.88322617E-03	5.88322617E-03
13	33.84391780	3.72214476E-03	3.72214476E-03
14	36.18270110	7.99999980E-05	7.99999980E-05
15	38.71841810	2.84102443E-03	7.99999980E-05
16	41.48062520	5.27196703E-03	2.84102443E-03
17	44.49221800	6.53972430E-03	5.27196703E-03
18	47.77087780	6.53972430E-03	6.53972430E-03
19	51.33029940	6.52101077E-03	6.52101077E-03
20	55.18119050	4.68697352E-03	4.68697352E-03

APPENDIX D

PROGRAM LISTING

```
00001 C          IN THE NAME OF ALLAH
00002 C          ~~~~~
00003 C          COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00004 C          RISEM,FA,NRISES
00005 C          COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00006 C          FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00007 C          XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00008 C          ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00009 C          CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00010 C          COMMON/FEM3/XDCAL(25,51),XAF(25,51),RVOL(51,2),IRISE,SRISE
00011 C
00012 C          CALL DATA
00013 C          CALL SOPSAR
00014 C          CALL RESULT
00015 C          STOP
00016 C          END
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
00017 C-----
00018 C          SUBROUTINE DATA
00019 C          ~~~~~
00020 C          1) TITLE
00021 C
00022 C          2) CONTROL PARAMETERS
00023 C              SPAN : TOTAL ARCH SPAN
00024 C              RISE : ARCH RISE
00025 C              NELEM : TOTAL NUMBER OF ELEMENTS
00026 C              NSTAGE: NUMBER OF STAGES
00027 C
00028 C          3) UNIFORM LIVE LOAD
00029 C              ULL(I): UNIFORM LIVE LOAD MATRIX
00030 C
00031 C          4) CONCENTRIC LOAD
00032 C              RLOAD(I,IDOF): APPLIED NODAL CONCENTRIC LOAD MATRIX
00033 C
00034 C          5) PRESCRIBED NODAL DISPLACEMENT
00035 C              IFPRE(3*I): 1 FOR RESTRAINED ACTION, 0 FOR FREE MOVEMENT
00036 C              FIXED(3*I): 0.0, OR PRESCRIBED SUPPORT SETTLEMENT VALUE
00037 C
00038 C          6) MATERIAL CONSTANTS
00039 C              YOUNG : YOUNG'S MODULUS
00040 C              FY : YEILD STRENGT
00041 C              WEBT : WEB THICKNESS
00042 C              UW : UNIT WEIGHT
00043 C
00044 C          7) DEFAULT SECTION PROPERTIES {PROPS} :
00045 C              PROPS(I,1)= FLANGE AREA
00046 C              PROPS(I,2)= DEPTH OF SECTION
00047 C              PROPS(I,3)= CROSS SECTION AREA
00048 C              PROPS(I,4)= MOMENT OF INERTIA
00049 C              PROPS(I,5)= SECTION MODULUS
```

```
00050 C-----
00051     SUBROUTINE DATA
00052     COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00053           RISEM,FA,NRISES
00054     COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00055           FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00056           XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00057           ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00058           CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00059     COMMON/FEM3/XDCAL(25,51),XAF(25,51),RVOL(51,2),IRISE,SRISE
00060     DIMENSION ICODE(3),PRESC(3),TITLE(20)
00061
00062 C Input & output file
00063 C-----
00064     open(10,file='POPSAR.in',status='old')
00065     open(11,file='POPSAR.out',status='old')
00066     open(9,file='ANALYSIS.out',status='old')
00067     open(8,file='optimum.out',status='old')
00068     open(7,file='SMOOTH.out',status='old')
00069     open(6,file='dynamic.out',status='old')
00070
00071 C READ & WRITE DATA
00072 C-----
00073     READ(10,91)TITLE
00074     WRITE(11,91)TITLE
00075     WRITE(9,91)TITLE
00076     WRITE(8,91)TITLE
00077     WRITE(7,91)TITLE
00078     WRITE(6,91)TITLE
00079
00080     read(10,91)TITLE
00081     WRITE(11,91)TITLE
00082     WRITE(9,91)TITLE
00083     WRITE(8,91)TITLE
00084     WRITE(7,91)TITLE
00085     WRITE(6,91)TITLE
00086     91  FORMAT(20A4)
00087
00088 C READ & WRITE CONTROL PARAMETER
00089 C-----
00090     READ(10,91)TITLE
00091     READ(10,*)SPAN,NELEM,NSTAGE
00092     WRITE(9,91)TITLE
00093     WRITE(9,*)SPAN,NELEM,NSTAGE
00094     IF(NELEM.GE.24) STOP
00095     NPOIN= NELEM + 1
00096     NSVAB= 3 * NPOIN
00097     READ(10,91)TITLE
00098     READ(10,*)RISE,RISEM,NRISES,SRISE
00099     WRITE(9,91)TITLE
00100     WRITE(9,*)RISE,RISEM,NRISES,SRIZE
00101
00102 C READ & WRITE UNIFORM LIVE LOAD
```

```
00103 C-----
00104      DO 10 I=1,NPOIN-1
00105 10      ULL(I)=0.0
00106          READ(10,91)TITLE
00107          READ(10,*)UL,ISPON,IEPON
00108          WRITE(9,*)'ELEMENT NO.'          UNIFORM LIVE LOAD'
00109          IEPO=IEPON-1
00110          DO 20 I=ISPON,IEPO
00111          ULL(I)=UL
00112          WRITE(9,*)I,ULL(I)
00113 20      CONTINUE
00114
00115 C READ & WRITE NODAL APPLIED LOADS
00116 C-----
00117          READ(10,91)TITLE
00118          WRITE(9,99)
00119 99      FORMAT(1H0,5X,4HNODE,7X,5HLOADS)
00120          DO 60 IPOIN=1,NPOIN
00121          DO 60 IDOFN=1,3
00122 60      RLOAD(IPOIN,IDOFN)=0.0
00123 70      READ(10,*)IPOIN,(RLOAD(IPOIN,IDOFN),IDOFN=1,3)
00124          WRITE(9,93)IPOIN,(RLOAD(IPOIN,IDOFN),IDOFN=1,3)
00125          IF(IPOIN.LT.NPOIN) GO TO 70
00126 93      FORMAT(I10,3F15.5)
00127
00128 C READ & WRITE PRESCRIBED NODAL DISPLACEMENT
00129 C-----
00130          DO 40 ISVAB=1,NSVAB
00131          IFPRE(ISVAB)=0
00132 40      FIXED(ISVAB)=0.0
00133          READ(10,91)TITLE
00134          WRITE(9,98)
00135 98      FORMAT(1H0,1X,28HRESTRAINED NODES, FIXITY CODE,
00136          .22H AND PRESCRIBED VALUES)
00137          DO 50 IBOUN=1,2
00138          READ(10,*)NODFX,(ICODE(IDOFN),PRESC(IDOFN),IDOFN=1,3)
00139          WRITE(9,94) NODFX,(ICODE(IDOFN),PRESC(IDOFN),IDOFN=1,3)
00140 94      FORMAT(I3,3(I7,F13.3))
00141          DO 50 IDOFN=1,3
00142          INDEX=(NODFX-1)*3+IDOFN
00143          IFPRE(INDEX)=ICODE(IDOFN)
00144 50      FIXED(INDEX)=PRESC(IDOFN)
00145
00146 C READ & WRITE MATERIAL CONSTANTS
00147 C-----
00148          READ(10,91)TITLE
00149          READ(10,*)YOUNG,FY,FA,WEBT,UW
00150          WRITE(9,91)TITLE
00151          WRITE(9,*)YOUNG,FY,FA,WEBT,UW
00152          WRITE(9,*)
00153          WRITE(9,*)'end of output data'
00154          RETURN
00155          END
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
00156 C-----
00157 C                      SUBROUTINE SOPSAR
00158 C                      ~~~~~
00159 C FUNCTION :
00160 C * TO OPTIMIZE THE ARCH
00161 C-----
00162 SUBROUTINE SOPSAR
00163 COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00164 RISEM,FA,NRISES
00165 COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00166 FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00167 XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00168 ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00169 CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00170 COMMON/FEM3/XDCAL(25,51),XAF(25,51),RVOL(51,2),IRISE,SRISE
00171
00172 IRISE=1
00173 CALL GEOM
00174 CALL SODESH
00175 IF (RISE.NE.RISEM) THEN
00176 XDIFF=(RISE-RISEM)/(NRISES-1)
00177 DO 20 IRISE=2,NRISES
00178 RISE=RISE-XDIFF
00179 CALL GEOM
00180 CALL SODESH
00181 20 CONTINUE
00182 ENDIF
00183
00184 NRISES = NRISES + 1
00185 IRISE = NRISES
00186 RISE = SRISE
00187 CALL GEOM
00188 CALL SODESH
00189
00190 RETURN
00191 END
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
00192 C-----
00193 C                      SUBROUTINE RESULT
00194 C                      ~~~~~
00195 C-----
00196 SUBROUTINE RESULT
00197 COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00198 RISEM,FA,NRISES
00199 COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00200 FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
```

```

00201      .          XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00202      .          ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00203      .          CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00204      COMMON/FEM3/XDCAL(25,51),XAF(25,51),RVOL(51,2),IRISE,SRISE
00205
00206      WRITE(11,*)
00207      WRITE(11,*) ' -----'
00208      WRITE(11,*) '      RISE/SPAN          WEIGHT          VOL/ OPT.RISE '
00209      WRITE(11,*) ' -----'
00210      DO 237 I=1,NRISES
00211          WT      = 78.5 * RVOL(I,2)
00212          SRRAT   = RVOL(I,1)/SPAN
00213          OPRAT   = RVOL(I,2)/RVOL(IRISE,2)
00214          WRITE(11,*) SRRAT,WT,OPRAT
00215 237      CONTINUE
00216
00217      WRITE(11,*)
00218      WRITE(11,*) ' -----'
00219      WRITE(11,*) '      SPAN      RISE      RISE/SPAN      OPTIMUM VOLUME '
00220      WRITE(11,*) ' -----'
00221      DO 1237 I=1,NRISES
00222          WRITE(11,*) SPAN,RVOL(I,1),RVOL(I,1)/SPAN,RVOL(I,2)
00223 1237      CONTINUE
00224      JRISE =NRISES
00225      DO 257 J=JRISE,NRISES
00226          WRITE(11,*)
00227          WRITE(11,*) '      RISE/SPAN      =      ',RVOL(J,1)/SPAN
00228          WRITE(11,*)
00229          WRITE(11,*) ' -----'
00230          WRITE(11,*) '      NODE NO          DEPTH          DEPTH/Dc '
00231          WRITE(11,*) ' -----'
00232          DO 257 I=1,NPOIN
00233              WRITE(11,*) I,XDCAL(I,J),XDCAL(I,J)/XDCAL(((NPOIN+1)/2),J)
00234 257      CONTINUE
00235
00236      DC 267 J=JRISE,NRISES
00237      WRITE(11,*)
00238      WRITE(11,*) '      RISE/SPAN      =      ',RVOL(J,1)/SPAN
00239      WRITE(11,*)
00240      WRITE(11,*) ' -----'
00241      WRITE(11,*) '      ELEMENT NO          AF          AF/AFc '
00242      WRITE(11,*) ' -----'
00243      DO 267 I=1,NELEM
00244          WRITE(11,*) I,XAF(I,J),XAF(I,J)/XAF((NELEM/2),J)
00245 267      CONTINUE
00246      RETURN
00247      END

```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
 NUMBER OF ERRORS IN PROGRAM UNIT: 0

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00248
00249 C-----

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```

00250 C          SUBROUTINE GEOM
00251 C          ~~~~~
00252 C FUNCTION :
00253 C          1) TO CALC X,Y COORDINATES : {COORD}
00254 C          2) TO WRITE
00255 C          PROPS(I,6)= X2 - X1
00256 C          PROPS(I,7)= Y2 - Y1
00257 C          PROPS(I,8)= ELEMENT LENGTH
00258 C          PROPS(I,9)= Cumulative ELEMENT LENGTH
00259 C -----
00260 C          SUBROUTINE GEOM
00261 C          COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00262 C          RISEM,FA,NRISES
00263 C          COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00264 C          FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00265 C          XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00266 C          ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00267 C          CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00268 C          COMMON/FEM3/XDCAL(25,51),XAF(25,51),RVOL(51,2),IRISE,SRISE
00269 C
00270 C          WRITE(9,191)
00271 C          WRITE(9,192)
00272 C          DO 110 IPOIN=1,NPOIN
00273 C          X=(IPOIN-1)*SPAN/NELEM
00274 C          COORD(IPOIN,1)=X
00275 C          COORD(IPOIN,2)=4*X*(SPAN-X)*(RISE)/(SPAN**2)
00276 C          WRITE(9,*) IPOIN, (COORD(IPOIN,J),J=1,2)
00277 110 CONTINUE
00278 C
00279 C          WRITE(9,291)
00280 C          WRITE(9,292)
00281 C          cleng(1)=0.00000001
00282 C          DO 120 I=1,Nelem
00283 C          PROPS(I,6)= COORD(I+1,1)-COORD(I,1)
00284 C          PROPS(I,7)= COORD(I+1,2)-COORD(I,2)
00285 C          PROPS(I,8)= SQRT(PROPS(I,6)**2+PROPS(I,7)**2)
00286 C          if (i.EQ.1) then
00287 C          props(i,9)=props(i,8)
00288 C          ELSE
00289 C          props(i,9)=props(i,8) + props(i - 1,9)
00290 C          endif
00291 C          cleng(i+1)=cleng(i)+props(i,8)
00292 C          WRITE(9,*) I,PROPS(I,8),PROPS(I,9)
00293 120 CONTINUE
00294 191 FORMAT(//, '          NODE #          X- Coord.          Y- Coord.')
00295 192 FORMAT('          -----          -----          -----')
00296 291 FORMAT(//, '          ELEM #          LENGTH          CUML. LENGTH')
00297 292 FORMAT('          -----          -----          -----')
00298 C          RETURN
00299 C          END

```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
 NUMBER OF ERRORS IN PROGRAM UNIT: 0

```

00300 C-----
00301 C                      SUBROUTINE SODESH
00302 C                      ~~~~~
00303 C FUNCTION :
00304 C   * TO OPTIMIZE THE ARCH FOR A SPECIFIED HEIGHT
00305 C-----
00306     SUBROUTINE SODESH
00307     COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00308     .      RISEM,FA,NRISES
00309     COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00310     .      FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00311     .      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00312     .      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00313     .      CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00314     COMMON/FEM3/XDCAL(25,51),XAF(25,51),RVOL(51,2),IRISE,SRISE
00315
00316
00317 C INITIAL DESIGN
00318 C-----
00319     ITERS=0
00320     IZ=0
00321     DO 80 I=1,NELEM
00322         PROPS(I,2)= SPAN/40
00323         PROPS(I,1)= WEBT*PROPS(I,2)/3
00324         PROPS(I,3)= 8*WEBT*PROPS(I,2)/3
00325         PROPS(I,4)= (WEBT*PROPS(I,2)**3)/3
00326         PROPS(I,5)= (2*WEBT*PROPS(I,2)**2)/3
00327 80    CONTINUE
00328     WRITE(9,*) 'DEFAULT SECTION PROPS : AF , DEPTH , A , I , S'
00329     WRITE(9,97) (PROPS(1,J),J=1,5)
00330 97    FORMAT(/,5E12.4)
00331     CALL anasys
00332     CALL OPTIMM
00333     CALL smooth
00334     CALL dynmic
00335
00336
00337 C ITERATE
00338 C-----
00339 555    IZ=41
00340     DO 503 I=1,NELEM
00341         XDCAL(I,IRISE) =DCAL(I)
00342         XAF(I,IRISE)   =AF(I)
00343         PROPS(I,1)     =AF(I)
00344         PROPS(I,2)     =(DCAL(I)+DCAL(I+1))/2
00345         PROPS(I,3)     =2* AF(I)+2*PROPS(I,2)*WEBT
00346         PROPS(I,5)     =AF(I)*PROPS(I,2)+WEBT*(PROPS(I,2)**2)/3
00347         PROPS(I,4)     =PROPS(I,2)*PROPS(I,5)/2
00348 503    CONTINUE
00349     XDCAL(NPOIN,IRISE) = DCAL(NPOIN)
00350
00351     CALL anasys

```

```

00352      CALL OPTIMM
00353      CALL smooth
00354      CALL dynmic
00355
00356      DO 504 I=1,NELEM
00357          X = ABS(AF(I)-XAF(I,IRISE))
00358          Y = 0.5*(AF(I)+XAF(I,IRISE))
00359          Z = (X/Y) *100
00360          IF(Z.GT.1.000) THEN
00361              WRITE(6,*) 'FLANGE AREA IS CHANGED AT ELEM #',I
00362              IZ=IZ-1
00363          ENDIF
00364 504      CONTINUE
00365
00366
00367      DO 505 I=1,NPOIN
00368          X = abs(XDCAL(I,IRISE)-DCAL(I))
00369          Y = 0.5*(XDCAL(I,IRISE)+DCAL(I))
00370          Z = (X/Y) *100
00371          IF(Z.GT.1.000) THEN
00372              WRITE(7,*) 'WEB DEPTH IS CHANGED AT POINT #',I
00373              IZ=IZ-1
00374          ENDIF
00375 505      CONTINUE
00376
00377      IF((ITERS.LT.25).AND.(IZ.LT.41)) THEN
00378          iters=ITERS+1
00379          do 501 i=9,6,-1
00380              write(i,*) '*****'
00381              write(i,*) 'ANALYSIS & DESIGN ARE RECONDUCTED FOR',ITERS
00382 501          CONTINUE
00383              GOTO 555
00384          ELSE
00385              WRITE(7,*) '41 CHECKS PEFORMED,OUT OF WHICH ',IZ,' ARE OK'
00386              WRITE(6,*) '41 CHECKS PEFORMED,OUT OF WHICH ',IZ,' ARE OK'
00387          ENDIF
00388
00389      VOL =0.00
00390      DO 605 I=1,NELEM
00391          AREA = 2*XAF(I,IRISE) + WEBT*(XDCAL(I,IRISE)+XDCAL(I+1,IRISE))
00392          VOL = VOL + AREA * PROPS(I,8)
00393 605      CONTINUE
00394      RVOL(IRISE,1)=RISE
00395      RVOL(IRISE,2)=VOL
00396      RETURN
00397      END

```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
 NUMBER OF ERRORS IN PROGRAM UNIT: 0

```

00398 C -----
00399 C                      SUBROUTINE ANASYS
00400 C                      ~~~~~

```

```
00401 C FUNCTION :
00402 C      * TO  CALC & WRITE  REQUIRED SECTION
00403 C-----
00404      SUBROUTINE ANASYS
00405      COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00406      .      RISEM,FA,NRISES
00407      COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00408      .      FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00409      .      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00410      .      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00411      .      CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00412
00413      CALL STIFF
00414      CALL LOADS
00415      CALL ASSEMB
00416      CALL GREDUC
00417      CALL BAKSUB
00418      CALL ENDFOR
00419      RETURN
00420      END
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
00421 C-----
00422 C      SUBROUTINE OPTIM
00423 C      ~~~~~
00424 C FUNCTION :
00425 C      * TO  CALC & WRITE  REQUIRED SECTION
00426 C-----
00427      SUBROUTINE OPTIMM
00428      COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00429      .      RISEM,FA,NRISES
00430      COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00431      .      FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00432      .      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00433      .      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00434      .      CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00435
00436      real area(25)
00437
00438 C      Intializing
00439 C      -----
00440      c1=0.00
00441      c2=0.00
00442      c3=0.00
00443      bb=0.00
00444      cc=0.00
00445      d=0.00
00446      avgarea=0.00
00447      volume=0.00
00448      volw=0.00
00449      volf=0.00
```

```

00450      rat=0.00
00451      DO 111 IPOIN=1, NPOIN
00452          dcal(IPOIN) = 0.00
00453          af(IPOIN) = 0.00
00454          AREA(IPOIN) = 0.00
00455 111      CONTINUE
00456
00457      FB = 0.60*FY
00458      FV = 0.40*FY
00459
00460 C      Calculating Optimum Area
00461 C      -----
00462 1238      DO 555 IPOIN=1,NPOIN
00463          c1 = force(IPOIN,1)/(2*FA)
00464          C2 = FORCE(IPOIN,3) * 32 * WEBT / (3*FB)
00465          AREA(IPOIN) = C1 + SQRT ( C1**2 + C2)
00466          DCAL(IPOIN) = 3*AREA(IPOIN)/(8*WEBT)
00467          AF(ipoin)=AREA(IPOIN)/8
00468 555      CONTINUE
00469
00470 C      CHECKING FOR SHEAR & BUCKLING
00471 C      -----
00472      DO 666 IPOIN=1,NPOIN
00473          SHEAR = 2*DCAL(ipoin)*WEBT*FV
00474          IF (SHEAR.LT.FORCE(IPOIN,2)) THEN
00475              DCAL(IPOIN) = force(IPOIN,2)/(2*WEBT*FV)
00476              WRITE(8,*) 'SHEAR CONTROLS DEPTH AT NODE #',IPOIN
00477          ENDIF
00478          C3 = DCAL(IPOIN)/WEBT
00479          IF (C3.GT.100) THEN
00480              WRITE(8,*) 'LOCAL BUCKLING CONTROLS DEPTH AT NODE #',IPOIN
00481              DCAL(IPOIN)= 100 * webt
00482          ENDIF
00483
00484          IF ((SHEAR.LT.FORCE(IPOIN,2)).or.(c3.gt.100)) THEN
00485              d =dcal(ipoin)
00486              BB= 4*webt*d/3-force(ipoin,1)/(2*Fa)-force(ipoin,3)/(d*fb)
00487              CC=((webt*d)**2)/3-WEBT*d*FORCE(ipoin,1)/(6*Fa)
00488                  -WEBT*force(ipoin,3)/Fb
00489              AF(ipoin)= (-BB+SQRT( BB*BB -4*CC ))/2
00490              area(ipoin)=2*webt*d + 2*AF(ipoin)
00491          endif
00492 666      CONTINUE
00493
00494      WRITE(8,*) '      -----'
00495      WRITE(8,*) '      PT NO:      REQ. DEPTH      REQ. Af      TOTAL AREA'
00496      DO 777 IPOIN=1, NPOIN
00497          IF (AF(IPOIN).GE.0.000) THEN
00498              WRITE(8,*) IPOIN,DCAL(IPOIN),AF(ipoin),AREA(IPOIN)
00499          ELSE
00500              AF(IPOIN)=0.00000
00501              WRITE(8,*) IPOIN,DCAL(IPOIN),'NOT REQ.',AREA(IPOIN)
00502          ENDIF

```

```

00503 777  CONTINUE
00504
00505  VOLUME = 0.0
00506  DO 888 IELEM=1, NELEM
00507      AVGAREA =( AREA(IELEM) + AREA(IELEM+1) ) / 2
00508      VOLUME  = VOLUME + AVGAREA*PROPS(IELEM,8)
00509 888  CONTINUE
00510  WRITE(8,*) '-----'
00511
00512  WRITE(8,*) '  TOTAL VOLUME      =      ',VOLUME,'m^3'
00513
00514  volw=0.0
00515  volf=0.0
00516  write(8,*)
00517  WRITE(8,*) '-----'
00518  write(8,*) 'ELEM #','      D1      ','      D2      ','      D-AVG      ','      AF-AVG'
00519  do 999 ielem=1,nelem
00520      davg=dcal(ielem)/2+dcal(ielem+1)/2
00521      if (af(ielem).ge.af(ielem+1)) then
00522          flange=af(ielem)
00523      else
00524          flange=af(ielem+1)
00525      endif
00526
00527      write(8,101) ielem,dcal(ielem),dcal(ielem+1),davg,flange
00528      volw= volw + 2*( davg * webt ) * props(ielem,8)
00529      volf= volf + 2*( flange ) * props(ielem,8)
00530 999  CONTINUE
00531
00532      vol =volw + volf
00533      rat = volf/vol
00534      WRITE(8,*) 'flange volume =      ',volf
00535      WRITE(8,*) 'web volume =      ',volw
00536      WRITE(8,*) 'flange vol/ total vol =      ',rat
00537      WRITE(8,*) 'total volume =      ',vol
00538 101  FORMAT(I5,4E12.4)
00539
00540  WRITE(8,*) '-----'
00541  WRITE(8,*) 'RISE',RISE,'theoretical VOLUME      =      ',VOL
00542  RETURN
00543  END

```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
 NUMBER OF ERRORS IN PROGRAM UNIT: 0

```

00544 C-----
00545 C          SUBROUTINE SMOOTH
00546 C          ~~~~~
00547 C-----
00548  SUBROUTINE smooth
00549  COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00550  RISEM,FA,NRISES
00551  COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),

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```

00552      .      FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00553      .      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00554      .      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00555      .      CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00556      dimension x(25),y(25),b(25)
00557      dimension a(25,25),coef(25),dsm(25),area(25),TDSM(25),TAF(25)
00558
00559 C      Initializing
00560 C      -----
00561      bb=0.00
00562      cc=0.00
00563      d=0.00
00564      redfcr=0.00
00565      avgare=0.00
00566      pivot=0.00
00567      pivr=0.00
00568      xxxxx=0.00
00569      vol=0.00
00570      DO 113 IPOIN=1, NPOIN
00571          x(IPOIN) = 0.00
00572          y(IPOIN) = 0.00
00573          dsm(IPOIN) = 0.00
00574          tdsM(IPOIN) = 0.00
00575          af(IPOIN) = 0.00
00576          taf(IPOIN) = 0.00
00577          area(IPOIN) = 0.00
00578 113      CONTINUE
00579
00580      FB = 0.60*FY
00581      FV = 0.40*FY
00582      WRITE(7,*) 'FA,FB,WEBT',FA,FB,WEBT
00583      dc 2001 ipoin=1,npoin
00584          X(ipoin)=cleng(ipoin)
00585      y(ipoin) = dcal(ipoin)/2.0
00586 2001      continue
00587      m=2
00588      m1=2+1
00589      do 2030 i=1,m1
00590          b(i) = 0.0
00591          do 2020 j=1, m1
00592              a(i,j)=0.0
00593 2020      continue
00594 2030      continue
00595
00596 c      calculating matrix a
00597 c      -----
00598      do 3060 ipoin=1,npoin
00599          do 3050 i=1,m1
00600              b(i)=b(i)+y(ipoin)*(cleng(ipoin))**(i-1)
00601              do 3040 j=1,m1
00602                  a(i,j)=a(i,j)+(cleng(ipoin))**(i+j-2)
00603 3040      continue
00604 3050      continue

```

```

0605 3060    continue
0606
0607 c    matrix inversion
0608 c    -----
0609         do 3076 i=1,m1
0610             pivot=a(i,i)
0611             pivr=1./pivot
0612             do 3077 ncol=1,m1
0613                 a(i,ncol)=a(i,ncol)/pivot
0614 3077      continue
0615             do 3078 k=1,m1
0616                 if(k.ne.i)then
0617                     pivot=a(k,i)
0618                     do 3079 ncol=1,m1
0619                         a(k,ncol)=a(k,ncol)-a(i,ncol)*pivot
0620 3079      continue
0621                 a(k,i)=-pivot*pivr
0622             endif
0623 3078      continue
0624             a(i,i)=pivr
0625 3076      continue
0626
0627 c    matrix multiplication
0628 c    -----
0629         do 3080 i=1,m1
0630             coef(i)=0.00
0631             do 3080 j=1,m1
0632                 coef(i)=coef(i)+a(i,j)*b(j)
0633 3080      continue
0634             write(7,*)
0635             write(7,*) 'EQUATION FOR SMOOTHEN (d/2)'
0636             write(7,*) '-----'
0637             write(7,*) '(d/2) = ',coef(1),'+',coef(2),' S ',coef(3),' s^2'
0638             write(7,*)
0639             write(7,*) 'MODIFYING SMOOTHEN CURVE'
0640
0641 C    ITERATIONS TO MODIFY SMOOTH CURVE PROFILE
0642 C    -----
0643         REDFCR= 1.0
0644 1390     XXXX=redfcr*COEF(1)
0645 c    smooth depth calculation
0646 c    -----
0647         DO 3090 I=1,NPOIN
0648             TDsm(i)=XXXX
0649             do 3090 j=2,m1
0650                 Tdsm(i)=Tdsm(i)+coef(j)*(x(i))**(j-1)
0651 3090      continue
0652
0653
0654         do 3200 ipoin=1,npoin
0655             d =2*Tdsm(ipoin)
0656             BB= 4*webt*d/3-force(ipoin,1)/(2*Fa)-force(ipoin,3)/(d*fb)
0657             CC=((webt*d)**2)/3-WEBT*d*FORCE(ipoin,1)/(6*Fa)

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```

00658      -WEBT*force(ipoin,3)/Fb
00659      TAF(ipoin)= (-BB+SQRT( BB*BB -4*CC ))/2
00660      if(Taf(ipoin).lt.(0.05*Tdsm(ipoin)*webt)) then
00661          Taf(ipoin)=0.1*d*webt
00662      endif
00663      area(ipoin)=2*webt*d + 2*TAF(ipoin)
00664 3200  CONTINUE
00665
00666      VOLUME = 0.0
00667      DO 878 IELEM=1, NELEM
00668          AVGARE =( AREA(IELEM) + AREA(IELEM+1) ) / 2
00669          VOLUME = VOLUME + AVGARE *PROPS(IELEM,8)
00670 878  CONTINUE
00671
00672      IF(REDFCR.EQ.1.00) TVOL = VOLUME
00673      IF(TVOL.GE.VOLUME) THEN
00674          TVOL = VOLUME
00675          DO 140 IPOIN =1,NPOIN
00676              DSM(IPOIN) = TDSM(IPOIN)
00677              AF(IPOIN) = TAF(IPOIN)
00678 140  CONTINUE
00679          REDFCR =REDFCR -.01
00680          WRITE(7,*) 'REDUCTION FACTOR = ',REDFCR,volume
00681          GOTO 1390
00682      ENDIF
00683
00684      WRITE(7,*)
00685      WRITE(7,*) 'EQUATION FOR MODIFIED SMOOTHEN (d/2)'
00686      WRITE(7,*) '-----'
00687      WRITE(7,*) '(d/2) = ',DSM(1),'+',coef(2),' S ',coef(3),' s^2'
00688      WRITE(7,*)
00689      WRITE(7,*)
00690
00691      WRITE(7,*) '      ----  -----  -----  '
00692      WRITE(7,*) '      NODE    LENGTH    CALC. D/2    Smoothen d/2 '
00693      WRITE(7,*) '      ----  -----  -----  '
00694      do 33 ipoin=1,npoin
00695          WRITE(7,*) IPOIN,cleng(ipoin),DCAL(IPOIN)/2,DSM(ipoin)
00696 33  CONTINUE
00697      WRITE(7,*) '-----'
00698
00699      WRITE(7,*) '      -----  -----  -----  '
00700      WRITE(7,*) '      PT NO:    Smoothen d    ENG AF    '
00701      WRITE(7,*) '      -----  -----  -----  '
00702      do 32 ipoin=1,npoin
00703          DCAL(IPOIN)=2*DSM(IPOIN)
00704          WRITE(7,*) IPOIN,DCAL(IPOIN),AF(ipoin)
00705 32  CONTINUE
00706      WRITE(7,*) '-----'
00707      WRITE(7,*) 'TOTAL VOLUME = ',TVOL,' m^3'
00708
00709      return
00710      end

```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
 NUMBER OF ERRORS IN PROGRAM UNIT: 0

```

00711
00712
00713 C-----
00714 C          SUBROUTINE dynmic
00715 C          -----
00716 C FUNCTION :
00717 C          1) TO CALC dynamic flange area
00718 C-----
00719     SUBROUTINE dynmic
00720     COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00721     .      RISEM,FA,NRISES
00722     COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00723     .      FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00724     .      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00725     .      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00726     .      CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00727
00728     dimension TL(25),flange(25)
00729     dimension k(0:24,25),volF(0:24,25),SAF(0:24,25)
00730
00731
00732 C      Intializing
00733 C      -----
00734         XX=0.00
00735         cc=0.00
00736     DO 115 IELEM=1, NELEM
00737         TL(IELEM) = 0.00
00738         FLANGE(IPOIN) = 0.00
00739 115    CONTINUE
00740
00741     WRITE(6,*)'-----'
00742     WRITE(6,*)'          Ielem,          CUM. LENGTH          flange AREA'
00743     WRITE(6,*)'-----'
00744     do 231 ielem=1,nelem
00745         if (ielem.EQ.1) then
00746             TL(ielem)=props(ielem,8)
00747         ELSE
00748             TL(ielem)=props(ielem,8) + TL(ielem - 1 )
00749         endif
00750
00751         if (af(ielem).ge.af(ielem+1)) then
00752             flange(ielem)=af(ielem)
00753         else
00754             flange(ielem)=af(ielem+1)
00755         endif
00756         xx = xx +props(ielem,8)*flange(ielem)
00757         WRITE(6,*) Ielem,tl(ielem),flange(ielem)
00758 231    CONTINUE
00759         write(6,*)'total discrete flange area = ',xx

```

```

00760
00761 c  STAGE # 1
00762 C  -----
00763      DO 232 I=0,Nelem
00764          K(I,1)=I
00765          if (i.EQ.0) then
00766              SAF (i,1) =0.0
00767          ELSE
00768              IF(FLANGE(I).GT.SAF(I-1,1)) THEN
00769                  SAF(I,1) =flange(i)
00770              else
00771                  SAF(i,1) =SAF(I-1,1)
00772              endif
00773          endif
00774          VOLF(I,1)=SAF(I,1) * TL(i)
00775 232  CONTINUE
00776
00777
00778
00779 c  INTERMEDIATE STAGES
00780 C  -----
00781      DO 249 ISTAGE=2,NSTAGE
00782          DO 248 IX=0,NELEM
00783              COMPAR=1000
00784              DO 247 IK=0,IX
00785                  IK1=IX-IK+1
00786                  PVOL=VOLF(IX-IK,ISTAGE-1)
00787                  SL  =TL(IX)-TL(IX-IK)
00788                  if (iK.EQ.0) then
00789                      TVOLK=PVOL
00790                      TAF=0.0
00791                  ELSE
00792                      TAF=0.0
00793                      DO 241 I=IK1,IX
00794                          IF(FLANGE(I).GT.TAF) THEN
00795                              TAF=flange(i)
00796                          endif
00797 241  CONTINUE
00798                      TVOLK=TAF*SL+PVOL
00799                  endif
00800                  IF(TVOLK.LE.COMPAR) THEN
00801                      COMPAR=TVOLK
00802                      K(IX,ISTAGE)=IK
00803                      SAF(IX,ISTAGE)=TAF
00804                      VOLF(IX,ISTAGE)=TVOLK
00805                  ENDIF
00806 247  CONTINUE
00807 248  CONTINUE
00808 249  CONTINUE
00809
00810      KOUNT=NELEM
00811      DO 251 ISTAGE=NSTAGE,1,-1
00812          IF (ISTAGE.EQ.NSTAGE) THEN

```

```

00813             J=K(NELEM,ISTAGE)
00814             I=NELEM-J
00815         ELSE
00816             J=K(I,ISTAGE)
00817             I=I-J
00818         ENDIF
00819
00820         DO 250 M=KOUNT,KOUNT-J,-1
00821             AF(M)=SAF(KOUNT,ISTAGE)
00822 250     CONTINUE
00823     KOUNT=KOUNT-J
00824 251     CONTINUE
00825     WRITE(6,*)'-----'
00826     WRITE(6,*)'          NODE #      CUM. LENGTH      AF          DYN AF'
00827     WRITE(6,*)'-----'
00828     DO 252 I=1,NELEM
00829         WRITE(6,*)I,TL(I),FLANGE(I),AF(I)
00830
00831 252     CONTINUE
00832     WRITE(6,*)'FOR # OF STAGES = ',NSTAGE
00833     WRITE(6,*)'REQ FLANGE AREA = ',VOLF(NELEM,NSTAGE)
00834     VOLUME = 0.0
00835     DO 1878 IELEM=1, NELEM
00836         d      =( dcal(IELEM) + dcal(IELEM+1) ) / 2
00837         avgarea = 2*webt*d
00838         VOLUME  = VOLUME + 2*webt*d*PROPS(IELEM,8)
00839 1878     CONTINUE
00840         VOLUME  = VOLUME + 2*volf(nelem,nstage)
00841     WRITE(6,*) ' TOTAL VOLUME      =      ',VOLUME,'m^3'
00842     WRITE(6,*) 'RISE',RISE,'VOLUME',VOLUME
00843     return
00844     end

```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
 NUMBER OF ERRORS IN PROGRAM UNIT: 0

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00845 C-----
00846 C          SUBROUTINE STIFF
00847 C          ~~~~~
00848 C FUNCTION :
00849 C          1) TO CALC & WRITE TRANSFORMATION MATRIX ON THESIS.TRNM
00850 C          2) TO CALC & WRITE ELEMENT STIFFNESS MATRIX ON THESIS.ESTM
00851 C          3) TO CALC & WRITE TRANSF.ELEMENT STIFF MATRIX ON THESIS.TSTM
00852
00853 C-----
00854     SUBROUTINE STIFF
00855     DIMENSION ESTIF(6,6),TRANS(6,6),XMAT(6,6)
00856     COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00857     .      RISEM,FA,NRISES
00858     COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00859     .      FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00860     .      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00861     .      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),

```

```
00862      .          CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00863
00864      REWIND 1
00865      REWIND 2
00866      REWIND 3
00867
00868      DO 400 IELEM=1,NELEM
00869
00870          DO 310 IEVAB=1,6
00871          DO 310 JEVAB=1,6
00872              TRANS(IEVAB,JEVAB)=0.0
00873              ESTIF(IEVAB,JEVAB)=0.0
00874 310      CONTINUE
00875
00876          XAREA=PROPS(IELEM,3)
00877          XINRT=PROPS(IELEM,4)
00878          ELENG=PROPS(IELEM,8)
00879          CX  =PROPS(IELEM,6)/ELENG
00880          CY  =PROPS(IELEM,7)/ELENG
00881
00882  C          TRANSFORMATION MATRIX & ELEMENT LENGTH
00883  C-----
00884          TRANS(1,1)=CX
00885          TRANS(1,2)=CY
00886          TRANS(2,1)=-CY
00887          TRANS(2,2)=CX
00888          TRANS(3,3)=1
00889          TRANS(4,4)=CX
00890          TRANS(4,5)=CY
00891          TRANS(5,4)=-CY
00892          TRANS(5,5)=CX
00893          TRANS(6,6)=1
00894          WRITE(1,*)((TRANS(I,J),J=1,6),I=1,6)
00895
00896  C          ELEMENT STIFFNESS MATRIX IN LOCAL COORDINATES
00897  C-----
00898          ESTIF(1,1)=XAREA*YOUNG/ELENG
00899          ESTIF(2,2)=12.0*YOUNG*XINRT/ELENG**3
00900          ESTIF(3,3)=4.0*YOUNG*XINRT/ELENG
00901          ESTIF(4,4)=ESTIF(1,1)
00902          ESTIF(5,5)=ESTIF(2,2)
00903          ESTIF(6,6)=ESTIF(3,3)
00904          ESTIF(1,4)=-ESTIF(1,1)
00905          ESTIF(4,1)=-ESTIF(1,1)
00906          ESTIF(2,3)=6.0*YOUNG*XINRT/ELENG**2
00907          ESTIF(3,2)=6.0*YOUNG*XINRT/ELENG**2
00908          ESTIF(2,5)=-ESTIF(2,2)
00909          ESTIF(5,2)=-ESTIF(2,2)
00910          ESTIF(2,6)=ESTIF(2,3)
00911          ESTIF(6,2)=ESTIF(2,3)
00912          ESTIF(3,5)=-ESTIF(2,3)
00913          ESTIF(5,3)=-ESTIF(2,3)
00914          ESTIF(3,6)=ESTIF(3,3)/2.0
```

```
00915      ESTIF(6,3)=ESTIF(3,3)/2.0
00916      ESTIF(5,6)=-ESTIF(2,3)
00917      ESTIF(6,5)=-ESTIF(2,3)
00918      WRITE(2,*)((ESTIF(I,J),J=1,6),I=1,6)
00919
00920 C      TRANSFORMED ELEMENT STIFFNESS MATRIX
00921 C-----
00922      DO 370 IEVAB=1,6
00923      DO 370 JEVAB=1,6
00924          XMAT(IEVAB,JEVAB)=0
00925      DO 370 KEVAB=1,6
00926          XMAT(IEVAB,JEVAB)=XMAT(IEVAB,JEVAB)+TRANS(KEVAB,IEVAB)*
00927          ESTIF(KEVAB,JEVAB)
00928 370      CONTINUE
00929
00930      DO 380 IEVAB=1,6
00931      DO 380 JEVAB=1,6
00932          ESTIF(IEVAB,JEVAB)=0
00933      DO 380 KEVAB=1,6
00934          ESTIF(IEVAB,JEVAB)=ESTIF(IEVAB,JEVAB)+XMAT(IEVAB,KEVAB)*
00935          TRANS(KEVAB,JEVAB)
00936 380      CONTINUE
00937
00938      WRITE(3,*)((ESTIF(I,J),J=1,6),I=1,6)
00939
00940 400      CONTINUE
00941      RETURN
00942      END
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
00943
00944 C-----
00945 C      SUBROUTINE LOADS
00946 C      ~~~~~
00947 C FUNCTION :
00948 C      * TO CALC & WRITE EQUIVALENT ELEMENT LOAD DUE TO UDL ON TAPE 4
00949 C      * TO CALC TRANSFORMED EQUIVALENT ELEMENT MATRIX {TLOAD}
00950 C-----
00951      SUBROUTINE LOADS
00952      COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
00953      RISEM,FA,NRISES
00954      COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
00955      FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
00956      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
00957      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
00958      CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
00959      DIMENSION TRANS(6,6),XLOAD(6),TXLOD(6)
00960      REWIND 1
00961      REWIND 4
00962      NNODE=2
00963      DO 20 IPOIN=1,NPOIN
```

```
00964      DO 20 IDOFN=1,3
00965 20    TLOAD(IPOIN,IDOFN)=0.0
00966      DO 400 IELEM=1,NELEM
00967      DO 30 IEVAB=1,6
00968      XLOAD(IEVAB)=0.0
00969 30    CONTINUE
00970
00971 C UNIFORM DEAD LOAD MATRIX
00972 C-----
00973      P    = ULL(IELEM)
00974      W    = UW * PROPS(IELEM,3)
00975      ELENG= PROPS(IELEM,8)
00976      CX   = PROPS(IELEM,6)/ELENG
00977      CY   = PROPS(IELEM,7)/ELENG
00978      UL   = W + P*CX
00979      READ (1,*)((TRANS(I,J),J=1,6),I=1,6)
00980
00981      XLOAD(1)=-ELENG*CY*UL/2
00982      XLOAD(2)=-ELENG*CX*UL/2
00983      XLOAD(3)=-ELENG*ELENG*CX*UL/12
00984      XLOAD(4)=-ELENG*CY*UL/2
00985      XLOAD(5)=-ELENG*CX*UL/2
00986      XLOAD(6)=+ELENG*ELENG*CX*UL/12
00987      WRITE(4,*)(XLOAD(I),I=1,6)
00988
00989      DO 100 IEVAB=1,6
00990      TXLOD(IEVAB)=0
00991      DO 100 JEVAB=1,6
00992 100    TXLOD(IEVAB)=TXLOD(IEVAB)+TRANS(JEVAB,IEVAB)*XLOAD(JEVAB)
00993
00994 C TRANSFORMED EQUIVLANT LOAD ELEMENT MATRIX
00995 C-----
00996      ICOUNT=0
00997      DO 40 INODE=1,2
00998      LNODE=IELEM+INODE-1
00999      DO 40 IDOFN=1,3
01000      ICOUNT=ICOUNT+1
01001      TLOAD(LNODE,IDOFN)=TLOAD(LNODE,IDOFN)+TXLOD(ICOUNT)
01002 40    CONTINUE
01003 400    CONTINUE
01004      RETURN
01005      END
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
01006 C-----
01007 C          SUBROUTINE ASSEMB
01008 C          ~~~~~
01009 C FUNCTION :
01010 C          1) TO ASSEMBLE THE LOAD MATRIX {ASLOD}
01011 C          2) TO ASSEMBLE THE STIFFNESS MATRIX {ASTIF}
01012 C-----
```

```
01013      SUBROUTINE ASSEMB
01014      DIMENSION ESTIF(6,6)
01015      COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
01016             RISEM,FA,NRISES
01017      COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
01018             FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
01019             XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
01020             ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
01021             CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
01022
01023      REWIND 3
01024      DO 10 ISVAB=1,NSVAB
01025          ASLOD(ISVAB)=0.0
01026      DO 10 JSVAB=1,NSVAB
01027          ASTIF(ISVAB,JSVAB)=0.0
01028 10      CONTINUE
01029
01030 C ASSEMBLE THE ELEMENT LOADS
01031 C -----
01032      DO 15 IPOIN=1,NPOIN
01033          DO 15 IDOFN=1,3
01034              NROWS=(IPOIN-1)*3+IDOFN
01035 15      ASLOD(NROWS)=ASLOD(NROWS)+RLOAD(IPOIN,IDOFN)+TLOAD(IPOIN,IDOFN)
01036 C          WRITE(9,*) 'ASSEMBLED LOAD VECTOR FOLLOWS'
01037 C          WRITE(9,*) (ASLOD(ISVAB),ISVAB=1,NSVAB)
01038
01039 C ASSEMBLE THE STIFFNESS MATRIX
01040 C -----
01041      DO 30 IELEM=1,NELEM
01042          READ (3,*) ((ESTIF(I,J),J=1,6),I=1,6)
01043          DO 20 INODE=1,2
01044              NODEI=IELEM+INODE-1
01045              DO 20 IDOFN=1,3
01046                  NROWS=(NODEI-1)*3+IDOFN
01047                  NROWE=(INODE-1)*3+IDOFN
01048                  DO 20 JNODE = 1,2
01049                      NODEJ=IELEM+JNODE-1
01050                      DO 20 JDOFN = 1,3
01051                          NCOLS=(NODEJ-1)*3+JDOFN
01052                          NCOLE=(JNODE-1)*3+JDOFN
01053                          ASTIF(NROWS,NCOLS)=ASTIF(NROWS,NCOLS)+ESTIF(NROWE,NCOLE)
01054 20      CONTINUE
01055 30      CONTINUE
01056 40      FORMAT(6F12.4)
01057      RETURN
01058      end
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
01059 C-----
01060 C          SUBROUTINE GREDUC
01061 C          ~~~~~
```

```
01062 C FUNCTION :
01063 C      * GAUSSIAN REDUCTION ROUTINE
01064 C-----
01065     SUBROUTINE GREduc
01066     COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
01067           RISEM,FA,NRISES
01068     COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
01069           FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
01070           XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
01071           ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
01072           CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
01073     NEQNS=NSVAB
01074     DO 50 IEQNS=1,NEQNS
01075       IF(IFPRE(IEQNS).EQ.1)GOTO 30
01076
01077 C REDUCE EQUATIONS
01078 C-----
01079     PIVOT=ASTIF(IEQNS,IEQNS)
01080     IF(ABS(PIVOT).LT.1.0E-10)GOTO 60
01081     IF(IEQNS.EQ.NEQNS)GOTO 50
01082     IEQN1=IEQNS+1
01083     DO 20 IROWS=IEQN1,NEQNS
01084       FACTR=ASTIF(IROWS,IEQNS)/PIVOT
01085       IF(FACTR.EQ.0.0)GOTO 20
01086       DO 10 ICOLS=IEQNS,NEQNS
01087         ASTIF(IROWS,ICOLS)=ASTIF(IROWS,ICOLS)-FACTR*ASTIF(IEQNS,ICOLS)
01088 10    CONTINUE
01089       ASLOD(IROWS)=ASLOD(IROWS)-FACTR*ASLOD(IEQNS)
01090 20    CONTINUE
01091       GO TO 50
01092
01093 C ADJUST RHS(LOADS) FOR PRESCRIBED DISPLACEMENTS
01094 C-----
01095 30    DO 40 IROWS=IEQNS,NEQNS
01096       ASLOD(IROWS)=ASLOD(IROWS)-ASTIF(IROWS,IEQNS)*FIXED(IEQNS)
01097       ASTIF(IROWS,IEQNS)=0.0
01098 40    CONTINUE
01099       GOTO 50
01100 60    WRITE(9,90)PIVOT,IEQNS
01101 90    FORMAT(5X,18HINCORRECT PIVOT = ,E20.6,5X,13HEQUATION NO. ,15)
01102     STOP
01103 50    CONTINUE
01104     RETURN
01105     END
```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
NUMBER OF ERRORS IN PROGRAM UNIT: 0

```
01106 C-----
01107 C      SUBROUTINE BAKSUB
01108 C      ~~~~~
01109 C FUNCTION :
01110 C      * BACK-SUBSTITUTION ROUTINE
```

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01111 C      * SOLVE FOR GLOBAL DISPLACEMENT {TDISP}
01112 C      * SOLVE FOR SUPPORT REACTIONS {TREAT}
01113 C-----
01114 SUBROUTINE BAKSUB
01115 COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
01116         RISEM,FA,NRISES
01117 COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
01118         FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),
01119         XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
01120         ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
01121         CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
01122 NEQNS = NSVAB
01123 DO 5 IEQNS=1,NEQNS
01124 REACT(IEQNS)=0.0
01125 S CONTINUE
01126 NEQN1=NEQNS+1
01127 DO 30 IEQNS=1,NEQNS
01128 NBACK=NEQN1-IEQNS
01129 PIVOT=ASTIF(NBACK,NBACK)
01130 RESID=ASLOD(NBACK)
01131 IF(NBACK.EQ.NEQNS)GOTO 20
01132 NBAC1=NBACK+1
01133 DO 10 ICOLS=NBAC1,NEQNS
01134 RESID=RESID-ASTIF(NBACK,ICOLS)*XDISP(ICOLS)
01135 10 CONTINUE
01136 20 IF(IFPRE(NBACK).EQ.0) XDISP(NBACK)=RESID/PIVOT
01137 IF(IFPRE(NBACK).EQ.1) XDISP(NBACK)=FIXED(NBACK)
01138 IF(IFPRE(NBACK).EQ.1) REACT(NBACK)=-RESID
01139 30 CONTINUE
01140 KOUNT=0
01141 DO 40 IPOIN=1,NPOIN
01142 DO 40 IDOFN=1,3
01143 KOUNT=KOUNT+1
01144 TDISP(IPOIN,IDOFN)=XDISP(KOUNT)
01145 40 TREAC(IPOIN,IDOFN)=REACT(KOUNT)
01146 RETURN
01147 END

```

NUMBER OF WARNINGS IN PROGRAM UNIT: 0
 NUMBER OF ERRORS IN PROGRAM UNIT: 0

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01148 C-----
01149 C      SUBROUTINE ENDFOR
01150 C      ~~~~~
01151 C FUNCTION :
01152 C      * SOLVE FOR ELEMENT END FORCES {ENDACT}
01153 C      * PRINT ELEMENT END FORCES
01154 C-----
01155 SUBROUTINE ENDFOR
01156 COMMON/FEM1/SPAN,NELEM,NPOIN,NSVAB,YOUNG,UW,FY,RISE,WEBT,NSTAGE,
01157         RISEM,FA,NRISES
01158 COMMON/FEM2/PROPS(25,9),COORD(25,2),LNODS(24,2),IFPRE(75),
01159         FIXED(75),RLOAD(25,3),MATNO(25),ULL(25),af(25),

```

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01160      .      XDISP(75),TDISP(25,3),TREAC(25,3),TLOAD(25,3),
01161      .      ASTIF(75,75),ASLOD(75),REACT(75),ELCOD(2,2),
01162      .      CLENG(25),DEPTH(25),ENACT(6),dcal(25),FORCE(25,3)
01163      DIMENSION ESTIF(6,6),TRANS(6,6),XLOAD(6)
01164      DIMENSION ELDIS(3,2),ALDIS(6),EDISP(6)
01165      REWIND 1
01166      REWIND 2
01167      REWIND 4
01168      REWIND 5
01169
01170      WRITE(9,51)
01171      WRITE(9,101)
01172      DO 201 IPOIN=1,NPOIN
01173 201      WRITE(9,301) IPOIN,(TDISP(IPOIN,IDOFN),IDOFN=1,3)
01174
01175      WRITE(9,351)
01176      WRITE(9,401)
01177      DO 501 IPOIN=1,NPOIN
01178 501      WRITE(9,301) IPOIN,(TREAC(IPOIN,IDOFN),IDOFN=1,3)
01179
01180      DO 200 IELEM=1,NELEM
01181 C      -----
01182      ELENG=PROPS(IELEM,8)
01183      READ(1,*)((TRANS(I,J),J=1,6),I=1,6)
01184      READ(2,*)((ESTIF(I,J),J=1,6),I=1,6)
01185      READ(4,*)(XLOAD(I),I=1,6)
01186      DO 10 INODE=1,2
01187      LNODE=IELEM+INODE-1
01188      DO 10 IDOFN=1,3
01189      ELDIS(IDOFN,INODE)=TDISP(LNODE,IDOFN)
01190 10      CONTINUE
01191      ALDIS(1)=ELDIS(1,1)
01192      ALDIS(2)=ELDIS(2,1)
01193      ALDIS(3)=ELDIS(3,1)
01194      ALDIS(4)=ELDIS(1,2)
01195      ALDIS(5)=ELDIS(2,2)
01196      ALDIS(6)=ELDIS(3,2)
01197
01198 C {ENDACT} = {ESTIF}*{TRANS}*{EDISP} - {XLOAD}
01199 C -----
01200      DO 20 IEVAB=1,6
01201      EDISP(IEVAB)=0
01202      DO 20 JEVAB=1,6
01203 20      EDISP(IEVAB)=EDISP(IEVAB)+TRANS(IEVAB,JEVAB)*ALDIS(JEVAB)
01204      DO 30 IEVAB=1,6
01205      ENACT(IEVAB)=0
01206      DO 30 JEVAB=1,6
01207 30      ENACT(IEVAB)=ENACT(IEVAB)+ESTIF(IEVAB,JEVAB)*EDISP(JEVAB)
01208      DO 40 IEVAB=1,6
01209 40      ENACT(IEVAB)=ENACT(IEVAB)-XLOAD(IEVAB)
01210
01211      WRITE(9,50) IELEM
01212 50      FORMAT(/5X,'MEMBER END ACTIONS FOR ELEMENT NO.',I4)

```

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01213      WRITE(9,60)
01214 60    FORMAT(/3X,'NODE',9X,'AXIAL',11X,'SHEAR',13X,'MOMENT'/)
01215      DO 70 INODE=1,2
01216      LNODE=IELEM+INODE-1
01217      IFRO=(INODE-1)*3+1
01218      ITO=(INODE-1)*3+3
01219      WRITE(9,80) LNODE, (ENACT(JEVAB),JEVAB=IFRO,ITO)
01220 80    FORMAT(I5,3E18.4)
01221 70    CONTINUE
01222      WRITE(5,*) (ENACT(I),I=1,6)
01223 200    CONTINUE
01224
01225
01226      REWIND 5
01227 C      Forming Joint Force Matrix
01228 C      -----
01229      DO 111 IPOIN=1, NPOIN
01230      DO 111 JFORCE=1,3
01231          FORCE(IPOIN,JFORCE)=0.0
01232 111    CONTINUE
01233
01234      DO 444 IELEM=1,NELEM
01235          READ(5,*) (ENACT(I),I=1,6)
01236          DO 333 IKOUNT=0,1
01237              KOUNT=IELEM+IKOUNT
01238              DO 222 I=1,3
01239                  KOUNT2= I + 3 * IKOUNT
01240                  IF (ABS (ENACT (KOUNT2)) .GT. ABS (FORCE (KOUNT, I))) THEN
01241
01242                      FORCE (KOUNT, I) =ABS (ENACT (KOUNT2))
01243
01244                      ENDIF
01245 222    CONTINUE
01246 333    CONTINUE
01247 444    CONTINUE
01248
01249      WRITE(9,*)
01250      WRITE(9,*)
01251      WRITE(9,*) '      -----'
01252      WRITE(9,*) '      POINT NO:          JOINT FORCE '
01253      WRITE(9,*) '      -----'
01254      DO 888 IPOIN=1, NPOIN
01255          WRITE(9,*) IPOIN, FORCE(IPOIN,1), FORCE(IPOIN,2), FORCE(IPOIN,3)
01256 888    CONTINUE
01257 51    FORMAT('1',30X,'NODAL DISPLACEMENTS FOLLOWS')
01258 101   FORMAT(5X,'NODE',9X,'X-DISP',9X,'Y-DISP',9X,'Z-ROT')
01259 301   FORMAT(/I5,3E20.6)
01260 351   FORMAT('1',8X,'REACTIONS FOLLOWS:-')
01261 401   FORMAT(5X,'NODE',9X,'X-REAC',9X,'Y-REAC',9X,'Z-REAC')
01262      RETURN
01263      END

```

RM/Forte Version 1.01
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Options=N

NUMBER OF ERRORS IN PROGRAM UNIT: 0

01264

NUMBER OF WARNINGS IN COMPILATION : 0
NUMBER OF ERRORS IN COMPILATION : 0

APPENDIX E

AN INPUT FILE

CASE 2: A HINGED ARCH SUBJ. TO A UNIFORMLY DISTR.LOAD OF PARTIAL LENGTH

SPAN NELEM NSTAGE

100.0 18 5

MAXIMUM RISE MINIMUM RISE MAXIMUM WEB THICK. MINIMUM THICK.

100.000000 0.0000000000 0.025 0.08

UNIFORM LIVE LOAD STARTING POINT ENDING POINT

0.00000 1 19

NODE PX PY MZ

7 0 -277.8 0

8 0 -555.6 0

9 0 -555.6 0

10 0 -555.6 0

11 0 -555.6 0

12 0 -555.6 0

13 0 -277.8 0

19 0 0.00 0

NODE X-CODE VALUE Y-CODE VALUE R-CODE VALUE

1 1 0.0 1 0.0 0 0

19 1 0.0 1 0.0 0 0

YOUNG YEILD STRENGTH FA UNIT WEIGHT

200E6 248000 100000 0.0

APPENDIX F

AN OUTPUT FILE

CASE 2: A HINGED ARCH SUBJ. TO A UNIFORMLY DISTR.LOAD OF PARTIAL LENGTH

ARCH SPAN = 100.00000000
 OPT. ARCH RISE = 20.75000000
 OPT. (H/L) RATIO = 0.20750000
 OPT. WEB THICK. = 0.015
 OPT. WEIGHT = 94.90421300

NODE NO	Di/Dc	DEPTH
1	0.68753254	1.24191058
2	0.76228297	1.37693453
3	0.82426053	1.48888636
4	0.87491477	1.58038461
5	0.91552663	1.65374303
6	0.94720042	1.71095634
7	0.97085714	1.75368822
8	0.98722529	1.78325450
9	0.99683303	1.80060923
10	1.00000000	1.80632985
11	0.99683386	1.80061078
12	0.98722708	1.78325772
13	0.97085983	1.75369310
14	0.94720399	1.71096289
15	0.91553110	1.65375113
16	0.87492031	1.58039463
17	0.82426703	1.48889816
18	0.76229060	1.37694824
19	0.68754113	1.24192607

ELEMENT NO	AF	AF/AFc
1	2.67395470E-02	0.84119606
2	2.67395470E-02	0.84119606
3	2.67395470E-02	0.84119606
4	2.67395470E-02	0.84119606
5	1.99523531E-02	0.62767857
6	1.99523531E-02	0.62767857
7	1.99523531E-02	0.62767857
8	3.17875333E-02	1.00000000
9	3.17875333E-02	1.00000000
10	3.17875333E-02	1.00000000
11	3.17875333E-02	1.00000000
12	1.99509691E-02	0.62763500
13	1.99509691E-02	0.62763500
14	1.99509691E-02	0.62763500
15	2.67415494E-02	0.84125900
16	2.67415494E-02	0.84125900
17	2.67415494E-02	0.84125900
18	2.67415494E-02	0.84125900

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Work Experience

He started his career as a Technical Engineer assisting users in utilising Computer Aided Design and Drafting software at Jeraisytech Apple Machintosh in Riyadh in 1990. Then, he worked in several companies as a structural designer. In 1994 he joined RANCO Precast Concrete Factory where he is involved in the design of various precast prestressed concrete projects.